

Review



# A Review of Artificial Intelligence Techniques for Wheat Crop Monitoring and Management

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Abstract: Artificial intelligence (AI) techniques, particularly machine learning and deep learning, have shown great promise in advancing wheat crop monitoring and management. However, the application of AI in this domain faces persistent challenges that hinder its full potential. Key limitations include the high variability of agricultural environments, which complicates data acquisition and model generalization; the scarcity and limited diversity of labeled datasets; and the substantial computational demands associated with training and deploying deep learning models. Additionally, difficulties in ground-truth generation, cloud contamination in remote sensing imagery, coarse spatial resolution, and the "black-box" nature of deep learning models pose significant barriers. Although strategies such as data augmentation, semi-supervised learning, and crowdsourcing have been explored, they are often insufficient to fully overcome these obstacles. This review provides a comprehensive synthesis of recent advancements in AI for wheat applications, critically examines the major unresolved challenges, and highlights promising directions for future research aimed at bridging the gap between academic development and real-world agricultural practices.

Keywords: machine learning; deep learning; digital agriculture; datasets

# 1. Introduction

Wheat (*Triticum aestivum* L.) is one of the most important staple crops worldwide, providing a significant portion of daily caloric intake for millions of people. Given its global significance, optimizing wheat production is crucial to ensuring food security. However, challenges such as climate change, pest infestations, and resource inefficiencies continue to impact wheat yields and quality [1,2]. As the demand for wheat continues to grow, innovative solutions that leverage modern technology are needed to enhance productivity while promoting sustainable agricultural practices.

Most potential technological solutions for agriculture are inherently data driven, that is, they can only be effective if data covering the whole variety of conditions found for that specific application are available. Although sensors to collect data from crop fields have been available for many decades, this kind of technology has experienced accelerated evolution and growth since the turn of the twenty-first century [3]. Soil and meteorological sensors are now sensitive and affordable enough for a detailed characterization and modeling of the cultivation process [4]. Digital cameras can be utilized to monitor diseases, pests, nutrient deficiencies, and other stress factors, which are major contributors to agricultural losses [5]. Meanwhile, advanced multispectral and hyperspectral cameras are enabling the early detection of issues, allowing for timely intervention to prevent significant yield losses [6]. Drones have revolutionized data collection, enabling the coverage of vast areas while capturing high-resolution images with efficiency and precision [7].



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Copyright: © 2025 by the author. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/ licenses/by/4.0/). A growing number of satellites now continuously monitor the Earth, with increasing revisit frequencies and ever-improving sensor resolution and sensitivity [8]. Internet of Things (IoT) technologies have enabled the seamless interconnection of devices, allowing them to communicate and exchange data autonomously over the internet, without the need for human intervention [9]. As a result, the volume of collected data has been rapidly increasing, even in previously inaccessible areas where data collection was once logistically impractical. Extracting meaningful insights from these diverse data types is a complex challenge, but artificial intelligence techniques and models have proven highly effective in overcoming it [10].

Artificial intelligence (AI) has emerged as a transformative tool in addressing these challenges. Recent advancements in AI-driven agriculture have led to notable progress in key areas such as disease detection, yield prediction, weed management, and phenotyping [11]. For example, ref. [12] developed a deep learning model achieving high accuracy in early detection of wheat rust based on hyperspectral imaging. Similarly, ref. [13] demonstrated that convolutional neural networks (CNNs) could outperform traditional machine learning models in predicting wheat yield from UAV-acquired imagery. These and other studies underscore the growing reliability and precision of AI-driven approaches in wheat production monitoring.

Emerging deep learning models, including self-supervised learning and attentionbased architectures, are proving to be highly effective in automating large-scale wheat monitoring and optimizing crop management decisions [14]. The integration of multispectral and hyperspectral imaging, UAV-based monitoring, and remote sensing technologies has further strengthened AI applications in precision wheat farming [15]. Additionally, the integration of transfer learning, multi-source data fusion [16], and hybrid AI models has contributed to overcoming challenges associated with data scarcity and model generalization [17].

Despite recent advancements, the application of artificial intelligence to wheat management and monitoring still faces a range of persistent challenges that extend beyond data-related issues. Among the foremost limitations are the high computational demands of training and deploying complex models, which can hinder adoption in settings with limited infrastructure [18]. Additionally, enhancing model interpretability remains a crucial concern, as current deep learning architectures often function as "black boxes", limiting their usability in decision-making processes that require transparency and trust [19–21]. The dynamic nature of agricultural environments adds another layer of complexity—fields are unstructured and influenced by constantly changing variables such as weather conditions, light incidence, phenological stages, and the presence of pests or diseases.

Amid these broader issues, data limitations continue to be a major bottleneck. Unlike more stable domains like urban environments, agricultural systems demand datasets that are not only large in volume but also diverse enough to capture complex interactions among environmental and biological factors [5]. This challenge is particularly acute for digital imagery, where the cost and logistics of acquiring representative samples under varied conditions are considerable. While fixed sensor networks may partially alleviate this burden, alternative strategies are still necessary. Methods such as semi-supervised learning, domain adaptation, and improved annotation techniques have shown promise, but they cannot entirely substitute for robust, well-curated datasets. To address this gap, innovative approaches based on crowdsourcing and citizen science have demonstrated potential [11,22]. These participatory methods can contribute valuable, real-world data at scale, though further refinement is needed to ensure quality, standardization, and integration into existing AI workflows. A holistic response to these challenges requires coordinated progress across model development, data infrastructure, and interdisciplinary collaboration.

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and deep learning techniques to wheat crop monitoring and management, significant gaps remain. Existing studies often rely on limited, site-specific datasets, which restrict the generalizability of the proposed models across diverse agroecological environments. Moreover, challenges such as data scarcity, ground-truthing difficulties, limited temporal resolution, and the lack of interpretable AI models continue to hinder practical deployment in real-world agricultural settings. While recent works have explored advanced methods such as data augmentation, transfer learning, and multi-source fusion, these approaches have yet to fully bridge the gap between controlled experimental results and scalable field applications. This review aims to critically examine these persistent challenges, synthesize emerging strategies, and identify directions for future research to advance the robust integration of AI in wheat production systems.

Numerous studies in the literature address one or more of the challenges and research gaps outlined above, as well as various application-specific difficulties. However, the diversity of methodologies and approaches can make it difficult to determine which solutions are most appropriate for specific problems. To help organize the growing body of scientific knowledge and provide a clearer view of the current landscape, this article presents a comprehensive review of state-of-the-art artificial intelligence applications in wheat monitoring and management. It examines recent advances, highlights persistent challenges, and outlines promising directions for future research and integration. By assessing the capabilities and limitations of current AI models, this review seeks to bridge the gap between academic research and practical implementation in agricultural settings, ultimately contributing to improved food security and the promotion of more sustainable wheat production practices.

The remainder of this article is organized as follows. Section 2 defines the key terms and acronyms used throughout the review. Section 3 examines the state-of-the-art AI applications in various stages of wheat cultivation. Section 4 provides an in-depth discussion of the main technical and practical challenges, as well as unresolved research gaps. Section 5 concludes with final remarks and reflections on future directions.

# 2. Definitions and Acronyms

Some terms considered particularly important in the context of this work are defined in this section. Most definitions have been adapted from [23]. A list of acronyms used in this article, along with their respective meanings, is provided in Abbreviations.

Artificial intelligence: It is a computational, data-driven approach capable of performing tasks that typically require human intelligence, such as detecting, tracking, or classifying plant diseases autonomously.

Big data: This is a term used to describe large, complex, and high-volume datasets that exceed the capabilities of traditional data processing methods.

Data annotation: This is the process of adding metadata to a dataset, such as marking symptom locations in an image. This task is typically performed manually by human specialists using image analysis software.

Data fusion: This is the process in which different types of data are combined in order to provide results that could not be achieved using single data sources.

Deep learning: This is a specialized subset of machine learning that utilizes artificial neural networks with multiple processing layers to extract features from data and recognize patterns of interest. Deep learning is particularly suited for large datasets with complex features and unknown relationships.

*Domain adaptation*: This is a subfield of transfer learning in machine learning where a model trained on one source domain (the dataset on which the model is originally trained) is adapted to perform well on a different but related target domain (the dataset on which the model needs to perform but has different characteristics).

*Ensemble learning*: This is a machine learning technique that combines multiple models, often called "base learners" or "weak learners", to create a more accurate and robust predictive model.

*Feature*: This is a measurable property of a data sample, such as color, texture, shape, reflectance intensity, index values, or spatial information.

*Hyperspectral imaging*: This is the process of using a spectral imaging sensor to capture and analyze reflectance information across the electromagnetic spectrum, generating a unique spectral signature for each pixel in the specimen's image. Hyperspectral imaging typically evaluates hundreds of narrow wavebands, extending beyond the visible spectrum to provide detailed spectral insights.

*Image augmentation*: This is the process of applying image processing techniques to modify existing images, thereby generating additional training data for a model.

*Imaging*: This is the use of sensors to capture images across specific ranges of the electromagnetic spectrum. Imaging sensors include RGB (red-green-blue), multispectral, hyperspectral, and thermal cameras.

*Internet of Things*: This is a network of interconnected physical devices embedded with sensors, software, and communication technologies that enable them to collect, exchange, and analyze data over the internet without human intervention.

*Interpretability*: This refers to the degree to which a human can understand and explain how an AI model makes its decisions.

*Machine learning*: This is a subset of artificial intelligence (AI) that enables algorithms to learn patterns of plant diseases by extracting features from large datasets. Machine learning models are often trained using annotated data and, once developed, can predict outcomes for new, unseen data.

*Model*: This is a representation of the knowledge learned by a machine learning algorithm from training data.

*Model generalization*: This is the ability of a machine learning model to perform well on new, unseen data after being trained on a given dataset.

*Multimodality*: It refers to the ability of a system, particularly in artificial intelligence (AI) and machine learning, to process, integrate, and interpret multiple types of data or sensory inputs simultaneously.

*Multispectral imaging*: This is a sensor-based technique for capturing and processing reflectance information from multiple wavebands of the electromagnetic spectrum. Typically, up to 10 wavebands in the visible or near-infrared range are analyzed to support disease detection.

*Overfitting*: This is a phenomenon where a model performs well on training data but fails to generalize to new, unseen test data.

*Proximal sensing*: This is the acquisition of optical information from a crop specimen under controlled conditions, without direct physical contact, but at relatively close distances—typically conducted in a greenhouse or laboratory setting.

*Remote sensing*: This is the acquisition of optical information from an object in the field or landscape through a noninvasive, contactless approach, using sensors such as the human eye or artificial spectral sensors.

*Segmentation*: This is the process of dividing a digital image into multiple distinct segments or classes, based on similar pixel characteristics such as hue, saturation, and intensity. This can be performed automatically using algorithms or manually by human annotators.

*Semi-supervised learning*: This is a hybrid approach combining supervised and unsupervised learning, where a small portion of labeled data are used for initial training, while the remaining process relies on unlabeled data.

*Supervised learning*: This is a machine learning approach where a model is trained on labeled data to predict either categorical labels (classification) or numerical values (regression) for new data.

*Transfer learning*: This refers to a machine learning technique where a model trained on one task or dataset (source domain) is adapted to perform well on a different but related task or dataset (target domain).

*Unsupervised learning*: This is a machine learning technique that identifies patterns and structures in unlabeled data without predefined categories.

### 3. Literature Review

The article selection process was conducted in March 2025 using Scopus and Google Scholar, two comprehensive bibliographic databases. The search employed a Boolean expression: wheat AND (artificial intelligence OR deep learning OR machine learning). Conference papers were immediately excluded, based on the rationale that such publications often lack rigorous peer review. This initial search returned approximately 320 articles.

To refine this large set, two exclusion criteria were systematically applied:

*Thematic Focus*: Studies were included only if they focused exclusively on wheat or, at most, included one additional crop.

*Methodological Relevance*: Articles in which artificial intelligence or machine learning techniques were not the primary focus of the investigation were excluded.

Applying these criteria, 96 articles were excluded for not meeting the thematic focus, and 31 for not prioritizing AI/ML methodologies. After this screening process, 193 articles remained. An additional eight relevant articles were identified through manual examination of the reference lists of these papers, leading to a final selection of 201 articles for in-depth review. Although no formal quality assessment (e.g., minimum dataset size or standardized validation procedures) was applied during selection, studies were critically evaluated regarding dataset characteristics, validation strategies, and model robustness as discussed in the Results and Discussion sections.

The selected articles were categorized into seven main research areas: yield prediction (46 articles), disease management (44 articles), other stresses and damages (22 articles), phenotyping/genetic selection (21 articles), spike/ear/head detection (31 articles), grain/kernel classification (18 articles), and other applications (19 articles). It is worth noting that additional articles not included in the selected set are cited throughout the text whenever they provide relevant clarification or support for specific aspects discussed.

#### 3.1. Yield Prediction and LAI/Biomass Estimation

Table 1 presents all articles focused on yield prediction and LAI/biomass estimation, outlining each reference alongside its key challenges, limitations, tested techniques, and best-reported accuracy(ies).

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Ahmed et al. [2]	Data limitations, complexity of feature selec- tion, computational complexity, environmen- tal variability, model generalization	Dependence on satellite-derived data, re- gional constraints, potential overfitting, com- putational cost	GWO- CEEMDAN- KRR	0.998
Ahmed and Hussain [24]	Limited availability of high-quality data, lack of soil data, variability in environmental con- ditions, computational complexity, general- ization of the model	Dependence on limited data sources, exclu- sion of critical variables, lack of standardized data preprocessing methods, challenges in handling large-scale agricultural data	12 models	0.99
Bali and Singla [25]	Complexity of climate factors, challenging data preprocessing, computational complex- ity, limited availability of methods for com- parison	Limited geographic scope, dependence on historical data, potential overfitting, need for real-time data integration	RNN-LSTM	N/A
Bhojani and Bhatt [26]	Problems selecting the best activation func- tion, handling climate variability, optimizing the neural networks, and preprocessing data	Limited geographic scope, lack of compari- son with deep learning models, manual se- lection of random weights and bias values, effect of soil and fertilization not considered	MLP	0.90
Bian et al. [27]	Variability in growth stages, need for exten- sive preprocessing, need for careful tuning of hyperparameters, validation across different scales	Limited study region, lack of climate and soil data, single UAV sensor type, destruc- tive sampling for validation	GPR, SVR, RFR, DT, Lasso, GBRT	0.88
Cao et al. [28]	Quantifying the contribution of each data source, balancing spatial vs. temporal vari- ability, computational complexity of ML mod- els, data processing and normalization	Limited generalization beyond China, exclu- sion of certain biophysical factors, depen- dence on historical data trends, need for more frequent updates	RR, RF, LightGBM	0.75
Cao et al. [29]	Need for extensive preprocessing, high spa- tiotemporal variability, computational com- plexity, handling different spatial scales	Limited generalization beyond China, deep learning requires more training data, high computational cost for DL models, yield pre- diction at the field scale	RF, DNN, 1D-DNN, LSTM	0.66–0.89
Cao et al. [30]	High similarity between different wheat va- rieties, limited accuracy of single CNN mod- els, computational complexity of DL models, need for a large dataset	Model limited to durum wheat grains, re- liance on image features only, potential over- fitting in deep learning models, lack of real- time testing	CNN, SVM, LDA, kNN	0.92
Cheng et al. [31]	Complexity of wheat growth dynamics, trade-offs between spatial and spectral res- olution, data preprocessing and feature selec- tion, high computational demand	Limited geographic scope and generalizabil- ity, dependence on satellite data quality, lack of real-time environmental factors, computa- tional complexity of DL models	LSTM, RF, GBDT, SVR	0.96
Fei et al. [32]	Variability in wheat growth conditions, high- dimensional UAV data processing, machine learning model selection and tuning, limited availability of high-quality ground-truth data	Limited geographic scope, lack of external validation, focus on UAV-based sensors only, potential overfitting of ML models	SVM, DNN, RR, RF, ensemble	0.69
Haider et al. [33]	Limited data availability and quality, difficul- ties choosing of the best prediction model, high computational complexity, influence of external factors	Limited external factors considered, depen- dence on data preprocessing, scalability is- sues	ARIMA, RNN, LSTM	0.81
Huang et al. [34]	Limitation in quantifying model uncertainty, limited remote sensing data availability, com- putational complexity of Bayesian data assim- ilation	Limited generalization of the proposed model, high computational complexity, de- pendency on high-quality, heavily prepro- cessed remote sensing data	EnKF	0.57
Kheir et al. [35]	High degree of data complexity and variabil- ity, crop model limitations, feature selection was challenging, need for significant compu- tational resources for training	(a) Crop model training on limited data, over- estimation in earlier decades, lack of real-time deployment, model not validated in different regions	RFR, ANN, SVR, kNN	1.00
Khoshnevisan et al. [36]	Complexity of energy consumption data, highly complex selection of the best AI model configuration, complex data collection and preprocessing, high computational cost	Limited scope in geographical region, poor computational scalability, dependence on his- torical data, limited comparison with other ML models	ANFIS, ANN	0.97
Li et al. [37]	Complex backgrounds in field images, lim- ited data for training, network depth and overfitting issues	Dependency on RGB images, lack of valida- tion across wheat varieties, LAI underestima- tion for high-density wheat canopies	CNN	0.82

