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# Genetic Parameters of Conilon Coffee Cultivated Under an Irrigation System in the Cerrado

Felipe Augusto Alves Brige <sup>1</sup>, Renato Fernando Amabile <sup>2</sup>, Juaci Vitória Malaquias <sup>2</sup>, Adriano Delly Veiga <sup>2</sup>, Gustavo Barbosa Cobalchini Santos <sup>1</sup>, Arlini Rodrigues Fialho <sup>1</sup> and Marcelo Fagioli <sup>1</sup>,\*

- Faculdade de Agronomia e Medicina Veterinária (FAV), Campus Darcy Ribeiro, University of Brasília (UnB), ICC-Sul, Asa Norte, Brasília 70910-900, DF, Brazil; felipebrige@gmail.com (F.A.A.B.); gustavocobalchini@gmail.com (G.B.C.S.); arlinirf@gmail.com (A.R.F.)
- Embrapa Cerrados, Rodovia BR-020, Km 18, Caixa Postal 08233, Planaltina 73301-970, DF, Brazil; renato.amabile@embrapa.br (R.F.A.); juaci.malaquias@embrapa.br (J.V.M.); adriano.veiga@embrapa.br (A.D.V.)
- \* Correspondence: mfagioli@unb.br

#### **Abstract**

Coffee beverage quality is determined by a complex interaction of genetic and environmental factors, including specific biochemical characteristics. In this context, the present study aimed to estimate the genetic parameters of elite irrigated Conilon coffee genotypes in the Cerrado over two consecutive years based on the biochemical characteristics of the beans, assessed by near-infrared spectroscopy (NIRS). The research was conducted at the Embrapa Cerrados experimental field, using the unit's elite collection. Levels of chlorogenic acid (5-ACQ), caffeine, sucrose, citric acid and trigonelline were analyzed in the raw beans of 18 genotypes harvested in two consecutive years. Data were subjected to analysis of variance in a time-subdivided plot design, considering genotypes as plots and years as subplots, with means grouped by the Scott-Knott test at 5% significance. Results showed significant genetic variability for caffeine, sucrose and trigonelline, while chlorogenic and citric acid levels did not differ significantly among genotypes. A significant genotype × year interaction was observed for caffeine, sucrose, and 5-ACQ. Estimated heritabilities were high for caffeine (85.5%), trigonelline (80.1%), sucrose (62%) and citric acid (60%). Selection gains were positive for sucrose (5.58%), citric acid (10.01%) and trigonelline (8.27%), and negative for caffeine (-6.87%) and 5-ACQ (-0.47%). It is concluded that among the compounds evaluated, caffeine shows the greatest potential for selection, enabling effective gains in raw bean composition, while sucrose and trigonelline present moderate potential for genetic improvement.

**Keywords:** *Coffea canephora* Pierre ex Froehner; Robusta Tropical; genetic diversity; heritability; genetic resources; NIRS

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## 1. Introduction

Plant breeding improvement of canefora coffee (*Coffea canephora* Pierre ex Froehner) has led to the launch of productive varieties and clones adapted to different environments and production systems, along with a notable increase in the final quality of the beverage, with varieties including the Robustas from the Amazon and the Conilons from the state of Espírito Santo. However, coffee beverage quality is influenced by a complex combination of genetic and environmental factors, including specific biochemical characteristics [1].

Among the biochemical components present in coffee, sucrose, caffeine, trigonelline, lipids and chlorogenic acids play important roles in shaping the flavor, aroma and sensory profile of the beverage after roasting the beans [2,3]. While sucrose and trigonelline have a positive correlation with the quality of the coffee cup, caffeine and some subclasses of chlorogenic acids, present in higher proportions in canefora coffees, have a negative correlation with the quality of the drink [4–6].

There is a significant gap in the literature on the genetic parameters related to specific biochemical characteristics for irrigated Conilon coffee in the Cerrado, since only Embrapa Cerrados is developing varieties for this environment [7,8]. In a breeding program, the estimation of the genetic parameters is of paramount importance in assessing the variability and proportion in which desirable characters are inherited, which makes the selection and evaluation process more efficient [9].

According to [10], obtaining a superior cultivar requires at least 12 years of field research to evaluate the various characteristics associated with production and the final quality of the product. In this sense, tools that make data collection faster are important allies in breeding programs, as is the case with near-infrared spectroscopy (NIRS).

NIRS is an extremely simple and fast method, which is non-destructive and does not require reagents or dilutions. It is used in the analysis of organic food components, based on the principle of emission of electromagnetic radiation, where the spectral reading of various samples of the product is first carried out in a given wavelength range and then traditional analyses are carried out to determine the compound studied in the respective samples. Through mathematical combinations, correlations are established between the spectra and the results of the analyses, making it possible to predict the content of the compound in question in any sample of the same product [11].

