

## EFFECT OF ACID ALCOHOLIC SOLUTION IN WAXY MAIZE STARCH TREATMENT

Geisa Liandra de Andrade de Siqueira<sup>1</sup>, Simone Rosa da Silveira Lazzarotto<sup>1</sup>, Polyanna Silveira Hornung<sup>2</sup>,  
Tainise Vergara Lourençon<sup>2</sup>, Ana Claudia da Silveira<sup>2</sup>, Egon Schnitzler<sup>1</sup>, Marcelo Lazzarotto<sup>3(\*)</sup>,

<sup>1</sup> Ponta Grossa State University, Av. Carlos Cavalcanti, 4748. 84030-900, Ponta Grossa, PR, Brazil.

<sup>2</sup> Federal University of Paraná, Av. Prof. Lothário Meissner, 632. 80210-170, Curitiba, PR, Brazil.

<sup>3</sup> Embrapa Forestry, Estrada da Ribeira, Km 111. 83411-000, Colombo, PR, Brazil.

(\*) marcelo.lazzarotto@embrapa.br

### Resumo

O amido é o polissacarídeo mais abundante presente em plantas, composto por amilose e amilopectina. O amido de milho ceroso apresenta somente amilopectina. A modificação do amido é recomendada para melhorar suas aplicações. A hidrólise ácida é utilizada para alterar as propriedades físico-químicas sem modificar o grânulo e o meio alcoólico ajuda na recuperação da molécula após o tratamento. O objetivo do trabalho foi o tratamento químico com HCl 0,5 mol L<sup>-1</sup> durante 1 hora em 100 ml de água, etanol ou metanol. Os equipamentos SETSYS Evolução TGA-DTA / DSC e Rápido Visco-Analisador (RVA-4) foram usados para avaliar as alterações dos amidos. As curvas TG mostraram três eventos (desidratação, estabilidade e decomposição), com resultados similares para todas as amostras. Este resultado pode estar relacionado a resistência da amilopectina para a hidrólise ácida. Na análise reológica (RVA) o tratamento das amostras mostrou valores mais baixos de perfis de viscosidade. A solução ácida forneceu mudanças nas propriedades de pasta do amido e a solução etanólica (solvente mais apolar) foi maior que as demais soluções. Conclui-se portanto que o tratamento dos amidos forneceu produtos com características térmicas similares e com diferentes respostas mecânicas.

**Palavras-chave:** Amido tratado com ácido, análises térmicas, TG/DTG, amido de milho ceroso.

### Abstract

Starch is the most abundant polysaccharide found in plants, composed by amylose and amylopectin. The waxy maize starch has only amylopectin. Modification of starch is recommended to improve their applications. Acid hydrolysis is used to alter the physicochemical properties without changing the bead and the alcoholic medium helps in the recovery of the molecule after treatment. The aim was the chemical treatment with HCl 0.5 mol L<sup>-1</sup> for 1 hour in 100 ml of water, ethanol or methanol. The equipment SETSYS Evolution TGA-DTA / DSC and Rapid Visco-Analyzer (RVA-4) was used to evaluate the starches modifications. The TG curves showed three events (dehydration, stability and decomposition), with similar results for all samples. This result may be related to resistance of amylopectin to the acid hydrolysis. In the rheological analysis (RVA) the treated samples showed lower values of the viscosity profiles. The acid solution supplied changes in the starch paste properties and ethanolic solution (solvent more polar) was higher than the other solutions. Concludes therefore that the starches treatment provided products with similar thermal characteristics and with different mechanical responses.

**Keywords:** Acid treated starch, thermal analysis, TG/DTG, waxy maize starch.

## 1. INTRODUCTION

Starch is a principal carbohydrate in cereals, tubers and roots. It is composed of amylose (around 20 - 25 %) and amylopectin (around 75 - 80 %). This natural polymer is extracted for many industrial applications such as food, paper, textiles, chemicals and pharmaceuticals (JIMÉNEZ et al., 2012, HORNUNG, P. S. et al., 2015). Maize starches are used in the industry because have low cost and