# Table 1. References related to yield prediction.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Li et al. [38]	Complex interactions between variables, data limitations, variability in vegetation indices, need for large datasets and computational resources	Limited generalization across different wheat varieties, lack of real-time yield monitoring, model performance varies by region, influ- ence of management practices not considered	RF, SVM	0.74
Liu et al. [39]	Limitations of vegetation indices, data vari- ability, need for extensive hyperparameter tuning, need for data cleaning and feature scaling, extreme weather events	Incomplete crop management data, small training dataset, limited generalization across regions, real-world deployment challenges	SVR, LSTM, XGBoost, RF, RR, Lasso	0.85–0.87
Liu et al. [40]	Variability in remote sensing data, lack of large-scale labeled datasets, high computa- tional complexity, model generalization is- sues	Dependence on satellite data availability, lim- ited temporal coverage, sensitivity to envi- ronmental factors, high computational cost	LSTM, CNN, RF, SVR, RR	0.88
Mostafaeipour et al. [20]	Limited data availability and quality, high environmental variability, limited model in- terpretability	Potential generalization issues, high compu- tational power requirements, important fac- tors may not be properly represented	RF, SVM, ANN	0.96
Nevavuori et al. [41]	Variability in yield data, high computational complexity of CNNs, unexpected results from the RGB vs. NDVI data comparison	Limited geographic scope, dataset size and diversity, lack of multi-year data	CNN	0.91
Paudel et al. [21]	Limited interpretability of DL models, lack of standardized feature engineering, impact of data availability and quality, challenges in capturing extreme events	Inability to capture extreme weather effects, performance depends on data size, limited In- tegration with domain knowledge, high com- putational costs	LSTM, GBDT, 1D-CNN	N/A
Romero et al. [42]	Complexity of yield determination, need for extensive data cleaning and preprocessing, limited generalization to new environments	Limited data scope, sensitivity of yield com- ponents to environmental factors, limited model interpretability, absence of external validation	Rule classifier, kNN, DT	0.57–0.93
Ruan et al. [43]	Need for careful preprocessing and feature selection, complex feature selection and ag- gregation, high computational complexity of ensemble learning models	Dependence on historical weather data, lim- ited generalizability, overestimation of low yields, some relevant agronomic factors are not considered	11 ML models	0.83–0.85
Salehnia et al. [44]	High variability in climate data, low effective- ness of some attributes, high computational complexity, need for substantial data prepro- cessing and detrending	Limited spatial scope, use of limited climate variables, lack of external validation, depen- dence on historical data	GA, ACO, K-Means	0.37–0.54
Schreiber et al. [45]	High variability in crop growth, high tem- poral and spatial variability, temporal color pattern changes, ensuring that the models could generalize across different conditions	Lower accuracy in later growth stages, use of only RGB images, limited scalability to very large farms, limited dataset	ANN, CNN	0.90
Sharma et al. [46]	Varying lighting conditions, complex crop variability, high computational demand, com- plex data preprocessing	Limited generalization, need for considerable computational resources, set of employed fea- tures may not be robust for all conditions, testing performed on a limited dataset	ANN, GA	0.98
Shen et al. [47]	Complexity of crop yield prediction, com- plexity of combining multispectral and ther- mal data, high computational complexity, in- sufficient data for proper validation	Lack of data obtained under uncontrolled en- vironmental conditions, limited sensor diver- sity, potential overfitting	LSTM, LSTM-RF	0.78
Srivastava et al. [48]	Difficulty in acquiring comprehensive datasets, data inconsistencies across spa- tial and temporal dimensions, difficulty interpreting models	Lacks of model interpretability, data limited to specific geographical and climatic condi- tions	kNN, RF, XGBoost, Lasso, RR, RT, SVR, DNN, CNN	0.81
Sun et al. [49]	High data complexity, difficulty integrating multispectral and LiDAR data, complex fea- ture extraction, limited training data, high computational requirements	Limited model generalization, data encom- passes a single growth cycle, manual data col- lection introduces subjectivity, lack of early- stage predictions, high computational cost	Several DL models	0.83-0.85
Tanabe et al. [50]	Challenging determination of the optimal wheat growth stage, high data heterogene- ity, limited training data, need for significant computational power	Limited model generalization, limited to single-year predictions, no external valida- tion, no integration of weather data, limited impact of multi-temporal data	CNN, linear regression	0.61

# Table 1. Cont.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Tian et al. [51]	Nonlinearity in crop growth modeling, vari- ability in weather and soil conditions, lim- ited spatial and temporal data, high compu- tational complexity	Limited model generalization, absence of weather and soil data, assumption that growth stages remain the same every year, high computational requirements	BPNN, IPSO-BP	0.34
Tian et al. [52]	Spectral similarity between garlic and winter wheat, cloud cover in optical imagery, inte- gration of optical and Radar data, balancing accuracy and computational efficiency	Dependence on satellite data availability, lack of historical data analysis, no inclusion of cli- mate and soil data, potential confusion with other Winter crops	RF	0.97
Tripathi et al. [53]	Complexity in soil health estimation, variabil- ity in satellite data, limited historical valida- tion, high computational complexity, impact of soil parameters on yield	Limited generalization, lack of validation for previous years, dependence on satellite data, no explicit use of weather data, yield under- estimation for high-productivity fields	DL-MLP, RF, DT, SVR, kNN	0.68
Wang et al. [54]	Challenging combination of multi-source data, high variability in wheat yield, high computational complexity, scaling the model to large regions	No consideration of management prac- tices, coarse spatial resolution for some inputs, limited generalization, overestima- tion/underestimation in certain areas	OLS, Lasso, SVM, RF, AdaBoost, DNN	0.86
Wang et al. [55]	Data integration complexity, yield variabil- ity across regions, computational demands of deep learning, need for yield detrending, uncertainty quantification was challenging	Limited inclusion of socioeconomic factors, yield detrending challenges, no real-time yield prediction, data limitations in rainfed regions, fixed spatial scale limits applicability	LSTM-CNN, RF, SVM, Lasso	0.77
Wang et al. [56]	Data quality and availability, limited model interpretability, high computational complex- ity, high climate variability	Limited generalizability, time-consuming hy- perparameter tuning, data fusion limitations, high cost of time-series data acquisition	Attention Mechanism, CNN, LSTM, RNN	0.83
Wang et al. [57]	Time-series data complexity, high computa- tional requirements, inter-annual yield vari- ability, feature selection and model tuning, limited high-resolution data	Limited generalization to other crops and re- gions, yield underestimation in high-yielding areas, no integration of weather and soil data, temporal resolution constraints	GRU, CNN-GRU	0.64
Wolanin et al. [58]	Complex interactions in yield prediction, lack of interpretability, limited high-resolution data, variability in crop responses across dif- ferent years, high computational demand	Limited generalization beyond one region, dependence on available satellite and meteo- rological data, poor performance in extreme weather years, no real-time forecasting	CNN, RF, RR	0.83–0.87
Wu et al. [59]	Impact of soil background, feature selection and data fusion, need for extensive prepro- cessing, complexity of data fusion, high com- putational demands, limited generalization	Limited temporal scope, dependency on high-resolution UAV data, model generaliza- tion, high computational costs, lack of real- time application	SVR, RFR, MLR	0.81
Xie and Huang [60]	Data integration complexity, time-series data processing, high computational demand, challenging model generalization, difficult validation and accuracy assessment	Limited spatial resolution, single study re- gion, use of pre-simulated data, no real-time prediction, only LAI-based estimation	LSTM, 1D-CNN, RF	0.77
Yang et al. [61]	High condition variability, limited ground- truth data, complexity of data processing, in- tegration of empirical and mechanistic mod- els, errors in parameter retrieval	Limited geographic scope, not tested for large-scale applications, no comparison with other models, uncertainty from crop growth model simulations	CW-RF, empirical	0.91
Yang et al. [16]	Variability in environmental conditions, inte- gration of multiple sensors, selection of opti- mal ML model, computational cost of ensem- ble learning	Limited study area, dependence on UAV data, lack of deep learning comparisons, no real-time testing	Ensemble, XGBoost, RF, PLS, RR, kNN	0.73
Zhang et al. [62]	Data collection complexity, high-dimensional data processing, difficult model selection, generalization issues	Limited generalization due to single experi- mental field, relatively small dataset, the im- pact of some environmental factors was not explicitly considered	PLSR, SVR, XGBoost	0.89
Zhou et al. [63]	Models tended to overfit, alternative models did not succeed, uneven fertilizer spreading introduced noise, accuracy of UAV-derived data was influenced by spatial resolution	Model not precise enough to detect small treatment effects, limited generalizability due to nonlinearities	LR, SVR, RF, ANN	0.73
Zhou et al. [64]	Limited scalability due to complex vari- able interactions, large uncertainties for large-scale yield prediction, problems with collinearity and assumptions of stationarity	Limited model interpretability, some prod- ucts had low resolution, model reliability needs improvement, more data are required for accuracy improvement	RF, SVM, Lasso	0.67–0.78

Yield prediction, along with the related tasks of LAI and biomass estimation, remains one of the most extensively studied applications of AI in wheat-related research. Several factors contribute to this focus. The widespread availability of satellite-derived data, including long-term time series spanning several decades, provides a rich foundation for developing and validating AI models. Additionally, the use of unmanned aerial vehicles (UAVs) for data collection in this context is becoming increasingly common [16,27,32,45,50,59,61–63]. This abundance and accessibility of data make yield prediction a particularly attractive and feasible problem for AI-based approaches.

AI excels at extracting meaningful insights from complex, high-dimensional agricultural datasets, enabling it to capture subtle patterns and relationships that might be difficult to detect using traditional analytical methods [51]. This capability makes AI particularly well suited for tasks like yield prediction, where multiple interacting variables must be considered. Additionally, wheat yield data are highly nonlinear [58,63], requiring techniques capable of effectively modeling nonlinear relationships [33,51,53]. However, while many AI techniques are inherently well suited for this purpose, selecting the optimal model architecture, parameters, and activation functions can be challenging [57]. In extreme cases of nonlinearity, even sophisticated AI techniques may struggle to capture the underlying patterns accurately [26].

Another challenge associated with AI models is the difficulty in interpreting and explaining their outputs [58], largely due to their inherent "black-box" nature [48,56]. Although a deep understanding of the model's internal workings is not strictly required for its application, the lack of transparency makes it harder to identify weaknesses and refine aspects that do not perform as expected [42,64]. Ensemble learning models pose a particular challenge for interpretability, as their potential to improve accuracy often comes at the cost of reduced transparency, limiting their practical applicability [16,43]. In response, some researchers have sought to enhance interpretability [48], though many note that domain experts often find certain relationships identified by these models to be counterintuitive [21].

The difficulty of yield prediction varies significantly depending on both the type of data used and the representativity of the datasets in the experiments. Studies focused on a single geographic area tend to achieve higher accuracy but at the expense of lower generalizability [2,16,20,21,24–32,34–36,39–44,48–50,53,54,57–62]. Generalization between different wheat varieties can also be difficult to achieve [38,45,46,51]. Additionally, the time series length used in the experiments is often insufficient to fully capture the seasonal variability of crops, as agricultural conditions can vary significantly across different growing seasons [24,40]. As a result, the accuracy levels reported in the literature vary widely, reflecting differences in data sources, environmental conditions, and modeling approaches.

Poor generalization capabilities are often a direct consequence of overfitting. As discussed earlier, if the dataset used for model development fails to capture the full variability of the problem [20,29,46,61], the model may fit the training data distribution too closely but struggle to generalize when applied to unseen data with different distributions [30,47,63]. This issue is further exacerbated in complex models with a large number of parameters [25,32,35], as their increased degrees of freedom allow them to memorize training data rather than learning meaningful patterns [32]. Striking a balance between dataset representativity, model complexity, and predictive accuracy remains a significant challenge [43] and a major limitation in many studies [2].

If factors such as dataset representativeness and overfitting are not properly addressed, the reliability of the reported results may be compromised. Some studies [2,35] report extremely high accuracy values in their experiments. While these results are impressive, they raise concerns regarding the realism and generalizability of the models. Such high

performance often suggests potential overfitting, particularly when models are trained and tested on limited or insufficiently diverse datasets. In many cases, datasets may be collected from homogeneous environments, or validation may be conducted using simple train/test splits without employing more robust methods like k-fold cross-validation or independent external testing. Consequently, the reported accuracies may not translate effectively to broader, more variable agricultural conditions. It is therefore critical to interpret these results cautiously, recognizing that reported metrics may not fully reflect model performance under real-world, field-scale applications. Future research should prioritize rigorous validation protocols and the use of diverse, multi-location datasets to ensure the development of more generalizable and reproducible AI models.

Although deep learning has been steadily replacing traditional AI techniques in many domains, shallow neural networks and other machine learning models still predominate in yield and biomass prediction [16,26,43,61], with some exceptions [25,37,41]. This is primarily because satellite-derived data, which have been widely used for decades, have already been successfully processed using well-established traditional methods [39]. Additionally, time-series analysis with deep learning remains challenging in certain scenarios, particularly when the number of available samples is relatively low [21,24,39]. Another challenge in applying deep learning techniques to yield estimation is the limited availability of large, annotated yield datasets that can serve as reliable references for model development [40,48,49,56,60,61,64].

One of the challenges associated with traditional machine learning models is their reliance on carefully designed feature extraction for optimal performance [49]. In many cases, standard features such as vegetation indices are insufficient for producing reliable estimates [31,38,41], particularly due to the variability introduced by different crop growth stages [27,57] and to limited sensitivity to photosynthesis [39]. As a result, there is often a need to develop custom features tailored to the specific conditions of the dataset in order to improve model accuracy [33]. However, these tailor-made features can be highly sensitive to even minor variations in data distribution, which can compromise model robustness and make the entire process more challenging [2]. Additionally, when the number of features is too high, the dataset may include a significant amount of redundancy and irrelevant variables, which can negatively impact model performance. In such cases, effective feature selection or combination becomes essential to reduce dimensionality, eliminate noise, and enhance model accuracy [35,42,59].

One way to avoid complex feature engineering is through the use of deep learning techniques, which can implicitly learn and extract relevant features to characterize the data under analysis. While this approach is often practical and efficient, the inherent "black-box" nature of deep learning models poses challenges. It becomes difficult to verify whether the extracted features are scientifically meaningful, and manual fine-tuning of the models is often hindered [21].

In many cases, obtaining high-quality, long-term satellite and climatic data for a specific region is challenging due to missing values, inconsistencies [24,48], and data corruption caused by factors such as cloud cover [31,40,52,53] and noise [2,53]. Additionally, limited satellite coverage and low revisit frequency are common issues that not only hinder the use of data-intensive techniques but also significantly restrict the generalizability of models [56]. Other types of data, such as historical production records and agronomic field data, may also exhibit inconsistencies, which can negatively affect model performance if left unaddressed [42]. As such, the application of correction or normalization techniques is often necessary to ensure data quality and reliability [33].