In this context, the aim of this study was to estimate the genetic parameters of elite Conilon coffee genotypes grown under irrigation in the Brazilian Cerrado over two consecutive years. The evaluation was based on the biochemical characteristics of the beans, analyzed by near-infrared spectroscopy.

#### 2. Materials and Methods

This research was carried out in Embrapa Cerrados' experimental field using the unit's elite collection. Eighteen Conilon coffee genotypes were evaluated, from selections previously made from natural crosses of the Robusta Tropical cultivar (EMCAPA 8151) [12] in Embrapa's experimental field.

The elite collection was planted in November 2017 in the Embrapa Cerrados experimental field in Planaltina, Federal District, located at a latitude of 15°35′57″ south, a longitude of 47°42′38″ west and an altitude of 1007 m, in clayey, dystrophic Latossolo ermelho soil, irrigated by central pivot. The region's climate is classified as Aw according to the Köppen–Geiger climate classification [13].

Irrigation management was based on the Cerrado Irrigation Monitoring Program proposed by [14], and for uniform flowering, water stress management was used as suggested [15].

The soil was prepared by liming with two tons of dolomitic limestone per hectare, divided into equal doses, one before plowing and the other before harrowing, in order to increase the base saturation to 60%, along with the application of two tons of agricultural gypsum. At planting, 120 g of triple super phosphate, 50 g of magnesium thermophosphate (Yoorin®—Yoorin Fertilizantes—Poço de Caldas/MG, Brazil) and 24.5 g of micronutrients (FTE BR 12) were added per cradle. Maintenance fertilization was performed with 450 kg ha<sup>-1</sup> of N with urea and 450 kg ha<sup>-1</sup> of K<sub>2</sub>O with potassium chloride, applied in four equal plots in September, December, February and March; and with 300 kg ha<sup>-1</sup> of

 $P_2O_5$  with simple superphosphate as a source, with two thirds applied in September and one third in December.

The spacing used was 3.5 m between rows and 1.0 m between plants, with the clones grouped by genotype, containing up to 10 plants, without an experimental design, and three plants per genotype were used for data collection.

The fruit was hand-harvested in June and July of 2020 and 2021, with only the cherry-stage fruit collected for chemical component analysis. To ensure the quality of these analyses, mature (cherry) beans were separated, excluding green or overripe beans, so that 800 g of fruit exclusively at the cherry stage were selected for evaluation. Once harvested, the fruit was immediately processed by drying in a conventional terrarium and was turned daily for uniform drying. Fruit moisture was monitored weekly with a DICKEY-john Multi-Grain<sup>TM</sup> grain moisture meter. When the fruits reached 11% moisture, they were collected from the yard in paper bags. This calibration is essential to validate the measurements and ensure the accuracy of the results, especially regarding moisture content determination and subsequent spectroscopic analyses.

The samples were taken individually for processing using a Palini & Alves PA-AMO/300 (Alfenas/MG, Brazil) sample peeler, where the husk and parchment were separated from the kernels. Defects were removed and the processed coffee samples were then packed in paper bags and stored in a cold room at 5  $^{\circ}$ C until analysis. Moisture was determined using a GEHAKA G610i (São Paulo, Brazil) apparatus.

The chemical components were analyzed using near infra-red spectroscopy (NIRS) (USA) with the prepared samples.

Before collecting the spectra, the beans were ground in a hammer mill, sieved through a 20-mesh sieve and dried in a forced-air oven (Tecnal TE-394/3—Piracicaba/SP, Brazil) at  $40\,^{\circ}$ C until their weight remained constant.

The spectra of the coffee samples were then collected using an FOSS spectrophotometer (Hillerod, Denmark). The samples were analyzed by reflectance in the spectral range between 1108 nm and 2492.8 nm and the spectra were obtained from the averages of three scans using the ISIscan spectroscopy program version 2.85 (Infra-soft International LLC, State College, PA, USA). By capturing the spectra, the contents of chlorogenic acid (caffeoylquinic acid—5-ACQ), caffeine, sucrose, citric acid and trigonelline were predicted.