good natural characteristics. The waxy maize is a product of a genetic improvement made and cultivated in the East and Southeast Asia. Nevertheless, with the intent to improve the technological quality of waxy maize is important to clarify the changes that occur in starch properties during the development of the kernel (KETTHAISONGA, D. et al., 2013). The native starch generally has a low structural resistance and is functionally restricted to certain types of industrial processing. Already the modified starch has the purpose of overcome these limitations, occurring by chemically, physically and/or enzymatically. Among chemical modifications, acid hydrolysis has been widely used because it alters the physicochemical properties of the starch without causing changes in the granule structure. The use of an alcoholic solution besides presenting high recovery of the molecule after acid treatment spends a minor amount of this reagent in the process (HORNUNG, P. S. et al., 2015, LIN, J. H.; LEE, S. Y.; CHANG, Y. H., 2003). As part of the techniques used for starch analysis, the Thermogravimetry (TG) can provide information about the thermal stability of the sample composition, thermal decomposition and composition of the waste (IONASHIRO, M.; CAIRES, F. J.; GOMES, D. J. C., 2014). Already the rheological analysis can monitor the viscosity of the starch paste, and detecting differences in characteristics (HIGLEY, J. S. et al., 2003).

## 2. OBJECTIVES

The aim was the chemical treatment with HCl 0.5 mol L<sup>-1</sup> in aqueous or alcoholic solutions. The samples were evaluated using thermal analytical techniques (SETSYS Evolution TGA-DTA / DSC) and Rapid Visco-Analyzer (RVA-4).

## 3. MATERIAL AND METHODS

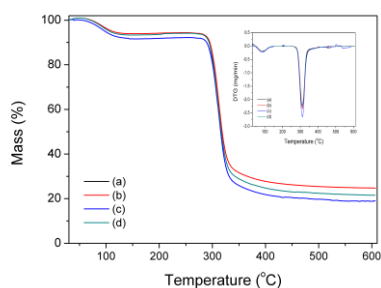
Maize starch was bought in Colombo, PR. For acid treatment the starch was divided into four parts each 15g (dry basis). One sample was selected as native sample (a). Three samples were treated with HCl 0.5 mol L<sup>-1</sup> for 1 hour in 100 ml of water (b), ethanol (c) or methanol (d). These samples were filtered and washed with water until total acid elimination (use of silver nitrate 0.05 mol L<sup>-1</sup>). The starches were dried for 24 hours in oven at 40 °C and placed in a desiccator. The Setsys Evolution TGA-DTA / DSC (Setaram, France) was used for TG and DTG analysis. The samples were heated from 30 °C to 650 °C using open alumina crucibles with 10.2250 ± 0.1258 mg of the sample under argonium flow of 50 mL min<sup>-1</sup> at a heating rate of 10 °C min<sup>-1</sup>. To analyze the rheology of starch a viscometer (Newport Sci., Model RVA-4, Australia) was used. A suspension of about 3 g of starch with 25 grams of distilled water was prepared. This suspension remained in the machine for 23 minutes in total in different cycles of temperature and controlled time.

#### 4. RESULTS AND DISCUSSION

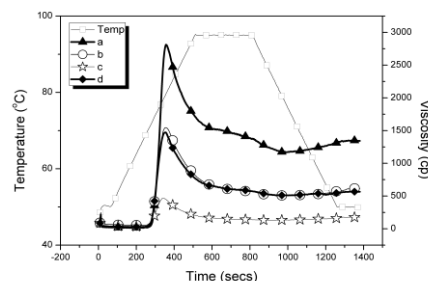
The Thermogravimetry curves (TG/DTG), Figure 1, show the first event (dehydration) followed by a period of stability. The second event refers to the decomposition of organic matter, leaving some carbonaceous residues: (a) 23.47%, (b) 24.69%, (c) 18.48% e (d) 21.59%. The TG/DTG results were similar for all samples, Table 1. This result suggested that the amylopectin had resistance to acid hydrolysis because the dense packing of starch chains does not readily for the  $H_3O^+$  into the regions (intramolecular cleavage) (MIAO, M. et al., 2011). In the rheological analyses the samples showed differences, Table 1. The treatment with ethanolic solution (more apolar solvent) showed differences compared with the aqueous and methanol solutions (more polar solvents) in the RVA curves, Figure 2. Similar behavior of pasting properties was found for cassava and waxy maize starches modified with HCl in aqueous solution. The  $H_3O^+$  ions from HCl in an aqueous solution broke glucosidic bonds (intermolecular cleavage) of the starch changing the reologic properties of the granule (BENINCA, C. et al., 2013, DE OLIVEIRA, C. S. et al., 2014).

**Table 1** – TG and RVA: native maize starch (a), modified by HCl 0.5 mol L<sup>-1</sup> water (b), ethanol (c) and methanol (d).