Data inconsistencies and fluctuations can often be partially mitigated through preprocessing techniques [32,34,50,61]. However, challenges such as handling missing values and normalizing datasets may never be fully resolved, as these issues can persist depending

on the quality and variability of the data [25,46]. While some preprocessing techniques are standardized and validated across diverse conditions, others are specifically tailored to the dataset used in individual studies [46]. This case-specific approach may limit the direct applicability of preprocessing methods to different regions or crops [24], further exacerbating the lack of generalizability. Moreover, preprocessing is often applied without prior evaluation of its effects, which can be problematic. In many cases, results may actually improve without preprocessing, highlighting the need for careful assessment before its implementation [5].

Wheat yield is highly sensitive to climate variability [20,26,32,38,42,57,58], including factors such as drought, rainfall, and temperature fluctuations, which are inherently difficult to predict [25,35,43]. In addition, variations in soil properties and management practices can exert a substantial influence on yield [16,30,31,35,63]. Even government policies, such as subsidies, land use regulations, and water access restrictions, can significantly affect crop productivity [33]. This adds complexity to modeling efforts and can result in large estimation errors under certain conditions [2,21,24,64], especially if some of those variables are not explicitly incorporated to the model [44,52–54,60]. The challenge is further compounded by the fact that certain climatic variables exhibit weak or nonlinear correlations with wheat yield [44].

The variability issue can be mitigated when long-term temporal datasets are available (which is not always the case [41,42,49,50,59]), as they increase the likelihood of capturing rare or extreme events [39], thereby enhancing the model's robustness and adaptability to such variations. However, if the temporal resolution of the data is too coarse [57], it may fail to capture short-term yield fluctuations [34], potentially overlooking critical growth stages or environmental events that significantly impact crop performance [28]. Additionally, with longer time series, the influence of technological advancements becomes significant, necessitating preprocessing and detrending to ensure data consistency [44,55]. In any case, incorporating a diverse set of variables, rather than relying on a single data type, can significantly enhance model robustness by providing a more comprehensive representation of the crop system and its interactions with environmental factors [28,54]. Failing to adopt a more systemic perspective may compromise model performance, as essential components of the system can be overlooked or inadequately represented [38,50,51,53,57,62].

Integrating multiple data sources presents a significant challenge [30,54,55], particularly when datasets differ in temporal and spatial resolutions [28,40,43,45,49,59]. Addressing these inconsistencies often requires extensive preprocessing and feature engineering [29,31,39,43,47,60], which can be both time-consuming and error-prone [30]. As a result, some studies opt to use a more limited set of variables [31,33,43], which may be insufficient to fully capture the complexity and variability of the crop [25–27,39,40]. Emerging research areas such as data fusion [16,52,56,65] and multimodality [66] are already making significant strides in tackling these challenges [32], enabling more effective and comprehensive data integration.

While a significant portion of satellite data still lacks the spatial resolution necessary for fine-grained yield estimation [54,55,57,58,60], high-resolution imagery (with a GSD better than 20 m) is becoming increasingly accessible. However, as resolution improves, so do the associated computational demands [52]. The computational power required for model training is a frequently cited bottleneck in the literature [2,16,24,36,38,53–56,60]. As computational infrastructure continues to advance, the development of increasingly larger AI models poses challenges for institutions without dedicated data centers or with limited resources to afford cloud services capable of supporting such demands [52]. However, it is important to note that while many models require substantial computational resources

for training, their inference phase is often much less demanding. In some cases, these models can even run efficiently on portable devices with limited computational power, making them more accessible for real-world applications. On the other hand, models that are computationally expensive during inference may face significant constraints for real-time or mobile deployment [2,21,33,34,40,46,58]. This limitation often necessitates further research and development to optimize model efficiency and make the technology practical and deployable.

### 3.2. Disease Management

Table 2 presents all articles focused on disease management, following a structure similar to that of Table 1 for consistency and ease of comparison.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Aboneh et al. [1]	High computational complexity, lack of struc- tured datasets, high variability of images, limited number of training samples, limited awareness and technological adoption	Dependence on image quality, limited datasets, lack of real-time implementation, limited model comparisons, poor generaliza- tion to other crops	CNN	0.96
Akbar et al. [67]	Difficulty gathering a dataset of enough size and quality, training required extensive com- putational resources, risk of overfitting, diffi- culty making the system real-time	Limited dataset, focus on only two diseases, potentially poor generalizability, IoT imple- mentation is complex	CNN	0.97
Azimi et al. [68]	Extensive manual data collection, high data variability, highly complex feature selection, high computational complexity	Limited dataset variability, subjective manual feature extraction, lack of real-time detection, results obtained under controlled greenhouse conditions, DL models were not explored	SVM, DT, kNN, NB	1.00
Bao et al. [69]	Complex backgrounds in field images, high computational costs, limited availability of disease images, resolution loss during down- sampling	Limited dataset may lead to poor general- ization, early disease detection difficulty, re- liance on a single type of sensor, real time performance needs improvement	CNN	0.94
Bao et al. [70]	Complex backgrounds in field images, lim- ited image dataset, difficulty choosing fea- tures, optimization of the metric learning model	Limited data collection area, difficulty in identifying mild disease cases, dependence on a single type of sensor, high computational costs	E-MMC, SVM, BPNN	0.94
Deng et al. [71]	Variability in disease progression, vary- ing spatial and spectral resolutions, time- consuming manual annotation, challenging early disease detection	Lack of temporal generalization, challenges in very early disease detection, need for vali- dation in other regions, limited comparison with other methods	RustQNet	0.80
Fahim-Ul-Islam et al. [72]	Data privacy and security, computational con- straints, disease variability and image quality, difficulty ensuring model generalization	Limited dataset diversity, high computa- tional cost, dependence on pretrained models	Transformer Federated Learning	0.98–0.99
Fang et al. [73]	Symptom diversity, high computational costs, high levels of data variability, optimization for mobile deployment is difficult	Limited dataset size and diversity, lack of hyperspectral and multispectral data, chal- lenges with disease co-occurrence, limited field deployment testing	CNN	0.99
Gao et al. [74]	Complexity of wheat spike segmentation, variability in disease symptoms, labor- intensive data acquisition and annotation, high computational complexity	Limited generalization across varieties, lack of hyperspectral data integration, challenges with early-stage and late-stage infections	BlendMask (DL)	0.78–0.85
Genaev et al. [75]	Difficulties building the dataset, complexity of wheat disease symptoms, challenges bal- ancing accuracy vs. model efficiency, high computational demand	Limited dataset diversity, absence of multi- spectral data, difficulty in distinguishing co- infections, need for more field validation	CNN	0.94
Gonçalves et al. [76]	High variability in image conditions, time- consuming annotation, difficulties with gen- eralization, high computational costs	Limited dataset size, tendency to overesti- mate severity, need for extensive computing resources, low robustness to noise and poor annotations	CNN	0.95–0.98

#### Table 2. References related to disease management.

# Table 2. Cont.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Goyal et al. [77]	Complexity of wheat disease symptoms, lim- ited availability of labeled wheat disease im- ages, significant class imbalance, high com- putational complexity	Limited dataset diversity, high dependency on image quality, high computational de- mand	CNN	0.98
Haider et al. [78]	Dataset was small and of poor quality, train- ing suffered from high loss and overfitting, symptom similarity between classes, high computational requirements	Potential generalization issues, limited dis- ease coverage, poor model performance on rare diseases, challenging real-time deploy- ment	CNN	0.97
Hayit et al. [79]	Variability in disease symptoms, labor- intensive annotation, model training was complex, overfitting difficult to prevent, high computational costs	Potential generalization issues, class imbal- ance had a negative impact, computational requirements hinder real-time deployment	CNN	0.91
Jiang et al. [80]	Limited dataset required extensive augmenta- tion, symptom similarities between diseases, high computational requirements	Potential generalization issues, dependence on transfer learning, computational require- ments hinder real-time deployment	CNN	0.97-0.99
Jiang et al. [81]	High image variability, small dataset and disease imbalance, high symptom similarity, computational constraints for deployment	Potential generalization issues, dependency on one type of sensor, small dataset increase overfitting risk, real-time application is chal- lenging	CNN	0.90–0.95
Jin et al. [82]	High-dimensionality and redundancy in hy- perspectral data, variability due to environ- mental factors, noisy and complex field con- ditions, large class imbalance, overfitting risk	Limited to pixel-level classification, high mis- classification rates, high sensitivity to noise, manual ROI labeling required	CNN, SVM	0.74
Khan et al. [83]	Lack of diverse datasets, challenges in field image acquisition, challenging disease seg- mentation, challenging selection of optimal feature extractors and classifiers	Limited dataset, high overfitting risk, real- world deployment challenges, high sensitiv- ity to environmental factors	CNN	0.97
Lin et al. [84]	High similarity between disease, visual inter- ferences in field conditions, high computa- tional complexity, lack of large-scale datasets	Limited geographic coverage, deploying the model on edge devices is a challenge, model generalization needs further testing, limited real-world testing	CNN	0.90
Liu et al. [85]	Complexity of symptoms, canopy-scale detec- tion difficulty, inconsistent feature response, limited sensitivity in early stages	Inability to detect early disease stage, data encompasses a single year and single cultivar	MLR	0.90
Lu et al. [86]	Real-world image complexity, dataset repre- sentativity limitations, computationally ex- pensive training, similarity between diseases	Potential generalization challenges, difficulty in detecting small or overlapping disease ar- eas, model deployment on edge devices still challenging, absence of multi-crop training	CNN	0.98
Dainelli et al. [87]	Lack of high-quality in-field image datasets, challenging image acquisition and annota- tion, difficulties with poor lighting or low connectivity, social and adoption barriers	Limited dataset coverage, incomplete threat representation, poor performance in real- world conditions, need for more field- condition data	CNN	0.77
Maqsood et al. [88]	Low-resolution images, noise and variabil- ity in field images, high computational com- plexity, challenges balancing model accuracy across disease classes	Limited dataset size, untested generalization to other wheat varieties, challenging real- time implementation	CNN	0.75–0.83
Mi et al. [89]	Slight differences between severity levels, challenges in field image collection, high com- putational costs, difficulties generalizing to different wheat varieties	Lack of automated leaf extraction, focus on only one disease, real-time deployment is challenging, untested model generalization	CNN	0.98
Nigam et al. [90]	Lack of large-scale public datasets, high simi- larity between diseases, high computational costs	Limited dataset size and scope, real-time de- ployment depends on further optimizations, model developed under controlled condi- tions	CNN	0.99
Pan et al. [91]	Poor performance by machine learning methods, manual image labeling was time- consuming and error-prone, ensuring gener- alization was challenging	Limited generalization scope, dependence on UAV and high-resolution data, weakly super- vised learning decreases accuracy	PSPNet, U-Net, FCN, BPNN, SVM, RF	0.96
Pan et al. [92]	Difficulty in differentiating diseases, dataset limitations and class imbalance, high compu- tational complexity	Limited dataset size and geographic scope, high computational cost, real-world valida- tion needed	Ensemble Learning	0.92

# Table 2. Cont.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Qiu et al. [93]	Variability in wheat spikes and disease symp- toms, laborious data collection and annota- tion, challenging balance between model ac- curacy and computational efficiency	Limited dataset size, challenges with partial or occluded spikes, influence of wheat awns on detection, lack of testing with field condi- tions	R-CNN	0.80
Rangarajan et al. [94]	High data dimensionality, need for standard- izing image acquisition conditions, high com- putational costs	Limited dataset scope, challenges with real- time implementation, spectral data compres- sion affects accuracy, lack of external valida- tion	CNN	1.00
Schirrmann et al. [95]	Highly heterogeneous background, image quality was affected by environmental fac- tors, difficulties identifying early symptoms	Poor accuracy in early stages of the disease, no tests focused on model transferability to different fields or crops, image annotation was prone to error	CNN	0.77–0.90
Shafi et al. [96]	Manual data collection and labeling, high variability in disease symptoms, problems with image quality, small dataset limited model performance	Small dataset limits the model's generalizabil- ity, high computational demands limited the experiments, limited classification categories, high dependency on feature engineering	DT, RF, XGBoost, LightGBM, CatBoost	0.90–0.92
Su et al. [97]	Complexity of wheat spike segmentation, variability in infection patterns, labor- intensive manual data annotation, high com- putational costs	High dependence on data annotation, lim- ited generalization to different environments, limited model interpretability, limited appli- cation in field conditions	Dual Mask-RCNN	0.77
Su et al. [98]	Symptom variations with environmental con- ditions, limitations of RGB imaging, labor- intensive labeling, significant computational demands, high level of false positives	Limited generalization, dependence on spe- cific spectral bands, potential overfitting, high computational cost	U-Net, RF	0.90
Weng et al. [99]	Low DON concentrations are hard to detect, interference from wheat components, com- plex sample preparation, signal variability, need for large datasets and fine-tuning	Limited generalization across wheat varieties, no comparison with traditional methods, low stability due to environmental factors, possi- bility of overestimating DON levels		
Weng et al. [100]	Challenging band selection, high data vari- ability, high feature extraction complexity, high computational complexity	Limited generalization, overlap of wheat ker- nels in practical applications, hyperspectral imaging equipment cost	CNN, kNN, RF	0.98
Xiao et al. [101]	Interference from environmental factors, spectral feature selection complexity, need for high-precision UAV imaging, need for gener- alization across wheat varieties	Limited temporal coverage, data collected from a single region, dependency on high cost hyperspectral cameras, no real-time dis- ease monitoring	Logistic Regression Model	0.90
Xu et al. [102]	Variability in wheat leaf appearance, fine- grained disease differences, high computa- tional demand, datasets lack diversity, need for high-quality image acquisition	Limited to five disease classes, suboptimal performance in diverse environments, accu- racy decreases with multiple simultaneous diseases	CNN	0.98–1.00
Zhang et al. [103]	Complex field environment, difficult wheat ear segmentation, need for parameter tuning in neural networks, labor-intensive annota- tion	Dependence on RGB images with limited spectral information, high computational complexity	FCN, PCNN, IABC	0.98
Zhang et al. [104]	Variability in spectral profiles, high spatial resolution complexity, high computational complexity, limited training data, laborious comparison with traditional methods	Uncertain generalization capabilities, depen- dence on hyperspectral data, trade-off be- tween accuracy and processing time, poor late-stage detection performance	CNN, RF	0.85
Zhang et al. [105]	High dimensionality of hyperspectral data, feature selection complexity, variability in dis- ease symptoms, limited data for model train- ing	Untested generalization across different envi- ronments, dependence on expensive equip- ment, high computational cost, potential overfitting	PLSR, SVR, RF, CNN	0.97
Zhang et al. [106]	Complexity of wheat ear segmentation, oc- clusion of wheat ears, variability in disease symptoms, laborious selection of relevant fea- tures, limited availability of annotated data	High dependence on digital imaging condi- tions, single experimental site, limited com- parison with other models, no real-time field deployment	K-means + RF	0.86
Zhang et al. [107]	Irregular boundaries make segmentation dif- ficult, limited dataset size, high computa- tional complexity	Small training dataset, lack of transformer- based models	UNet	0.97

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Zhang et al. [108]	Difficulty distinguishing overlapping wheat ears, high computational cost, high field en- vironment complexity	Small training dataset, manual annotation introduces subjectivity, limited validation scope	YOLOv5, RF	0.91
Zhang et al. [109]	High computational costs, difficulties differ- entiating between severity levels, high field environment variability	Geographically limited dataset, poor early detection, limited generalization to differ- ent wheat varieties and environmental condi- tions	UNet	0.97

Table 2. Cont.

In contrast to yield prediction, which still sees widespread use of traditional machine learning approaches, disease detection is overwhelmingly dominated by deep learning techniques, particularly convolutional neural networks (CNNs), with only a few notable exceptions [70,83,96,101]. For most crops, disease detection and management relies heavily on leaf images, as leaves are typically where the earliest and most visible symptoms appear [110]. However, in the case of wheat, the narrow shape and positioning of leaves make them difficult to image effectively. As a result, many approaches instead focus on kernel [82,99,100,111] or ear (spike) images [68,69,74,93,94,97,101,103,105,106,108,111], which sometimes provide more accessible and informative visual cues for detecting diseases. Most studies focused on wheat imagery have utilized ground-based image collection, which offers high resolution and close-range detail. However, an increasing number of studies have also explored the use of the UAV-based method [71,85,91,98,101,104,107,109], broadening the scope of data sources for wheat analysis.

