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Monitoring and Evaluation of the Mango Supply Chain to Improve Mango Quality

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Mango fruit quality may be influenced by production practices, maturity at harvest, postharvest technologies, and various handling practices. Therefore, in order to identify areas in which market losses can be reduced and fruit quality can be improved for the ultimate consumers, an evaluation of the entire mango supply chain from farms to packer/shippers to receivers and retail handlers in the U.S.A. was conducted with sponsorship by the National Mango Board (NMB). Members of the 'Mango Quality' team worked in the five major mango exporting countries (Ecuador, Peru, Guatemala, Mexico and Brazil) throughout a full year to evaluate mango export handling operations and to conduct mango shipping trials. Team members evaluated those same shipments upon arrival in the U.S.A. and monitored retail mango displays in Florida and California throughout the year to understand and document the quality of mangos being offered to consumers at retail. Key observations relating to mango quality centered on four areas: harvest maturity; precooling and general temperature management; grading at the packinghouses; and management of mango displays at retail stores. Harvesting and shipping mature (i.e., ripening initiated) mango fruit reduces heat injury and chilling injury, and ensures full flavor development and best overall quality at retail. Hydrocooling after hot water treatment, conducted according to APHIS protocol, reduces hot water injury; proper forced-air cooling to 12°C prior to loading transport vehicles obviates the perceived need to use lower shipping temperatures that can cause chilling injury (temperatures as low as 7°C were observed for some shipments). Effective grading at the packinghouses has several important benefits: it reduces exposure of shippers to adjustments and claims, relieves importers in the U.S.A. from re-working shipments to satisfy retailer specifications, and portrays a more appealing image of mangoes in the market place; removing defective fruit at the source also avoids unnecessary costs and was

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