Data on climatological elements, including maximum, average and minimum temperatures (°C) and total precipitation (mm), were collected for the evaluated crop years (Figure 1).

$$Y_{ijk} = \mu + G_i + \varepsilon_{ij} + A_k + GA_{ik} + \delta_{ijk}$$
(1)

where

 $Y_{ijk}$  = the relative observed value of the trait of the i-th genotype in the j-th repetition in the k-th year;

 $\mu$  = general average;

 $G_i$  = effect of the i-th genotype (i = 1, 2, ..., g);

 $\varepsilon_{ij}$  = random error a;

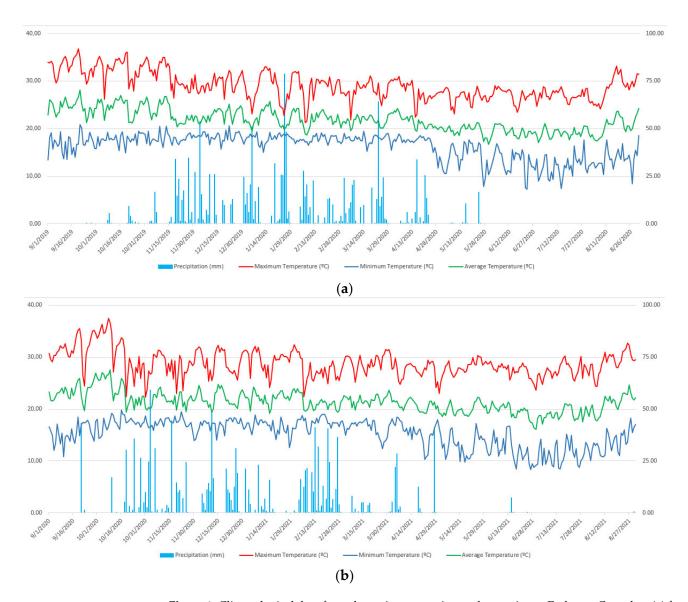
 $A_k$  = effect of the k-th year (k = 1, 2, ..., a);

 $GA_{ik}$  = effect of the interaction between the i-th genotype and the k-th year;

 $\delta_{ijk}$  = random error b.

The variance components of genotype, year and interaction, as well as the heritability and genetic ( $CV_g$ ) and environmental ( $CV_e$ ) coefficients of variation at the genotype and year level, were calculated using the following expressions:

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**Figure 1.** Climatological data from the main automatic weather station at Embrapa Cerrados: (a) from 09/01/2019 to 08/31/2020; (b) from 09/01/2020 to 08/31/2021. Planaltina, Federal District, 2023. A joint analysis of variance was carried out in a time-subdivided plot design, considering genotypes, years and interactions (Table 1). The genotypes were considered as plots and the years as subplots. In the nature of the model, the genotypes were considered fixed and the years were considered random. The source of variation plot was considered fixed and the subplot was considered random, and the following statistical model was used:

**Table 1.** Diagram of the joint analysis of variance of a completely randomized design model with first-order interaction, with the expected mean squares and F tests for the sources of variation, considering the fixed effects of the genotypes, random effects of the years and genotype  $\times$  year interaction.

SV	DF	MS	E (MS)	F
Genotype (G)	g-1	QMG	$\sigma_{\varepsilon b}^2 + a\sigma_{\varepsilon a}^2 + r\frac{g}{g-1}\sigma_{ga}^2 + ra\Phi_g$	$\frac{QMG+QMEb}{QMGA+QMEa}$
Error a	(r-1)(g-1)	QMEa	$\sigma_{\varepsilon b}^2 + a\sigma_{\varepsilon a}^2$	
Year	a − 1	QMA	$\sigma_{\varepsilon b}^2 + rg\sigma_{\varepsilon a}^2$	<u>QMA</u> OMEh
$G \times A$	(g-1)(a-1)	QMGA	$\sigma_{\varepsilon b}^2 + r \frac{p}{p-1} \sigma_{ga}^2$	QMA QMEb QMGA QMEb
Error b	(g-1)(r-1)	QMEb	$\sigma_{\epsilon b}^{2}$	QIII D
Total	gar — 1			

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Genetic variance component—genotype effect:

$$\hat{\Phi}_g = \frac{QMG + QMEb - QMEa - QMGA}{ra}; \tag{2}$$

Genetic variance component—year effect:

$$\hat{\sigma}_a^2 = \frac{\text{QMA} - \text{QMEb}}{\text{rg}}; \tag{3}$$

Variance component of the genotype  $\times$  year interaction:

$$\hat{\sigma}_{ga}^2 = \frac{(QMGA - QMEb)}{r}. \frac{g-1}{g}; \tag{4}$$

Heritability, considering the genetic effect in the plot:

$$H^2 = \frac{\hat{\Phi}_g}{OMG/ra};\tag{5}$$

Heritability, considering the genetic effect in the subplot:

$$H^2 = \frac{\hat{\sigma}_a^2}{QMA/ra};$$
 (6)

Coefficient of environmental variation:

$$CV_{e} (\%) = \frac{100\sqrt{\text{QME}}}{\text{m}}; \tag{7}$$

Genetic coefficient of variation:

$$CV_g (\%) = \frac{100\sqrt{\Phi_g^2}}{m}; \tag{8}$$

where m = character average.