Deep learning techniques are inherently data intensive, requiring large, diverse datasets that capture the full variability of the problem to achieve reliable performance [5]. With the exception of highly specific applications constrained to a narrow set of conditions, building truly representative datasets for disease detection and recognition has proven largely unfeasible [1,74,76,79,84,86,96,97,106]. As a result, many studies rely on limited datasets for both training and testing, often producing overly optimistic and unrealistic performance results [68–70,88,102,107]. For example, Azimi et al. [68] reported a perfect accuracy of 1.00 in their classification tasks. However, their model was trained and tested on a relatively small dataset collected under controlled conditions, which limits environmental variability and may inflate performance metrics. Similarly, ref. [94] also achieved an accuracy of 1.00, but the lack of external validation across diverse geographic regions raises concerns regarding model generalizability. These results suggest that overly optimistic performance metrics may stem from methodological oversights, such as insufficient dataset diversity, inadequate validation protocols, or overfitting to training data. A more critical evaluation of dataset composition and validation strategies is essential to assess the true robustness and practical applicability of AI models in wheat research.

To address the lack of data, data augmentation is commonly applied, particularly in the case of digital images [1,69,72–74,78,108,109,111?]. While this strategy can help mitigate data scarcity, even advanced techniques like Generative Adversarial Networks (GANs) and Frequency Domain Adaptation (FDA) generate synthetic data that may introduce biases and unrealistic artifacts, ultimately limiting their effectiveness [75]. Given these constraints, the results reported in the literature must be interpreted with caution and considered in light of the experimental context in which they were obtained, as they are unlikely to reflect the true accuracy achievable under real-world conditions [5]. While some studies acknowledge these limitations, many fail to report this critical caveat, which can undermine the credibility and generalizability of their findings.

Most disease detection and recognition efforts rely on digital images of symptoms that are either visibly apparent or detectable through spectrum-based sensors [95,112]. A major challenge in this context is the wide variety of plant disorders, many of which produce similar physiological and visual alterations [73,78,80,81,84,86,90,102,111]. Ideally, a dataset should include examples of all relevant disorders to enable accurate discrimination. However, despite significant strides made by some studies to achieve this goal [?], attaining truly comprehensive coverage remains virtually unfeasible. As a result, most studies are limited to a narrow subset of disorders, often ignoring other potential causes of the observed symptoms [1,69,70,74,78,80,83,95,96]. This leads to models that are constrained to select from the known classes, even when the input belongs to an unseen or unrelated category, potentially yielding inaccurate predictions [72,90,95].

Some researchers have attempted to address this by introducing an "other", or "I do not know", class to capture unknown or unmodeled conditions, but defining and representing this class meaningfully in the training data remains a significant challenge [?]. This issue is somewhat less critical when the focus is on a single disease, turning the problem into a binary classification between the target disease and all other conditions [68,71,74,89,91,94,97,106,107,111]. Still, this approach is not without limitations, as many non-target disorders may exhibit symptoms that overlap with the class of interest, leading to potential misclassifications [104].

To address the limitations of traditional classification methods, more advanced techniques, such as few-shot learning and one-shot learning, have been explored for their potential to recognize previously unseen classes with limited labeled examples. These approaches have shown promise in plant disease monitoring and detection [113,114], offering a pathway toward more adaptable diagnostic systems. However, in the specific context of wheat diseases, the existing literature remains scarce; only a handful of conference proceedings mention the use of such methods, and to date, no peer-reviewed journal articles have demonstrated their successful application. As a result, the problem of generalizing to unseen disease classes in wheat remains a fundamental and unresolved challenge, for which no robust or scalable solutions have yet been established.

Almost all studies included in this review assume the presence of only a single disease at the time of detection. However, in real-world scenarios, it is common for multiple diseases or disorders to co-occur, leading to overlapping symptoms and increased diagnostic complexity [81,86,89,95]. Under such conditions, model behavior can become unpredictable, and error rates typically rise [73,75,78,92,96,102?]. One potential approach to address this issue is to shift the focus from diagnosing the entire plant organ to analyzing individual lesions or symptomatic regions, enabling multi-label classification [110]. However, this strategy introduces significant challenges, particularly the need for accurate localization and segmentation of each lesion prior to classification, steps that are often complex and computationally demanding. Some authors have attempted to treat different combinations of diseases as distinct classes; however, the limited number of samples representing these combinations resulted in relatively low classification accuracy [75].

The primary goal of plant disease recognition technologies is to enable the earliest possible detection of problems, allowing for timely interventions that can minimize crop losses [81,91,95,101,107]. Conventional RGB sensors have become widely available, and even low-end consumer-grade devices are capable of capturing images with sufficient quality and resolution. As a result, RGB imaging has been extensively employed in disease detection efforts [1,67,69,70,73–76,80,81,86,90,102,103]. However, a significant limitation of RGB-based methods is that visible symptoms often appear only after substantial damage has already occurred, at which point preventive measures may no longer be effective [69]. This has driven growing interest in more advanced sensing technologies [112], including spectrometry [99], multispectral [71,85,98,107,115], thermal [85], and particularly hyperspectral sensors [82], which offer high spectral resolution capable of detecting subtle physiological changes in plants before visual symptoms manifest [94,95,101,104,105,116].

Numerous studies have demonstrated the potential of hyperspectral imaging for early-stage disease detection; however, even in these cases, detection accuracy typically improves at later stages of disease development [104]. In addition, the high cost of these sensors remains a major barrier to widespread adoption [94,100,105]. The challenge is even more pronounced when such sensors are mounted on unmanned aerial vehicles (UAVs) [95,101,104], as the risk of damage or accidents is relatively high and obtaining insurance coverage for such equipment is often difficult [117]. An alternative approach involves deploying hyperspectral sensors on satellites, which eliminates some logistical risks. However, the ground sampling distance (GSD) of current hyperspectral satellite platforms is still too coarse for early stress detection, limiting their utility to cases where the affected area is already sufficiently large to be detected from orbit [91].

In many cases, relying on a single type of sensor does not provide sufficient information to fully resolve complex agricultural problems. Combining multiple sensor types offers a promising solution, and recent studies have successfully applied multimodal learning and data fusion techniques to improve the detection and recognition of wheat diseases. However, integrating heterogeneous data remains a technically challenging task, often requiring sophisticated preprocessing, normalization, and the development of custom features to ensure compatibility and effectiveness across data sources [71].

With the predominance of deep learning techniques in plant disease detection and recognition, computational requirements have become a critical consideration, particularly during the training phase. Many of the challenges discussed in the context of yield prediction also apply here and will not be reiterated. However, a key distinction lies in the operational requirements of each task. Unlike yield prediction, which typically does not demand real-time processing, disease recognition often requires rapid responses, especially for field-based applications such as smartphone apps for symptom identification [72]. In such scenarios, it is essential to consider the use of lightweight models optimized for fast inference, even if this comes at the expense of a modest reduction in accuracy. Prioritizing efficiency and responsiveness is crucial when deploying AI tools in real-world agricultural settings where timely decision-making can significantly impact outcomes [1,74,89,92,102?].

### 3.3. Other Stresses and Damages

Table 3 presents all the articles that focus on plant stresses other than diseases.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Weed Manageme	nt			
de Camargo et al. [17]	High computational cost, difficult balance be- tween accuracy and speed, handling of large images, differentiating between similar weed species	Limited generalizability, exclusion of multi- spectral data, potential misclassification of unknown species, manual thresholding in op- timization	CNN, UNet	0.94
El-Kenawy et al. [118]	Complexity of infield weed classification, high computational cost, feature selection dif- ficulties, ensuring model generalization	Limited dataset diversity, focus on image- based classification only, potential for overfit- ting due to ensemble learning, computational complexity of feature selection	NN, SVM, KNN	0.98
Jabir and Falih [119]	Variation in weed appearance, annotation was labor-intensive, optimization for deploy- ment on edge devices, balancing accuracy vs. speed	Limited dataset and generalization, real- world implementation issues, model com- plexity and computational constraints	YOLOv5	0.94

Table 3. References related to other stresses and damages.

# Table 3. Cont.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Li et al. [120]	Complex backgrounds and overlapping weeds, domain adaptation and generaliza- tion issues, computational cost and real-time deployment, dataset limitations	Limited dataset size and regional focus, small and medium weed detection difficulties, high computational complexity, lack of tests under real-world field conditions	NLB attention mechanism	0.93
Mishra et al. [121]	Variation in weed growth due to soil types, similarity between weed and crop, need for large dataset, high computational complexity	Limited generalization to other weed species, model high complexity for real-time applica- tions, high impact of environmental condi- tions, segmentation is done manually	Inception V4, EfficientNet-B7	0.97
Su et al. [122]	Difficulty obtaining large, well-labeled datasets, complicated annotation process, high computational cost	Data augmentation has limited impact, small difference between the methods tested	Bonnet DNN	0.98
Su et al. [123]	Visual similarity of ryegrass and wheat, mis- classification by off-the-shelf algorithms, real- time processing constraints	Specific only to ryegrass in wheat fields, method requires a large dataset for training, method requires powerful GPUs for training and inference	Bonnet, SegNet, PSPNet, DeepLabV3, UNet	0.95
Su et al. [124]	Spectral similarity between weed and wheat, limited labelled data, UAV flight constraints, high computational complexity	No early-season mapping, generalization to other crops or conditions requires further val- idation, limited temporal analysis	RF	0.94
Wang et al. [125]	Weed and wheat similarities, poor recogni- tion of small weed, occlusion and complex field environments, need for computational efficiency	Limited dataset scope, not yet optimized for UAV deployment, potential false positives on background elements, herbicide decision- making not integrated	YOLOv7	0.98
Zhuang et al. [126]	Low recall in object detection models, high weed density issues, similarity in appearance between weeds and wheat	Ineffectiveness of object detection models, variability in image sizes affects accuracy, need for more robust deep learning architec- tures	CenterNet, Faster R-CNN, TridentNet, VFNet, YOLOv3	0.68–0.99
Zou et al. [127]	Optimization of network complexity, selec- tion of the best neural network structure, dif- ficulty ensuring generalization	Use of images with simple characteristics, limited number of output classes, no multi- class weed classification	ResNet50, MobileNet, VGG16, VGG19	0.98
Pest Management				
Chen et al. [128]	Complex background in field images, small object detection, computational costs of deep learning models, balancing accuracy and pro- cessing speed	Limited generalization to other crops/pests, performance degradation in low-quality im- ages, lack of real-time deployment, manual labeling of training data	CNN, RPN	0.94
Fuentes et al. [129]	Limited e-nose development for crop protec- tion, variability in infestation patterns, sen- sor calibration and data integration, compu- tational complexity in real-time detection	Limited field validation, dependence on sen- sor sensitivity, lack of large-scale deployment, potential cross-detection of other stress fac- tors	ANN	0.97–0.99
Li et al. [130]	Complex backgrounds, pest variability in scale and orientation, limited data for model training, computational complexity	Dependency on data augmentation, limited number pest categories, lack of real-time de- ployment evaluation, fixed image resolutions in training	CNN, GAN	0.83
Li et al. [131]	Small size and complexity of wheat mites, limited dataset, background complexity, high computational complexity, difficult optimiza- tion of key parameters	Small dataset and limited generalization, lim- ited to wheat mites, fixed imaging conditions, lack of real-time testing, model depth and computation constraints	CNN, RPN	0.89
Evapotranspiratio	n/Drought Monitoring			
Elbeltagi et al. [132]	Limited availability of climatic data, complex- ity of modeling using AI techniques, difficult model calibration and validation	Model trained and validated using only three climatic variables, need for significant computational resources	DNN	0.94–0.99
Shen et al. [133]	Complexity of drought factors, data integra- tion issues, high computational requirements, difficult generalization and validation	Limited comparison with other models, de- pendency on TRMM data, fixed input vari- ables, scalability concerns	DNN	0.89
Herbicide/Pestici	de Stress			
Chu et al. [134]	Lack of early visual symptoms, trade-off be- tween spectral resolution and computation, high computational requirements, limited datasets, generalization challenges	Limited to controlled greenhouse conditions, focus on three herbicide types, dependence on specific spectral Regions, potential overfit- ting	SCNN	0.96

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Weng et al. [135]	Large-scale data handling, feature extraction complexity, high data variability, selection of optimal model	Limited dataset, high computational inten- sity, lack of generalization	CNN, FCN, PCANet	0.96–1.00
Lodging				
Yang et al. [136]	Low accuracy of traditional methods, high computational cost, variability in field condi- tions, selection of input data	Limited study area, dependency on UAV data, not tested for large-scale implemen- tation, limited comparison with other tech- niques	Mobile U-Net, FCN	0.89
Zhang et al. [137]	Variation in wheat growth stages, imbalanced data, high computational complexity, differ- ent imaging modalities, feature extraction op- timization	Dependence on UAV data, limited general- ization, poor multispectral image availability, potential overfitting	DeepLabv3+, UNet	0.82-0.92
Zhang et al. [138]	Low spatial and temporal resolution of satel- lite imagery, UAV data requires extensive pre- processing, complex feature extraction and selection	The study was conducted in a single exper- imental field, need for significant computa- tional resources	RF, NN, SVM, CNN	0.85–0.93

Table 3. Cont.

The techniques and methods found in the literature addressing plant stresses share many similarities, meaning that several observations made in the section on plant diseases are also applicable here. Nevertheless, certain stress-specific approaches warrant distinct discussion.

In the context of weed detection and management, a major challenge lies in distinguishing weeds from wheat when their visual characteristics are highly similar [118,119,121,123], and even their spectral signatures can be closely related [124]. Additional complexity arises from plant overlapping and occlusion, which significantly hampers accurate detection [120,121,123,125,126]. To enhance model accuracy and prepare for future herbicidespecific recommendations, some studies have opted to create separate classes for each weed species [17,119,120,123,125], with a few works considering up to ten species [121]. However, this strategy presents challenges, especially in detecting and classifying weed species not included in the training set [17]. Moreover, class imbalance can negatively impact the recall of underrepresented classes [17,121,123].

Due to limitations in the datasets used during experiments, such as restricted diversity in conditions, geography, and species, generalizing to unseen data remains difficult [118]. To address this, several authors have adopted data augmentation techniques [17,119,120,125], with some employing advanced augmentation strategies [122]. Although conventional RGB sensors are the most commonly used [17], some studies have explored multispectral imaging as an alternative for enhancing spectral discrimination [124]. Data collection is typically performed using ground-based cameras [119–122,125,126] or UAV-mounted systems [17,118,124], while satellite imagery is generally avoided due to its insufficient spatial resolution for weed-level analysis.

Although substantial progress has been made in weed detection using AI techniques, the majority of studies focus on post-emergence weeds, where plants are already well developed and easier to distinguish. Early-stage weed detection, however, is critical for timely management interventions and minimizing crop losses. This remains a significant challenge due to the small size of seedlings, spectral and morphological similarity to crop plants, and limited availability of annotated datasets. Addressing these challenges through improved imaging techniques, data augmentation, and transfer learning approaches represents a key opportunity for future research. A few studies have tackled the problem of early weed detection [126], although performance tends to be limited for seedling recognition [120,121]. In contrast, better results have been observed when the task involves

semantic segmentation rather than classification [122]. Notably, among the reviewed literature, only one study deliberately did not employ deep learning techniques, Su et al. [124] opted for alternative approaches due to a lack of sufficient labeled data.

Pest management and recognition present a distinct set of challenges. Agricultural pests are typically small and may appear in a variety of poses and orientations, making accurate detection difficult for most models [128,130,131]. This results in high variability, and because many datasets fail to capture the full spectrum of visual variations, data augmentation is commonly employed to improve model generalization [130,131].