Sample	TG Results		DTG Results		Pasting Temp (°C)	Viscosity Peak (cP)	Peak Time (s)	Setback (cP)	Break (cP)	Final Viscosity (cP)
	Step	Δm(%)	ΔT/°C	Tp/°C						
(a)	1 <sup>st</sup>	5.19	68 - 110	86.69	71,5	2812	5,93	173	1642	1343
	Stability	-	110 - 283	-						
	2 <sup>nd</sup>	62.48	283 - 339	310.68						
(b)	1 <sup>st</sup>	4.80	74 - 110	88.15	71,05	1545	5,93	110	1039	616
	Stability	-	110 - 284	-						
	2 <sup>nd</sup>	61.46	284 - 338	312.15						
(c)	1 <sup>st</sup>	6.75	70 - 112	86.97	71,9	467	5,73	46	337	176
	Stability	-	112 - 282	-						
	2 <sup>nd</sup>	65.70	282 - 339	312.43						
(d)	1 <sup>st</sup>	5.67	72 - 113	87.68	70,7	1472	5,87	56	963	565
	Stability	-	113 - 282	-						
	2 <sup>nd</sup>	63.54	282 - 338	310.79						



**Figure 1** - TG and DTG curves: native maize starch (a), modified by HCl 0.5 mol L<sup>-1</sup> water (b), ethanol (c) and methanol (d).



**Figure 2** – RVA curves: native maize starch (a), modified by HCl 0.5 mol L<sup>-1</sup> water (b), ethanol (c) and methanol (d).

#### 5. CONCLUSION

The TG curves show two events of mass losses (dehydration, stability and decomposition), similar results for all samples. This result had relation with waxy starch composition (only amylopectin) and the possible resistance to acid hydrolysis. However, by rheological analysis differences between samples were found. These results show that the starches modifications provide products with similar thermal characteristics and with different mechanical responses.

## 6. ACKNOWLEDGEMENTS

The authors thank CAPES, CNPq, UFPR, Embrapa Forests and UEPG.

## 7. REFERENCES

- BENINCA, C.; COLMAN, T. A. D.; LACERDA, L. G.; CARVALHO FILHO, M. A. S.; BANNACHC, G.; SCHNITZLER, E. The thermal, rheological and structural properties of cassava starch granules modified with hydrochloric acid at different temperatures. **Thermochimica Acta**, v. 552, p. 65-69, 2013.
- DE OLIVEIRA, C. S.; ANDRADE, M. M. P.; COLMAN, T. A. D.; COSTA, F. J. O. G.; SCHNITZLER, E. Thermal, structural and rheological behaviour of native and modified waxy maize starch with hydrochloric acid at different temperatures. **Journal of Thermal Analysis and Calorimetry**, v. 115, p. 13-18, 2014.
- HIGLEY, J. S.; LOVE, S. L.; PRICE, W. J.; NELSON, J. E.; HUBER, K. C. The Rapid Visco Analyzer (RVA) as a Tool for Differentiating Potato Cultivars on the Basis of Flour Pasting Properties. **American Journal of Potato Research**, v. 80, p. 195-206, 2003.
- HORNUNG, P. S.; GRANZA, A. G.; DE OLIVEIRA, C. S.; LAZZAROTTO, M. Schnitzler E. Study of the Effects of Ultraviolet Light and Sodium Hypochlorite Solutions on Properties of Cassava Starch Granules. **Food Biophysics**, v. 10, Issue 3, p. 368-374, September 2015.
- IONASHIRO, M.; CAIRES, F. J.; GOMES, D. J. C. **Giolito**: Fundamentos da termogravimetria e análise térmica diferencial/ calorimetria exploratória diferencial. 2. ed. São Paulo: Giz Editorial, 2014. 191 p.
- JIMÉNEZ, A.; FABRA, M. J.; TALENS P.; CHIRALT A. Edible and Biodegradable Starch Films: A Review. **Food Bioprocess Technol**, v. 5, p. 2058-2076, 2012.
- KETTHAISONGA, D.; SURIHARNA, B; TANGWONGCHAIC, R.; LERTRAT, K. Changes in physicochemical properties of waxy maize starches at different stages of harvesting. **Carbohydrate Polymers**, v. 98, p. 241-248, 2013.
- LIN, J. H.; LEE, S. Y.; CHANG, Y. H. Effect of acid-alcohol treatment on the molecular structure and physicochemical properties of maize and potato starches. **Carbohydrate Polymers**, v. 53, p. 475-482, 2003.
- MIAO, M.; LI R.; JIANG, B.; ZHANG, T.; JIN, Z.; MU, W. Impact of mild acid hydrolysis on structure and digestion properties of waxy maize starch. **Food Chemistry**, v. 126, p. 506-513, 2011.