The use of traps specifically designed to attract target pest species is a common practice in agricultural monitoring. However, within the scope of this review, no study employing such traps for image-based pest detection was identified. Instead, all reviewed works focused on the direct imaging of pests on plant organs, such as leaves and stems [128,130]. One possible reason for this is that traps often accumulate non-target objects, such as other insects, debris, spores, or plant material, which can complicate detection, particularly when the target pests are very small [139].

Most studies concentrate on the detection of a single pest species [128], though some propose methods capable of classifying multiple species [130]. While the latter approach offers richer and more informative outputs, it also introduces the risk of misclassification when species not seen during training are present during inference.

Although the majority of pest detection methods rely on conventional RGB imaging [128], some studies have explored alternative sensing technologies that aim to detect indirect physiological responses of plants to pest presence. These include near-infrared spectroscopy and electronic nose (E-nose) systems [129]. Rather than detecting the pest itself, these approaches attempt to identify plant-level changes, such as variations in volatile organic compound (VOC) emissions, that may indicate pest activity. However, e-nose systems face specific challenges: different plant cultivars emit distinct VOC profiles, and the compounds released may not be pest specific, as they can also reflect responses to other biotic or abiotic stressors [129].

Only two studies listed in Table 3 address evapotranspiration estimation and drought monitoring, yet a few domain-specific challenges can be identified in this context. Climatic data are a crucial input for estimating evapotranspiration; however, such data are often limited in spatial and temporal availability, and the parameters commonly used in modeling may be insufficient to account for the full complexity of factors influencing evapotranspiration dynamics [132]. Moreover, drought is a multifactorial phenomenon influenced by a combination of variables such as precipitation, soil moisture, and vegetation conditions, which complicates the development of a unified predictive model. To address this, studies frequently rely on multi-source data integration, which demands extensive preprocessing and harmonization to ensure consistency across spatial resolutions, formats, and temporal coverage [133].

One of the main challenges in detecting herbicide and pesticide stress is that symptoms often manifest only at later stages, making early identification difficult with traditional methods. To address this, many studies employ sensors capable of capturing the reflectance spectrum of the target, enabling the detection of physiological changes at earlier stages. Common approaches include near-infrared hyperspectral imaging [134] and surface-enhanced Raman spectroscopy (SERS) [135]. Another limitation is that some studies are conducted under controlled conditions, which can hinder the applicability of their models in real-world scenarios [134]. Notably, both studies reviewed here used deep learning algorithms for stress detection [134,135].

The final wheat disorder addressed in this study is lodging, which affects the plant at a structural level. Because lodging is a broad, canopy-level phenomenon, UAV-based imaging is commonly used for its detection [136–138]. To improve accuracy under complex field conditions, some studies have combined digital imagery with additional data sources such as Digital Surface Models (DSM) [136]. Multispectral imagery has also been employed, often outperforming RGB sensors in detecting lodging [137,138].

A major limitation in this area of research is the difficulty in collecting large, diverse datasets, which often restricts studies to a single geographic region and wheat variety, limiting model generalization [136–138]. Another challenge is that lodging manifests differently depending on the plant's growth stage, adding further complexity to detection efforts [137]. In most cases, healthy plant data are far more abundant than lodging data, necessitating the use of data augmentation [136,138] or class-balancing techniques such as the Tversky loss function [137]. Notably, all studies reviewed in this context have adopted deep learning approaches for lodging detection [136–138].

### 3.4. Phenotyping and Genetic Selection

Table 4 presents all the articles that focus on phenotyping and genetic selection.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Apolo-Apolo et al. [140]	High data collection complexity, risk of poor model generalization, high computational de- mands, high environmental variability	Limited dataset size, dependence on visual features, potential overfitting, lack of compar- ison with alternative sensors	CNN, MLP	0.87-0.90
Crossa et al. [141]	Complex hyperparameter optimization, high computational complexity, complex geno- type × environment interaction modeling, too small genomic datasets	Limited dataset scope, hyperparameters may not have been fully optimized, single-trait focus may be too limited	DL, ANN, AK, GK	0.72
Ghahremani et al. [142]	Occlusion in 2D images, high computational cost, boundary classification is a challenge, small datasets	Limited dataset, flawed delimitation of the objects, significant computational constraints	Pattern-Net, TasselNetV2+, Faster RCNN	0.92
González- Camacho et al. [143]	Limited training samples, genotyping errors, complexity of rust resistance, ordinal nature of resistance scales, high training times, diffi- cult feature selection	Dataset limited to a few wheat populations, high model performance variability, limited scalability and interpretability, need for large computational resources	Parametric linear regression, ML models	0.71–0.80
Guo et al. [144]	Fine-tuning of models is complex, high varia- tion of prediction accuracies, computational efficiency is difficult to achieve	Deep learning models do not always perform well, stratified cross-validation did not signif- icantly improve accuracy	Deep learning models	0.03–0.85
Hesami et al. [145]	Variability in wheat genotypes, nonlinear and complex interactions between phytohor- mones, complexity of model training	Potentially poor model generalization, high computational complexity, limited experi- mental validation	GRNN, GA	0.78
Khan et al. [146]	Absence of NIR band in RGB images, high variability in environmental conditions, high model training complexity, high computa- tional demand	Potentially limited generalization, RGB- based VI estimation was limited, lack of real- time deployment, need for more robust fea- ture engineering	DNN	0.99
Moghimi et al. [147]	Variability in yield within experimental plots, noise and artifacts in hyperspectral images, computational complexity of DL models, lim- itations in plot size optimization	Limited generalization across environments, high impact of environmental variability, lim- ited dataset size, UAV and sensor relatively limited	DNN	0.79
Montesinos- López et al. [148]	Complexity of multi-trait genomic selection, computational cost of the models, challeng- ing genotype-environment interactions, lim- ited data quality and availability	Uncertain generalization across crops and traits, limited interpretability of the models, need for extensive hyperparameter optimiza- tion	DL, Bayesian Multi-Trait	0.14–1.00
Montesinos- López et al. [149]	Handling mixed phenotypes, difficult hyper- parameter optimization, high computational costs	Modest gains in prediction accuracy, limited evaluation of genotype-environment interac- tion, limited field validation	Multi-Trait and Univariate DL	0.72
Montesinos- López et al. [150]	Difficulty in modeling ordinal traits, com- plex hyperparameter tuning, high compu- tational requirement, poor generalization across datasets	No significant improvement using ML mod- els, limited model generalization, difficulty dealing with genotype-environment interac- tions	TGBLUP, MLP, SVM	0.45-0.70

#### Table 4. References related to phenotyping and genetic selection.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Montesinos- López et al. [151]	Complex genotype × environment interac- tion, complexity of multi-trait analysis, com- plex hyperparameter selection, small sample size	Small dataset size, overfitting in multi-trait models, genomic selection model perfor- mance variability, high computational costs	GBLUP, Multi-Trait and Univariate DL	N/A
Roth et al. [152]	Difficult balance between accuracy and scal- ability, phenotyping early growth stages is challenging, difficult trait assessment, high computational complexity	Lack of dense point clouds, high sensitivity to variability in plant emergence, potential bias in growth stage estimation	SVM, RF	0.77–0.86
Sandhu et al. [153]	Difficult dealing with lower heritability traits, high data dimensionality, varying perfor- mance across environments	High computational complexity, lack of exter- nal validation, limited interpretability, high dependence on secondary traits	RF, MLP, CNN, SVM, GBLUP	0.67–0.72
Sandhu et al. [154]	Cost of quality trait evaluation, complexity of genotype x environment interaction, limited datasets	Potentially limited generalizability, high com- putational burden	Nine parametric, ML and DL models	0.27–0.81
Sandhu et al. [155]	Complex hyperparameter optimization, high risk of overfitting, high computational costs	Trait-specific optimization limits generaliz- ability, lack of biological interpretability, need for large datasets	MLP, CNN, RRBLUP	0.24–0.57
Wang et al. [156]	Field conditions are difficult and varied, opti- mization of computational efficiency is diffi- cult, clustered objects are difficult to separate, manual annotation is costly	Images taken with fixed camera angle, dataset is too small, no integration with other types of data, high error levels under some conditions	FCN, CNN	0.98
Yasrab et al. [157]	Complexity of root systems, errors in early image processing stages, balancing model ac- curacy with computational efficiency, gener- alization across plant species	Dependency on high-quality training data, limited testing on real-world field images, overfitting in small datasets, high error rates with overlapping roots	CNN	0.95-0.99
Zenkl et al. [158]	High lighting variability, changing soil prop- erties, high scene complexity, annotation in- consistencies	Severely limited dataset, high human anno- tation variability, limited external validation, no multispectral data	SVM, RF, CNN	0.86–0.95
Zhang et al. [159]	Difficulty handling large-scale phenotypic data, complex integration of different imaging techniques, complexity of drought trait	Limited field validation, hyperspectral data are expensive and computationally complex, small dataset size may produce a biased model	RF, CNN	0.70–0.82
Zhu et al. [160]	Difficulty distinguishing objects of interest, variability in magnifications affected the stomatal index calculation	Stomata and epidermal cells were treated as independent tasks, single task CNNs may not be the best option for the problem	Faster R-CNN, U-Net	0.89–0.98

#### Table 4. Cont.

Phenotyping and genotyping are complementary approaches that, when combined, provide powerful insights into the genetic control and environmental expression of plant traits. This integrated perspective is crucial for advancing crop productivity, resilience, and sustainability. Accordingly, this subsection groups together studies that address either or both dimensions.

Studies focused on phenotyping often face challenges similar to those encountered in yield prediction and stress management. A recurrent issue is the difficulty in constructing truly representative datasets. This limitation undermines model generalization, particularly under high variability conditions [140,146]. Class imbalance is another common challenge [156], which frequently motivates the use of data augmentation techniques [142,146,157–160]. Occlusions further complicate image-based phenotyping, leading to errors in trait estimation [142,157]. Hyperparameter tuning is also cited as a non-trivial hurdle [145].

Among the sensors used for phenotyping, RGB cameras are the most prevalent [140,146,152,156–158], but others such as microscopy [160], multispectral cameras [146], multispectral radiometers [153], and hyperspectral sensors [147,159] are also employed. Hyperspectral imaging, in particular, is effective for detecting physiological traits invisible to the naked eye, although it may suffer from noise due to atmospheric and sensor-related artifacts [147]. In some studies, data are collected in controlled environments using lab or field experiments rather than onboard sensors [145].

Ground-based phenotyping remains the most common practice [140,142,153,156–158], although the use of UAVs has expanded since the early 2010s [146]. Nonetheless, determining optimal flight altitude and camera configurations is challenging, especially for hyperspectral setups [147]. Additionally, the ground sampling distance (GSD) from UAVs may be insufficient for capturing early-stage plant traits, which are vital for genetic selection [152]. Satellite imagery currently lacks the spatial resolution needed for most phenotyping applications [152].

Ground-truth generation is another major constraint, particularly when destructive sampling or complex measurements are involved [140]. Moreover, some agronomic indicators like yield lack the spatial precision required for robust model training and evaluation [147]. Annotation challenges are widespread, especially for high-volume datasets [156,160] and traits that involve subjective interpretation [142,158,159]. When field visits are necessary, logistical constraints often limit the number of measurements, prompting the use of interpolation techniques [152].

The traits targeted in phenotyping studies include grain yield [147], leaf area index [140], plant biomass [146], ear counting and length [142], flowering time [156], root characteristics [157], plant counting, height, and tillering [152,159], shoot regeneration frequency [145], awn morphology [156], vegetative cover [158], drought responses [159], stomatal index [160], and stem elongation onset [152].

Genotyping brings its own set of challenges, largely due to the nature of genomic data, which require specialized processing methods. Model tuning in this domain may be more complex than in image-based tasks, due to fewer reference studies, smaller datasets [151], and the intrinsic complexity of the data, which demands meticulous selection of model architecture and parameters [141,143,148,155]. Some studies must handle a mix of binary, ordinal, and continuous variables [149,150]. Additionally, certain traits are influenced by both major and minor genes, which can lead to underfitting or overfitting [143].

Data quality is another concern in genotyping. Missing data are common and need to be managed through filtering [141,153] or manual imputation [150]. Furthermore, effective genomic selection requires accounting for genotype-by-environment interactions [141,148–150], a non-trivial modeling challenge. Ground-truth acquisition can also be problematic due to subjective evaluation [143,149].

Traits studied in genotyping-based research include grain yield [141,143,148,149,155], plant height [148,149,155], disease resistance [143,149], days to heading and maturity [148–150,155], grain color and protein content [149,155], lodging [149], and anthesis-silking interval [148]. While many studies address one trait at a time, multi-trait models have been proposed to enhance genomic prediction [148], although they are more susceptible to overfitting [151].

Some studies integrate phenotyping and genotyping for a comprehensive trait characterization [144,150,151,153,154,159]. For example, Guo et al. [144] combined manual phenotyping with genotyping-by-sequencing to assess grain yield and related traits. Montesinos-López et al. [150,151] integrated SNP and phenotypic data to predict multiple agronomic traits. Zhang et al. [159] combined high-throughput phenotyping with GWAS to improve drought resistance and yield predictions.

As with other domains in agricultural research, both phenotyping and genotyping are increasingly leveraging deep learning [140–144,146–149,153,156–160], though shallow neural networks [145,150] and conventional machine learning approaches [152] remain in use for specific data types.

# 3.5. Spike Detection

# Table 5 presents all the articles that focus on spike (ear) detection.

# Table 5. References related to spike detection.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Alkhudaydi et al. [161]	Complex field conditions, large and noisy datasets, high computational complexity, dif- ficult generalization across growth stages, lack of balanced datasets	Limited success in early growth stages, high false positive rates, segmentation strongly af- fected by environmental variability, high de- pendence on high-quality data	FCN	0.76
Dandrifosse et al. [162]	High variability in wheat growth stages, lighting and shadow effects, difficult conver- sion of ear count to density, differences in fertilization scenarios	Limited dataset scope, underestimated ear densities, relatively high segmentation error rates	YOLOv5, DeepMAC	0.86–0.93
David et al. [163]	High variability in image conditions, differ- ences in genotypes and growth stages, dif- ficulties in image labeling, difficulties with occluded wheat heads and dense plantings	Geographic bias in the dataset, flawed de- tection of overlapping heads, dataset with limited temporal variability, baseline model performance was limited	YOLOv3, Faster R-CNN	0.77
David et al. [164]	High variability in wheat growth stages, dataset labeling challenges, geographic and environmental differences, non-trivial model evaluation	Bias toward developed countries, bounding box annotations instead of segmentation, dif- ficulty dealing with overlapping wheat heads	Faster R-CNN, ensemble DL	0.70
Fourati et al. [165]	High density of wheat heads, high data vari- ability, accuracy affected by environmental factors, high computational complexity	Limited dataset variability, potential bias due to geographical limitations, evaluation metric limitations	Faster R-CNN, EfficientDet	0.74
Genaev et al. [166]	Variations in spike characteristics increase complexity, need for large training datasets, different imaging angles can cause distor- tions	Exclusive focus on morphometric features, limited number of wheat varieties considered	Machine learning, regression	0.97
Gong et al. [167]	Available datasets are small, trade-off be- tween speed and accuracy, high variability in field conditions, presence of small or oc- cluded wheat heads	Only one dataset used, potentially poor gen- eralization, high computational complexity	YOLO, Faster R-CNN	0.94
Hasan et al. [168]	Complex field imaging conditions, labor- intensive data annotation, high variability in spike characteristics	Potentially poor generalization, model too sensitive to growth stages, high computa- tional complexity	R-CNN, CNN	0.93
He et al. [169]	Wheat spike overlapping and motion blur, wheatear variability, high computational de- mand	Potential generalization issues, small objects are often missed, high computational com- plexity for inference	Improved YOLOv4	0.97
Khaki et al. [13]	Variability in wheat head appearance, lack of data diversity, difficulty balancing accu- racy and efficiency, difficulties with real-time deployment	Limited generalization across wheat varieties, absence of real-world testing, point-level an- notations affected accuracy, computational constraints on edge devices	WheatNet	0.96
Li et al. [170]	Background complexity and visual similarity, differences in wheat growth stages, data lim- itations, computational and processing con- straints	Performance drops in some growth stages, lack of real-time deployment, influence of environmental factors not fully studied	CNN	0.97–0.98
Li and Wu [171]	Complex backgrounds and occlusions, small target detection, feature extraction limitations	Dependence on specific data augmentation techniques, limited generalization, high com- putational demand	Faster-RCNN, YOLO, SSD	0.94
Ma et al. [172]	Complexity of wheat canopy images, trade- off between model complexity and efficiency, difficult generalization across different culti- vars	Limited dataset, low performance in complex field conditions, models are computationally expensive	EarSegNet, DeepLabv3+	0.87
Ma et al. [173]	Difficult segmentation in complex field con- ditions, high computational cost, balancing model complexity and efficiency	Dataset diversity limitations, sensitivity to small-scale variability, high computational cost, relatively poor performance with UAV images	DCNN, FCN, RF	0.84
Madec et al. [174]	Variability in field conditions, selection of the optimal spatial resolution, high computa- tional complexity, labeling subjectivity	Poor generalization capability, errors due to small object size, relatively poor performance with UAV images, low accuracy of manual annotations	Faster-RCNN, TasselNet	0.85

# Table 5. Cont.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Misra et al. [175]	Variability in image conditions, complexity of wheat spikes, need for large amounts of labeled data for training, high computational cost	Potentially poor generalization, counting er- rors due to overlapping spikes, real-time de- ployment needs further optimization, limited dataset	SpikeSegNet	0.99
Qing et al. [176]	High-density and overlapping wheat spikes, balancing accuracy and computational effi- ciency, challenging model optimization and feature extraction	Limited generalization across varieties, high computational cost, absence os field valida- tion and real-time testing	YOLO- FastestV2	0.81
Sadeghi-Tehran et al. [177]	Variability in environmental conditions, over- lapping spikes, dataset diversity limitations	Field measurement uncertainties caused in- consistencies, lower spatial resolutions de- graded performance, ultra-wide-angle lenses introduced perspective distortions	DeepCount	0.57–0.97
Shen et al. [178]	Variation in wheat characteristics, occlusion and overlapping wheat heads, complex back- grounds and illumination changes, hardware limitations	Accuracy is affected by varying illumination and backgrounds, poor accuracy in detecting occluded heads, limited generalizability, high computational complexity	YOLO, Faster RCNN	0.94
Sun et al. [179]	High-density targets, scale variation of wheat heads, varying lighting conditions, overlap- ping wheat heads, limited training data	Potentially poor generalization, no multi- temporal analysis, high computational com- plexity, image overlapping can lead to dupli- cate counts	WHCnet, SSD, Cascade R-CNN, YOLOv4	0.96
Velumani et al. [180]	Variability in environmental conditions, dataset imbalance and annotation challenges, image noise and artifacts, limited scalability to large fields	Dependence on fixed camera systems, small sampling area, no real-time prediction, poten- tial overfitting	CNN	0.98
Wang et al. [181]	Difficult field conditions, challenges process- ing high-resolution images, clustered wheat ears are difficult to separate, labor-intensive manual annotation	Fixed camera angle and small field of view, limited dataset, high error levels when con- ditions are not ideal, no real-time large-scale field deployment	FCN, Harris Corner Detection	0.98
Wang et al. [182]	Ear occlusions and overlap, variability in lighting and wheat maturity, excessive data imbalance, difficult optimization of feature fusion	Dataset captured under specific conditions, dependence on pretrained models, not fully real-time, modest improvement in compari- son with previous approaches	YOLOv3, SSD, Faster R-CNN, EfficientDet-D1	0.94
Wang et al. [183]	Time-series data complexity, high computa- tional requirements, inter-annual yield vari- ability, difficult hyperparameter optimiza- tion, limited high-resolution data	Limited generalization to other crops and re- gions, yield underestimation in high-yielding areas, temporal resolution constraints	CNN, GRU	0.64
Xiong et al. [184]	Variability in wheat appearance, high-density wheat fields make it difficult to separate in- dividual spikes, image quality issues, occlu- sions and partial spikes	Limited geographic scope, fixed camera po- sitioning, possible overfitting, not tested in real-time UAV deployment	TasselNet, CNN	0.91
Xu et al. [185]	Variability in wheat ear appearance, image processing complexity, influence of lighting conditions, balancing accuracy and efficiency	Limited generalization across wheat varieties, dependence on image acquisition conditions, optimal performance only at late grain-filling stage	CNN	0.96
Yang et al. [186]	Occlusions and overlapping wheat ears, back- ground noise interference, variability in image conditions, bounding box localization errors	Limited dataset diversity, fixed image reso- lution, not tested on real-time UAV deploy- ment, no detection of small wheat ears	CBAM- YOLOv4, YOLOv3, YOLOv4	0.89-0.98
Zang et al. [187]	Spike occlusion and overlap, densely packed spikes, impact of image resolution and envi- ronmental factors	High density and visual similarity decrease accuracy, only one object can be detected per grid cell, model depends on image resolution, potentially limited generalizability	Faster R-CNN, YOLO	0.72
Zhao et al. [188]	Small-sized and densely packed wheat spikes, background noise in images, limita- tions of existing object detection methods	Dependence on high-quality labeled data, limited scalability to different environments, high computational complexity, high sensi- tivity to image resolution	Faster R-CNN, RetinaNet, SSD, YOLOv3, YOLOv5	0.94
Zhao et al. [189]	Small and densely packed spikes, occlusions and overlapping spikes, variability in spike ori- entation, complex field background interference	Dependence on high-quality UAV images, high computational complexity, limited gen- eralizability, need for manual labeling in training	Seven detection models	0.90

In this review, all studies focused on spike detection and counting rely on digital RGB imagery combined with deep learning techniques. Minor deviations from the standard include the use of stereo RGB images [162] and ultra-wide-angle lenses [177]. Due to limited dataset diversity, data augmentation is commonly employed [13,165,167,169– 173,178–180,182,186–189]. Most datasets were built with ground-based images due to the relatively small size of wheat spikes, although UAV imagery has also been widely adopted [13,169,173,176,179,188,189]. A notable portion of the literature relies on the Global Wheat Head Detection (GWHD) dataset [165,167,169,178,179,182,186], which was specifically developed for spike detection tasks [163,164].

Spike detection differs from other detection tasks discussed earlier in several key ways: it is almost always conducted in-field (with a few exceptions [166,175]), the objects of interest are almost always present, and occlusion is significantly more frequent and problematic [13,161–169,171–179,181–184,186–189]. Accordingly, individual spike separation becomes a central challenge in most works [171], with varying levels of success. While many authors have attempted to overcome occlusion through model fine-tuning [13,171,173,179,182,188], others seek improvements at the image acquisition stage [168].

Another major hurdle is the heterogeneity in spike density [165,184]. In some cases, a single image patch may contain between 0 and 120 spikes [163], while in others, up to 10,000 spikes may appear in one image [184]. Such variation introduces difficulties in both annotation and model training/inference.

Due to the complexity of annotation, multiple strategies are found in the literature. The most commonly used are bounding boxes, which offer a straightforward method for object counting and are comparatively easier to annotate [182]. However, they remain labor intensive and prone to subjectivity and error [164,170,174,179,186–189]. Furthermore, bounding boxes do not easily accommodate occlusions, nor do they enable extraction of more detailed morphological information [163,165,178]. To increase annotation reliability, some authors employed multiple experts and repeated labeling for each image to produce a robust ground-truth [186].

Despite being simpler than segmentation, bounding box annotation may still pose a heavy workload. This has led some researchers to explore point-level annotation, where each spike is marked with a single point, usually at the center [13,184]. This approach reduces annotation time and is effective for object counting, though it can reduce the accuracy of object localization.

A third approach involves pixel-level segmentation of the spikes, and occasionally awns [166], which allows for precise delineation and facilitates the extraction of additional traits [162,172]. However, this method is highly labor intensive and subjective, even when supported by computational tools [161,166,172,173,175,177,181,183]. Some authors have combined bounding boxes for detection with segmentation for refinement, achieving enhanced performance [162]. The literature suggests that segmentation is more accurate, particularly under occlusion [161,162,177], but the annotation effort remains a limiting factor.

A fourth, less common approach divides images into patches and performs binary classification ("spikes present" or "spikes absent") [180]. This technique, used for automatic estimation of the wheat-heading date, is noted to be more robust and easier to annotate than bounding box or segmentation methods in phenological studies.

Although it is desirable to detect viable spikes as early as possible [170,173,175,180], many models struggle during the booting and heading stages, primarily due to confusion with background elements and limited training samples [161,163,170]. Conversely, spike detection at maturity can also be problematic, as ears bend under grain weight and become harder to identify [162,164].

# 3.6. Grain Classification

# Table 6 presents all the articles that focus on grain classification.

# Table 6. References related to grain classification.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Çelik et al. [14]	High similarity between different durum wheat grains, limited performance of single CNN models, need for a large dataset	Potentially limited generalizability, reliance on image features only, potential overfitting, lack of real-time testing	Hybrid CNN Model	0.92
Gao et al. [190]	Difficulty separating touching wheat kernels, equipment dependency, feature redundancy in deep networks, processing efficiency	Dataset with limited variability, lack of real- time automation, single-view imaging, lim- ited comparison with other DL methods	ResNet	0.94
Khatri et al. [191]	High similarity between wheat varieties, dataset limitations, difficult feature selection, high computational complexity	Limited dataset size, potential limited gener- alization, need for real-world testing, focus on limited features	Ensemble, kNN, NB	0.95
Laabassi et al. [192]	High visual similarity between wheat vari- eties, variability in growing conditions, high computational demand, complex model vali- dation	Limited number of wheat varieties, temporal variability not considered, impact of storage conditions not analyzed, potential for model overfitting	CNN	0.95–0.99
Li et al. [193]	Imbalanced and limited dataset, high simi- larity between healthy and unsound kernels, proper application of augmentation, classifier selection	Dependence on hyperspectral imaging, GAN- based augmentation does not fully replace real data, limited model generalization, lim- ited real-time application testing	CNN, SVM	0.97
Lingwal et al. [194]	High similarity among wheat varieties, need for a large and diverse dataset, selection of op- timal hyperparameters, high computational complexity	Dependence on a specific dataset, generaliza- tion challenges, computational constraints in mobile devices, need for real-world valida- tion	CNN	0.95
Özkan et al. [195]	High inter-class similarity of wheat kernels, computational complexity of CNNs, variabil- ity in imaging conditions	Limited generalization, feature fusion opti- mization needed, scalability for large-scale agricultural applications	CNN, SVM	0.98
Passos and Mishra [196]	Choosing the right DL architecture, computa- tional cost of optimization, balancing prepro- cessing techniques	Limited neural architecture search, signifi- cant computational constraints, fixed prepro- cessing methods	1D-CNNs	0.95
Sabanci et al. [197]	Feature selection complexity, data processing challenges, training data limitations, model optimization complexity	Small sample size, dependence on visual fea- tures only, fixed experimental setup, poten- tial overfitting	ANN	1.00
Sabanci et al. [198]	Selecting the optimal imaging technique, fea- ture extraction from noisy images, image fu- sion complexity, machine learning model op- timization	Limited sample size, dependence on texture features only, experimental setup constraints, potential for overfitting	MLP, SVM, kNN	0.98
Sabanci [199]	Feature extraction from noisy images, feature selection for AI models, time-consuming hy- perparameter tuning, small dataset size	Limited dataset, dependence on visual fea- tures only, fixed imaging setup, model gener- alization issues	ANN, ELM	1.00
Sabanci et al. [200]	Intensive image preprocessing, computa- tional cost of CNN training, model general- ization issues	Small dataset size, dependence on visual fea- tures only, fixed imaging conditions, poten- tial overfitting	Hybrid CNN-BiLSTM, AlexNet	0.99
Unlersen et al. [201]	Variation in wheat cultivars, need for high- resolution images, limited training data, fea- ture extraction complexity, high computa- tional demand	Limited to bulk samples, fixed imaging con- ditions, no consideration of chemical and rhe- ological properties	CNN, SVM	0.98
Wei et al. [202]	Variability in wheat grain images, separa- tion of overlapping grains, computational demand of DL models, lack of pre-existing datasets	Dataset limited to three wheat varieties, not tested in real-world field conditions, inability to distinguish damaged or deformed grains, computation speed needs optimization	Faster R-CNN	0.91
Yang et al. [203]	Data scarcity, variability in kernel appear- ance, complexity of acoustic signal process- ing, manual feature engineering, high com- putational cost	Limited to three classes, dependence on high- quality acoustic signals, not tested on real- world bulk grain samples, limited scalability	SPGAN-PNAS, CNN	0.96
Zhang et al. [204]	Hyperspectral imaging technology is sensi- tive to several factors, difficult data prepro- cessing and feature selection	The study was conducted on a single wheat variety, limited generalizability, overfitting problems when using full-wavelength spec- tral data, need for optimization for real-world	LDA, SVM, DF	0.94

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Zhao et al. [205]	Difficult extraction from hyperspectral im- ages, balancing spectral and spatial informa- tion, high computational requirements, vari- ability in seed appearance	Limited generalizability, dependence on high- quality hyperspectral imaging, substantial computational resource constraints, need for larger training datasets	1D-CNN, 2D-CNN	0.96
Zhou et al. [206]	High dimensionality of data, feature redun- dancy and selection, high computational complexity, variation in kernel properties	Dependence on large datasets, need for fur- ther optimization for real-time applications, limited generalization	CNN, SVM, PLSDA	0.93

Table 6. Cont.

The application of AI techniques to wheat grain analysis is primarily concentrated in four areas: the classification of wheat varieties, the identification of damage types, discrimination between bread and durum wheat, and grain counting. While most of the studies reviewed adopt deep learning approaches for these tasks, shallow neural networks and other conventional machine learning methods are still in use [191,197–199]. All studies mentioned in this section have used data collected in a controlled environment and not on the field.

The classification of wheat grains by variety is crucial for multiple reasons, including quality control, market segmentation, economic valuation, and supply chain management. Consequently, the topic has received considerable attention in the literature. The complexity of this classification task is strongly influenced by the number of varieties involved, which in the studies reviewed ranges from as few as 3 [191] to as many as 41 [14].

While RGB imaging remains widely used, there is a growing interest in sensors capable of capturing the spectral characteristics of wheat kernels. This includes hyperspectral imaging [196,205,206] and soft X-ray imaging [191]. Additionally, sensor fusion strategies, such as combining RGB, SWIR, and VNIR data, have been explored to enhance classification performance [195].

To improve model generalization, data augmentation is commonly applied. Most studies employ standard techniques such as rotation, flipping, cropping, translation, and scaling [14,194,201]. However, more advanced methods have also been adopted. Notably, Passos and Mishra [196] enhanced the input feature space by stacking multiple chemometrically preprocessed versions of the reflectance spectra (e.g., SNV, first and second derivatives), expanding the number of features from 200 to 1200.

It is important to note that differences between wheat varieties can be subtle, making classification highly sensitive to minor alterations, such as those induced by storage conditions. Although this concern has been acknowledged in the literature [192], none of the reviewed studies explicitly examined whether classification accuracy is maintained when using stored grains as opposed to freshly harvested samples.

The detection of damaged kernels is critical for assessing the quality and marketability of wheat batches. Although only five studies on this topic were included in this review, they employ a diverse array of methods to address the challenge. RGB imaging was used by Gao et al. [190] to classify broken, sprouted, injured, moldy, and spotted kernels, and by Sabanci [199] to detect kernels damaged by sunn pests. Gao et al. noted that distinguishing between five visually similar damage categories posed significant challenges, not only in terms of model performance but also due to increased annotation errors during dataset preparation.

Hyperspectral imaging has also been employed to detect damaged, germinated, and mildewed grains [193], as well as to identify slightly sprouted kernels [204], of-fering richer spectral information for nuanced classification. In an alternative approach, Yang et al. [203] explored the use of impact acoustic signals to identify kernels affected by mildew or insect damage. In this method, kernels are dropped from a height of

50 cm onto a metal surface, and the resulting sounds are captured by a microphone. These audio signals are then transformed into spectrograms, two-dimensional visual representations of frequency and intensity over time, which serve as inputs for a deep learning model.

The task of distinguishing between bread and durum wheat was explored in three studies, all led by the same first author [197,198,200]. Two of these studies employed RGB imaging to perform the classification [197,200], while the third utilized a multispectral imaging system covering a broad spectral range from the ultraviolet to the near-infrared [198], thereby capturing more detailed spectral information to improve discrimination. Additionally, the problem of grain counting, important for yield estimation and crop assessment, was addressed by Wei et al. [202], who combined RGB imaging with image augmentation techniques to enhance model robustness and performance. This model was designed for healthy wheat grains and may struggle with broken or irregular grains.

### 3.7. Other Applications

Table 7 presents all the remaining articles considered in this review.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Wheat Mapping	and Row Identification			
Cai et al. [207]	Difficulty in capturing detailed growth va- cancies, feature extraction complexity, need for adaptive feature selection	Manual threshold setting, limited training data, absence of multispectral or hyperspectral data, high computational complexity	RCTC, CNN	0.86
Fang et al. [208]	Balancing classification accuracy and gener- alization, need for careful hyperparameter tuning, remote sensing data limitations	Potentially limited generalizability, only three ML techniques were considered, impact of additional environmental and soil factors was not explored	SVM, RF, CART	0.94–0.95
Luo et al. [209]	Variability in crop growth and climate condi- tions, limitations of satellite-based yield es- timation, computational complexity of DL models, data availability and consistency	Limited temporal coverage, coarse spatial res- olution, challenges in detecting small-scale variations, poor generalization	LSTM, RF, LightGBM	0.76
Wheat Mapping	and Row Identification			
Meng et al. [210]	Cloud contamination, spectral complexity of hyperspectral data, fragmented farmland and mixed land use, cloudy and rainy condi- tions	Sensitivity to cloud contamination, limited generalization, no analysis of real-time oper- ation, limited field sampling	1D-CNN, 2D-CNN, 3D-CNN, RF, SVM	0.95
Tian et al. [52]	Spectral similarity between garlic and winter wheat, cloud cover in optical imagery, large data processing requirements, integration of optical and radar data	Dependence on Sentinel-1 and Sentinel-2 availability, lack of historical data analysis, no inclusion of climate and soil data, poten- tial confusion with other winter crops	RF	0.96
Zhong et al. [211]	Trial-and-error approach is time-consuming, difficulty in handling high-dimensional data, pixel misalignment, discrepancies between data sources	Lower pixelwise accuracy in the spatiotem- poral model, need for pixel-level reference data, lack of generalization	Deep learning	0.99
Food Quality				
Bourguet et al. [212]	Balancing nutritional and sensory quality, conflicting stakeholder priorities, complex multi-criteria decision-making	Dependence on expert knowledge, high com- putational complexity, limited quantitative validation	Argumentation models	N/A
Nargesi et al. [213]	Similarity between flour types, time- consuming data acquisition, high computa- tional demand	Limited dataset scope, computational com- plexity of hyperspectral imaging, practical use needs further validation	ANN, SVM, LDA	0.98
Shen et al. [214]	Complexity of impurity detection, some im- purities resemble wheat grains, occlusions and overlapping impurities, need for large labeled datasets	High error levels with occlusions, limited generalization, need for larger datasets	CNN	0.98
Shen et al. [215]	Limited impurity dataset, expensive equip- ment, need for more stable models	Limited number of wheat impurities, THz de- tection method too expensive for real-world application	CNN	0.97

Table 7. References related to other applications.

#### Table 7. Cont.

Reference	Challenges	Limitations	Proposed Techniques	Accuracy
Moisture Conten	t			
Bartley et al. [216]	Complexity of microwave-based moisture measurement, ensuring density indepen- dence, limited number of samples	Temperature variations affect accuracy, study conducted on static wheat samples, limited dataset size, need for further hardware opti- mization	ANN	0.99
Shafaei et al. [217]	The hydration process depends on multiple factors, need for multiple trials and optimiza- tions	High model complexity, lack of generaliza- tion due to data limitations, only one wheat variety was considered	ANN, ANFIS	0.99
Nitrogen and Ch	lorophyll Content			
Singh et al. [218]	Complexity of nitrogen prediction, machine learning model complexity, high computa- tional demands, need for field validation	Dataset with limited variability, model does not fully account for environmental condi- tions, potential overfitting	SVR, RF, kNN, MLP, PLSR, GBR	0.89
Wu et al. [219]	Selection of optimal time for data collection, complex feature selection, best prediction model varied at different growth stages	Limited to the reproductive stage of spring wheat, variation in optimal machine learning models, high computational requirements	DNN, PLS, RF, AdaBoost	0.77–0.97
Protein Content				
Yang et al. [220]	Variability across spectrometers, dependency on standard samples, need for careful fine- tuning	Tested on only five spectrometers, limited dataset, no comparison with transformer- based models, not evaluated for real-time ap- plications	DeepTranSpectra, CNN	0.98
Crop Recommend	dation Systems			
Akkem et al. [221]	Black-box nature of AI models, difficulty meeting real-world agricultural needs, high computational cost of explainability methods	Training data not always available or accu- rate, need for domain-specific validation, po- tential ethical and social transparency chal- lenges	ML models (not specified)	N/A
Wheat as Fuel				
Bai et al. [222]	High viscosity of wheat germ oil, poor engine efficiency, high nitrogen oxide emissions, hy- drogen safety risks	Emissions increased with hydrogen addition, limited comparison with other biofuels, high cost of hydrogen infrastructure, low energy output per unit fuel	MLR, DT, RF, SVR	0.99
Optimization of Energy Use				
Ghasemi- Mobtaker et al. [223]	Uncertainty in energy efficiency, economic and environmental risks, data collection limi- tations	Limited generalizability, environmental impact is high	ANN, ANFIS	0.98
Optimization of Amylase Production				
Núñez et al. [224]	Complexity of optimization, variability in substrate composition, computational demands of AI models	Limited experimental validation, small dataset size, lack of enzyme characterization, limited comparison with other AI	ANN, GA	0.98

The task of wheat mapping and row identification is inherently grounded in the use of remote sensing imagery, predominantly captured by satellites [52,208–211], though some studies have also relied on UAV-based data [207]. Among the five studies reviewed on this topic, three employed deep learning models [207,209,211], while the remaining two applied traditional machine learning algorithms [52,208]. Multispectral imagery was the most frequently used data type [52,208,209,211], although RGB [207] and Synthetic Aperture Radar (SAR) imagery [52] have also been incorporated.

With the exception of Fang et al. [208], all studies reviewed applied some form of data fusion. For instance, Cai et al. [207] integrated texture, grayscale, and hue–saturation–value (HSV) features extracted from UAV imagery using a deep learning-based feature fusion framework. Similarly, Luo et al. [209] combined diverse data sources—including satellitederived vegetation indices (NDVI and LAI), climate variables from TerraClimate, soil properties from the Harmonized World Soil Database, and cropland masks from GFSAD1k—to enhance wheat area mapping and yield estimation. In another example, Tian et al. [52] fused optical imagery (Sentinel-2 and Landsat-8) with SAR data (Sentinel-1) to differentiate between garlic and winter wheat cropping areas. Lastly, Zhong et al. [211] trained deep learning models for winter wheat mapping using fused MODIS time-series NDVI data (from Terra and Aqua satellites) and county-level agricultural statistics from the USDA NASS.

Three main challenges are frequently associated with wheat mapping. First, cloud contamination in optical imagery can significantly degrade dataset quality [52,208]. Second, the spatial resolution (GSD) of some satellite platforms may be too coarse to capture fine-scale variations in wheat fields, leading to mixed pixels that contain multiple land cover classes. While constellations such as Sentinel and Landsat offer moderate resolutions (10–30 m) [52,208], others like MODIS provide much coarser resolutions [209,211]. Third, ground-truth generation presents substantial difficulties across all reviewed studies. For example, Cai et al. [207] noted the complexity of annotating UAV images due to irregular crop row structures and the presence of vacant or cluttered areas. Other studies relied on manual visual interpretation, a process that is both labor intensive and inherently subjective [208]. To improve annotation accuracy, some authors incorporated field surveys [52]. In the case of Luo et al. [209], subnational agricultural census data were used, though these datasets varied in format, quality, and temporal coverage across different countries. Finally, the lack of pixel-level labeled training data was highlighted as a major limitation, impacting both the training and validation of models.

In the context of wheat flour classification, Nargesi et al. [213] employed a hyperspectral imaging system to differentiate between various wheat flour types. Accurate classification is critical, as the misuse of specific flour types can compromise the quality of the final product. The authors noted the need for manual preprocessing, such as sieving to 300 µm, to mitigate spectral noise caused by particle size variation. Complementing this, Shen et al. [214] developed a deep learning model to identify wheat impurities using RGB image data. While the method proved effective, the authors observed that occlusion and overlap between wheat and impurities (e.g., straw or insects) impaired classification accuracy. To improve model robustness, data augmentation techniques, including image rotation and flipping, were applied to the training set.

A more sophisticated approach to impurity detection was proposed by Shen et al. [215], who introduced a method integrating terahertz spectral imaging with convolutional neural networks. This fusion of spectral and spatial information yielded pseudo-color THz images that improved classification accuracy. Despite promising results, the system faced limitations in scalability due to the high cost of THz sensors and the restricted range of impurity types analyzed. Like the previous study, data augmentation was utilized to enhance model generalization.

Beyond the realm of image classification, Bourguet et al. [212] proposed an AI-based argumentation framework to support policy decisions related to wheat-based food quality. Their system synthesizes knowledge from the scientific literature, expert interviews, and regulatory documents to evaluate trade-offs in public health policies, particularly those concerning bread production. Applied to the French PNNS (Programme National Nutrition Santé), the framework facilitated decisions about promoting whole-grain versus refined flour by considering factors such as nutritional benefits, sanitary risks, economic feasibility, and consumer preferences. The study emphasized the complexity of formalizing stakeholder arguments and the reliance on manual expert input.

Both Bartley et al. [216] and Shafaei et al. [217] aimed to estimate grain moisture content, a key factor affecting quality, shelf-life, pricing, and storage risk. The first proposed a non-destructive, real-time method using a microwave transmission system with horn antennas and a network analyzer. The study employed artificial neural networks (ANNs)

with input features derived from amplitude, phase, and permittivity values, constituting a form of data fusion. In contrast, Shafaei et al. [217] used the hydration time and temperature to predict hydration characteristics, including moisture content, through AI models. Measurements were based on weight changes, without electronic sensors or data fusion. The models used were not deep learning based but relied on traditional methods such as MLP and ANFIS. While both studies addressed moisture prediction, Bartley et al. [216] focused on sensor-driven, real-time estimation, whereas Shafaei et al. [217] employed a lab-based, classical modeling approach.

Two studies addressed nitrogen monitoring in wheat, highlighting its importance for crop health, yield, and environmental sustainability. Nitrogen is vital for chlorophyll production and photosynthesis, and its accurate estimation enables precision fertilization and improved nitrogen use efficiency. Singh et al. [218] used a proximal hyperspectral sensor (ASD FieldSpec) to collect high-resolution canopy reflectance data and applied traditional machine learning models to estimate nitrogen content directly. This method provided detailed spectral insights under controlled conditions. Wu et al. [219] employed multi-temporal UAV multispectral imagery to estimate chlorophyll content (SPAD), a proxy for nitrogen status. Using a DJI Phantom 4 Multispectral UAV, they combined multiple vegetation indices across four time points after wheat heading. This approach, which involved feature- and temporal-level data fusion, supported broad-scale, non-destructive nitrogen monitoring. Four models were tested, including one deep learning algorithm.

Yang et al. [220] proposed DeepTranSpectra (DTS), a deep learning method for transferring calibration models across five different NIR spectrometers. To ensure consistency, spectral data were harmonized through wavelength transformation and interpolation, a form of instrument-level data fusion. The study aimed to predict crude protein content in wheat and soybean meal, an essential parameter for quality control and non-destructive analysis. Due to limited data, the training sets were augmented tenfold using random spectral variations. Although based on simulated scenarios, DTS demonstrated strong potential for improving model transferability and reliability across heterogeneous NIR devices.

Akkem et al. [221] developed a machine learning-based crop recommendation system aimed at improving transparency and trust. The system utilized tabular data from sources like soil, weather, and historical yields, integrating features without applying full data fusion. To address the "black-box" issue, the study employed XAI methods, helping users interpret model outputs. A Streamlit-based interface was also created for interactive visualization. While effective, the authors noted that counterfactual explanations still require further validation in real-world applications.

Bai et al. [222] investigated the use of wheat germ oil and hydrogen in dual fuel mode to improve diesel engine performance and reduce emissions. To avoid extensive experimental trials, the study employed traditional machine learning algorithms to predict key engine parameters. The experimental setup included gas analyzers for emissions, a smoke meter, a piezoelectric pressure transducer, flow meters, and a crank angle encoder. This combination of dual-fuel combustion and machine learning enabled accurate predictions while reducing the need for costly physical testing.

Ghasemi-Mobtaker et al. [223] aimed to support sustainable wheat farming by predicting output energy, economic profit, and global warming potential (GWP). They compared the performance of different ML models to evaluate environmental impacts. Data were collected through field surveys and farmer interviews, without using sensors or remote sensing tools. While this method offered valuable insights, it also posed a risk of response bias due to the subjective nature of interview-based data.

Núñez et al. [224] aimed to optimize amylase production using solid-state fermentation with Rhizopus microsporus and low-cost agro-industrial wastes. The study compared

traditional response surface methodology with ANNs combined with genetic algorithms to improve modeling and prediction accuracy. Using ternary mixtures of substrates, the study applied composition-level data fusion to identify optimal substrate combinations. While ANN-GA provided strong predictive performance, the research was limited to laboratoryscale experiments, with no industrial validation.

### 4. Discussion

The challenges associated with applying AI to wheat production are diverse, encompassing both application-specific issues and broader, cross-cutting barriers that affect nearly all research in the field. Some of these general challenges stand out as the most pervasive obstacles to the wider and more effective adoption of AI technologies in agriculture. This section focuses on discussing these key challenges and proposing potential solutions to address them.

Deep learning methods have generally outperformed traditional machine learning approaches, such as support vector machines (SVMs) and random forests, in tasks like disease detection, yield prediction, and phenotypic trait estimation. This superiority stems from their ability to automatically extract hierarchical features from raw data without the need for handcrafted feature engineering, which is often required in traditional models. For instance, ref. [13] reported that convolutional neural networks (CNNs) achieved higher prediction accuracies for wheat yield compared to classical regression models when applied to UAV imagery. Similarly, ref. [12] demonstrated that deep learning models provided more robust disease classification under variable field conditions than support vector machines. However, it is important to note that deep learning approaches typically demand larger datasets and higher computational resources, which may limit their applicability in certain agricultural contexts.

Crop fields are inherently unstructured environments, where both intrinsic and extrinsic factors introduce significant variability into nearly all types of data collected [81,118]. This issue is especially pronounced in the case of digital images [225], as conditions such as lighting, angle of insolation, plant architecture, soil background, and sensor settings vary widely [226], making it virtually impossible to capture two images under identical conditions [5,110]. High levels of variability usually lead models with poor generalization capabilities [227,228]. Deep learning models, in particular, are vulnerable to unseen conditions and thus require exposure to data from diverse environments and conditions for reliable predictions [229].

Building datasets that fully capture the entire range of real-world variation is largely unfeasible [230]. In practice, most published studies rely on datasets that fall far short of representing the true diversity of field conditions [227,231]. Consequently, the models developed under such constrained scenarios tend to produce overly optimistic results that fail to reflect real-world performance [232]. This issue is especially pronounced when model performance is validated using a subset of the original dataset rather than an independent, external dataset, which can lead to inflated accuracy metrics and misleading conclusions [35,44]. It is important to note, however, that efforts are currently underway to generate large-scale, annotated public datasets with different types of data [233].

While data augmentation is often used in an attempt to enhance dataset representativity [227,234], it remains an imperfect and limited solution, frequently insufficient for producing technologies that are truly ready for field deployment [5]. Even with the support of advanced techniques such as GANs [235–239], constructing truly representative datasets remains a significant challenge [240]. In addition, augmentation is not always applied correctly. If data augmentation is performed prior to dividing the dataset into training and test subsets, the random split may result in nearly identical images (differing only slightly due to augmentation) appearing across all subsets. This introduces significant bias into the results. Unfortunately, this flawed approach has been adopted in numerous published studies [96] and is often cited as justification for its continued use. Ultimately, the most effective way to overcome data limitations is by collecting additional data across a broader range of environmental and operational conditions. However, achieving such diversity demands considerable effort, which in turn calls for collaboration among research groups and the development of data-sharing networks aligned around common goals.

Promoting interdisciplinary collaboration is essential for advancing AI-driven solutions in wheat research. Agronomists and plant pathologists can contribute domain-specific knowledge for accurate ground-truth labeling and agronomic interpretation of results. Remote sensing specialists can aid in selecting optimal data acquisition strategies, while computer scientists and AI researchers can focus on model development, optimization, and explainability. Collaborative efforts should prioritize the creation of large, diverse, and standardized datasets to improve model generalizability. Additionally, the establishment of shared research platforms, open benchmarks, and coordinated field trials would accelerate the transition from experimental results to real-world applications. Funding agencies and academic institutions are encouraged to support interdisciplinary research initiatives that bridge gaps between agriculture and AI.

In particularly complex domains such as plant pathology, even collaborative research efforts may not be sufficient to overcome data scarcity. In such cases, leveraging citizen science and social media-based data collection emerges as a promising solution [110,239]. Citizen science initiatives, which engage farmers and non-expert volunteers in data collection, have already shown success in supporting agricultural machine learning models. For example, the Radiant Earth Foundation [241] has utilized citizen-contributed data for land cover classification and crop type identification across Africa, while the PlantVillage Nuru app [242] enables farmers to monitor plant health through smartphone imagery, generating large and diverse datasets [78?]. Encouraging similar frameworks in wheat monitoring could greatly enhance the geographic and phenotypic diversity of datasets, while fostering user engagement and technology adoption. Nonetheless, effectively engaging stakeholders across the agricultural ecosystem remains a challenge, often dependent on favorable conditions and appropriate incentives. Moreover, more informal forms of citizen science, such as compiling datasets from online sources, can introduce substantial noise due to inconsistencies in image quality, resolution, and background conditions [227], underscoring the need for careful data curation and validation.

Beyond expanding datasets, advanced learning strategies such as few-shot learning (FSL) and self-supervised learning (SSL) offer promising alternatives to traditional supervised approaches. Few-shot learning methods enable models to generalize from a very limited number of labeled examples, thereby reducing the dependency on extensive annotated datasets. For instance, Uzhinskiy [243] evaluated different few-shot learning methods for plant disease recognition, demonstrating that accurate classification could be achieved even with a minimal number of training samples. Similarly, Ghanbarzadeh and Soleimani [244] showed that self-supervised learning approaches significantly improved remote sensing image classification by enabling models to learn meaningful representations from unlabeled data. Applying such methodologies to wheat monitoring tasks could help address current data limitations, enhancing model robustness and facilitating reliable performance in data-scarce environments.

The integration of heterogeneous data sources such as genomic, phenotypic, environmental, and management information has become essential in agricultural AI research [245,246]. Combining different types of images has also been frequently explored [11]. Known as data fusion, this process allows models to capture complex interac-

tions and improve predictive performance [111,232,247,248]. Farooq et al. [249] highlight its role in strengthening genotype–phenotype associations, while other authors note that combining different types of remote sensing data enhances the accuracy of deep learning models [22,235,250,251]. In addition, Darwin et al. [252] emphasize that including contextual variables during modeling is crucial for improving reliability. Despite its advantages, implementing data fusion poses technical challenges. These include the need for dense, high-quality datasets and robust models capable of handling variable formats and scales [253,254]. Overall, while data fusion holds clear potential, its success depends on both computational strategies and comprehensive datasets.

Some problems require multi-class classification, where the data must be categorized into one of several possible classes. In such cases, it is common for some classes to be significantly more frequent than others [92,111,173,227,237]. For example, certain wheat diseases may occur almost every season, while others appear only sporadically [238]. This results in severe class imbalance, which must be properly addressed to prevent the development of biased models that underperform on underrepresented classes [68,95,98,255?]. A variety of techniques are available to handle class imbalance, including resampling methods, cost-sensitive learning, and data augmentation [69,73,90,233]. However, the choice of method should be made carefully, taking into account the specific characteristics and constraints of the problem at hand [240].

Another important data-related challenge, particularly relevant to prediction and estimation tasks, is the need for accurate ground-truth values to serve as reference points and training targets for the models [227]. However, generating ground-truth data is often labor intensive [1,71,76,108,233], costly, and, in some cases, destructive [140], which adds logistical complexity and increases the overall cost of the research [32,60]. Crowdsourcing [11,22] and automated labeling tools [235] offer valuable support, but they frequently introduce errors that can distort both training and validation processes. To mitigate these ground-truth issues, some studies have adopted weak supervision strategies [22], for example using high-accuracy classification outputs from traditional machine learning methods as proxy labels for training deep learning models [91]. Some authors have emphasized the need for semi-supervised, unsupervised, and self-supervised learning approaches to reduce reliance on manually labeled data [226].

Moreover, the process of establishing ground-truth can involve subjective judgment, especially in field-based evaluations [91,102,111,227], which introduces uncertainty and reduces the reliability and reproducibility of the results [78,92,232,256]. Additionally, inter-annotator variability can be substantial, underscoring the importance of involving multiple experts or adopting consensus-based strategies to ensure reliable labeling [227]. Although there are no straightforward solutions to the challenges of ground-truth generation, it is crucial that studies explicitly disclose potential sources of error in their annotation processes. Such transparency enables a more nuanced interpretation of the findings and enhances the overall credibility and reproducibility of the research.

High computational demand is a recurring challenge in the application of artificial intelligence, particularly in deep learning [226]. When computational burden arises on the training side, there are technically viable solutions, such as the use of GPUs, cloud computing, or model parallelization, that can reduce training time to acceptable levels [72]. However, these solutions often come with significant financial costs, which may be prohibitive for some research groups or institutions [257]. In contrast, when models are computationally intensive during inference, it can severely limit their practical usability, especially when deployment is intended on devices with limited processing capabilities, such as smartphones or edge devices [258].

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That said, it is important to recognize that not all applications require real-time or near real-time operation [237,240,247,259]. In some cases, inference times measured in minutes or even hours may be perfectly acceptable, depending on the urgency and context of the task at hand [227,233]. This flexibility opens the door for the use of more complex models in offline or batch processing scenarios, where immediate feedback is not critical. Nonetheless, it is important to note that in precision agriculture applications involving UAVs or robotic systems, near-real-time inference becomes particularly relevant, thereby favoring the use of lightweight and computationally efficient models [225,227,252,254].

An often overlooked but increasingly important issue in agricultural AI applications is data privacy [226,245]. With many countries enforcing strict regulations on data sharing and processing, including the need for explicit consent from landowners or data subjects, ensuring compliance has become a significant challenge [260]. This is particularly problematic for technologies intended for direct use by farmers and rural workers, where ease of deployment is crucial. In response, some studies focused on real-world applications have adopted security measures such as encrypted communication and token-based access [?]. Additionally, recent research has investigated privacy-preserving approaches that eliminate the need for centralized data transfer or sharing. Techniques like federated learning allow models to be trained locally on users' devices, thereby mitigating legal and ethical concerns related to data movement and aligning with emerging privacy regulations [72,226].

Federated learning (FL) offers a promising decentralized framework for developing AI models while preserving data privacy across different farms and institutions. Although applications of FL in wheat research are still emerging, several case studies in agriculture highlight its potential. For instance, ref. [261] demonstrated the use of FL to collaboratively train crop disease detection models across geographically distributed farms without sharing sensitive data. Similarly, ref. [262] applied FL to precision irrigation management, enabling multiple farms to optimize water usage based on shared model improvements. These examples illustrate how FL can overcome data-sharing barriers, making it a promising approach for future wheat disease monitoring and yield prediction systems across diverse agroecological regions.

Despite the growing number of studies exploring the application of AI in wheat production, relatively few practical technologies have successfully transitioned from academic research to real-world farm implementation [232,236,237]. Several factors contribute to this gap between research and adoption. First, the cost–benefit ratio of many AI-based solutions may not be compelling enough to justify their adoption, particularly for small- and mediumsized producers [237,263]. Second, some models are computationally intensive, making them incompatible with the hardware constraints of field-deployable devices [11,225,258]. Third, in some cases, the technologies developed are misaligned with the actual needs and constraints of the intended users, limiting their relevance and usability [12,232,246,264,265]. Fourth, even promising models may underperform under real-world conditions due to the challenges previously discussed, such as poor generalizability, data limitations, and environmental variability [225,227,237]. Finally, some authors cite the lack of connectivity in production areas as a major hurdle for the adoption of the technologies [235].

To bridge this gap, greater emphasis must be placed on translating academic advancements into practical, user-centered technologies that are cost effective, scalable, and responsive to the real needs of farmers and agricultural stakeholders [226,266]. This includes stronger collaboration between researchers [229,247], technology developers, and end users, as well as investments in infrastructure, training, and extension services to support adoption [230]. A simple framework to enable this is suggested in Figure 1. Following these guidelines, successful applications have emerged in areas like cereal quality [255], plant phenotyping [233], yield estimation [257], crop monitoring [266], autonomous irrigation systems [226,263], and beyond. For instance, ref. [91] demonstrated the practical application of drone-based imaging for wheat disease detection under real farm conditions, achieving high classification accuracy despite environmental variability. Similarly, Schirrmann et al. [95] successfully employed UAV-mounted multispectral cameras to detect wheat leaf rust in operational agricultural settings.



**Figure 1.** Proposed framework for translating AI research into practical applications in wheat production.

Deployment strategies for such AI-driven tools often require accessible and costeffective UAV platforms, standardized flight protocols, and basic training for farmers or agricultural technicians to interpret outputs. However, infrastructural needs, including reliable internet connectivity for cloud-based processing and availability of affordable sensor equipment, remain critical barriers to large-scale adoption. Costs for drones and multispectral or hyperspectral sensors, though decreasing, still represent a significant investment for smallholder farmers.

To facilitate the adoption of these technologies, protocols could be developed, emphasizing low-cost drone models equipped with simplified imaging systems, integration with farmer-friendly mobile applications for disease alerts, and partnerships with extension services for capacity building. Successful pilot programs that bundle equipment, software, and training could serve as scalable prototypes for broader deployment.

### 5. Conclusions

This review examined the current state of the art in artificial intelligence (AI) techniques and models applied to challenges related to wheat crops. The volume of research in this area has been growing steadily, and substantial advances have been made not only in prediction accuracy but also in understanding how AI models generate their outputs. Despite these achievements, numerous challenges and research gaps remain unresolved. Many of these were identified and discussed throughout the article, with potential solutions proposed where feasible.

Emerging trends point to promising directions for future research, particularly in the fusion of heterogeneous data sources and the development of hybrid modeling approaches. For instance, Shen et al. [47] demonstrated that integrating multispectral and thermal imagery significantly improved wheat yield estimation accuracy compared to using either modality alone, highlighting the value of multi-source data fusion in enhancing model robustness and sensitivity to key crop parameters. Such approaches can better capture

the complexity of agricultural systems by leveraging complementary information from different sensor types.

Another important trend involves combining deep learning techniques with physical modeling. Cao et al. [30] proposed a hybrid framework that integrates process-based crop models with deep neural networks, enabling models to incorporate domain-specific knowledge while retaining the flexibility and pattern recognition capabilities of AI methods. This hybridization has the potential to improve model generalization under diverse and changing environmental conditions, addressing some of the limitations associated with purely data-driven models. Future research should prioritize the exploration of data fusion strategies that combine satellite, UAV, ground sensor, and meteorological data, as well as the further development of hybrid AI-physical models tailored to specific agricultural tasks such as yield prediction, disease monitoring, and stress detection.

Looking ahead, based on recent developments in AI and crop management, several trajectories appear likely to dominate. AI and deep learning methods are expected to continue advancing rapidly, broadening their applicability across a wide range of crop management tasks. At the same time, progress in model interpretability may enable the development of lighter, more robust architectures suited for deployment in real-world environments. As technical barriers diminish, an increasing number of AI-based technologies should become viable under operational conditions. Although limitations related to data representativeness and model generalization will persist, these challenges are likely to diminish as sensor technologies and data acquisition methods evolve. Additionally, the swift progress in other AI domains may yield unforeseen impacts as illustrated by the societal influence of conversational models.

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# Abbreviations

Acronym	Meaning
ACO	Ant Colony Optimization
AdaBoost	Adaptive Boosting
AI	Artificial Intelligence
AK	Arc-Cosine Kernel
ANFIS	Adaptive Neuro-Fuzzy Inference System
ANN	Artificial Neural Network
ARIMA	Auto-Regressive Integrated Moving Average
BPNN	Backpropagation Neural Network
BMTME	Bayesian Multi-Trait and Multi-Environment model
CEEMDAN	Complete Ensemble Empirical Mode Decomposition with Adaptive Noise
CNN	Convolutional Neural Network
CW	CERES-Wheat
DF	Deep Forest
DL	Deep Learning
DNN	Deep Neural Network
DON	Deoxynivalenol
DT	Decision Tree
E-MMC	Elliptical-Maximum Margin Criterion
EnKF	Ensemble Kalman Filter
FCN	Fully Convolutional Network
GA	Genetic Algorithm
GAN	Generative Adversarial Network

GBDT	Gradient Boosting Decision Trees
GBM	Gradient Boosting Machine
GBRT	Gradient Boost Regression Tree
GBLUP	Genomic Best Linear Unbiased Prediction
GK	Gaussian Kernel
GPR	Gaussian Process Regression
CRNN	Constalized Regression Neural Network
CRU	Cated Pequement Unit
CSD	Ground Sample Distance
GSD	Ground Sample Distance
GWO	Grey Won Optimization
IADC	Improved Artificial Bee Colony
IPSO	Improved Particle Swarm Optimization
KININ	k-Nearest Neighbors
KRR	Kernel Ridge Regression
LAI	Leaf Area Index
Lasso	Least Absolute Shrinkage and Selection Operator
LDA	Linear Discriminant Analysis
LR	Linear Regression
LSTM	Long Short-Term Memory
ML	Machine Learning
MLP	Multilayer Perceptron
MLR	Multiple Linear Regression
MTDL	Multi-Trait Deep Learning
NB	Naive Bayes
NDVI	Normalized Difference Vegetation Index
NLB	Non-Local Block
OLS	Ordinary Least Squares
PCANet	Principal Component Analysis Network
PCNN	Pulse-Coupled Neural Network
PLS	Partial Least Squares
PLSDA	Partial Least Squares Discriminant Analysis
PLSR	Partial Least Squares Regression
PSPNet	Pyramid Scene Parsing Network
RCTC	Residual-Capsule Network with Threshold Convolution
RF	Random Forest
RFR	Random Forest Regression
RCB	Red-Green-Blue
ROD	Recurrent Noural Network
DDNI	Pagion Proposal Networks
	Region Proposal Networks
	Ridge Regression Post Linear Unbiased Dredictor
CAD	Complete An entry De der
SAK	Synthetic Aperture Radar
SCNN	Shallow Convolutional Neural Networks
SIF	Solar-Induced Fluorescence
SPGAN	Spectrogram Generative Adversarial Networks
SSD	Single-Shot Detector
SVM	Support Vector Machine
SVR	Support Vector Machine Regression
TGBLUP	Threshold Genomic Best Linear Unbiased Prediction
TRMM	Tropical Rainfall Measuring Mission
UAV	Unmanned Aerial Vehicle
XGBoost	Extreme Gradient Boosting
YOLO	You Only Look Once

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