Relative coefficient of variation:

$$CV_r = \frac{CV_g}{CV_e}; (9)$$

Selective accuracy:

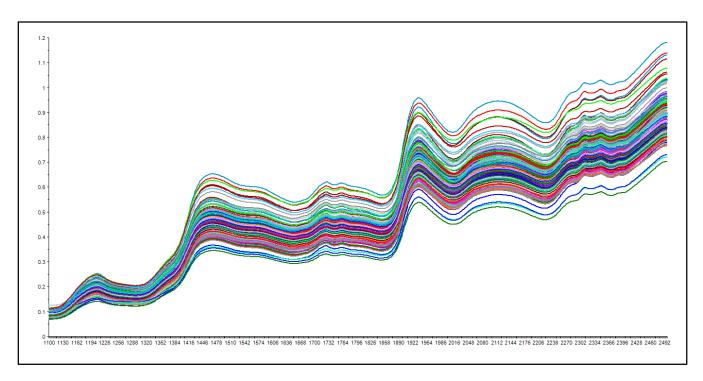
$$\widehat{\mathbf{r}}_{\hat{\mathbf{g}}g} = \sqrt{1 - 1/\mathbf{F}} \tag{10}$$

The means were grouped using the Scott-Knott test at a 5% probability level. All the genetic statistical analyses were carried out using the GENES program [16].

## 3. Results

Figure 2 shows the reflectance spectra of various ground green coffee samples, collected over the spectral range from approximately 1100 nm to 2500 nm. Each colored line represents the spectrum of a different sample, illustrating variations in light absorption/reflection in the near-infrared region. The peaks and valleys observed in the spectra indicate the presence of different chemical compounds, as each substance has a characteristic absorption pattern at specific wavelengths. The more pronounced peaks are generally related to functional groups present in the biochemical compounds of coffee, such as chlorogenic acid, caffeine, sucrose, citric acid and trigonelline.

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**Figure 2.** Spectra of raw ground coffee samples collected by near-infrared spectroscopy—NIRS, using reflectance in the spectral range between 1108 nm and 2492.8 nm. ISIscan spectroscopy program version 2.85.

The analysis of variance (Table 2) showed that there was no difference between the genotypes for chlorogenic acid (5-ACQ) and citric acid content, but there was a difference for sucrose, caffeine and trigonelline content, indicating genetic diversity for these characteristics between the genotypes evaluated. In the evaluations carried out in both years, there were differences for all the characteristics evaluated, suggesting that the environmental factor was a determining factor in the chemical composition of the coffee.

**Table 2.** Mean squares of the joint analysis in subdivided plots, F values and estimations of genetic parameters for the content of chlorogenic acid (5-ACQ), caffeine, sucrose, citric acid and trigonelline, all shown in percentages, in the raw beans of 18 Conilon coffee genotypes in an irrigated cultivation system in the Cerrado. Planaltina, Federal District, 2023.

SV	DF	MS						
	DF	5-ACQ	CAFFEINE	SUCROSE	CITRIC ACID	TRIGONELLINE		
Genotype	17	0.3398 ns	0.1450 **	1.2917 *	0.1555 <sup>ns</sup>	0.1384 **		
Error a	36	0.0792	0.0087	0.1526	0.0309	0.0251		
Year	1	2.9107 **	3.2691 **	32.2647 **	2.1028 **	2.0015 **		
$G \times A$	17	0.3376 **	0.0226 *	0.4767 **	0.0807 ns	0.0295 ns		
Error b	36	0.1223	0.0103	0.1389	0.0487	0.0272		
F GENOTYPE		1.1085	4.4958	2.2735	1.8293	3.0302		
F YEAR		23.7949	318.449	232.2478	43.2063	73.6851		
$FG \times A$		2.7601	2.2019	3.4313	1.6857	1.0861		
Average		4.3258	2.1383	4.7950	0.6626	1.2345		

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Table 2. Cont.

sv	DE	MS						
	DF	5-ACQ	CAFFEINE	SUCROSE	CITRIC ACID	TRIGONELLINE		
CVe GENOTYPE (%)		6.5073	4.3650	8.1458	26.5231	12.8399		
CVe YEAR (%)		8.0851	4.7383	7.7731	33.2933	13.3505		
$\hat{\Phi}_{\scriptscriptstyle \mathcal{Q}}$		0.0075	0.0207	0.1336	0.0154	0.0185		
$\hat{\sigma}_a^2$		0.0516	0.0603	0.5949	0.0380	0.0366		
$\hat{\sigma}_a^2$ $\hat{\sigma}_{ga}^2$		0.0678	0.0039	0.1063	0.0101	0.0007		
CVg	(%)	2.0068	6.7218	7.6217	18.7438	11.0128		
	CVr GENOTYPE		1.5399	0.9357	0.7067	0.8577		
CVr—	YEAR	0.2482	1.4186	0.9805	0.5630	0.8249		
H2 (average) (%)		13.3088	85.4831	62.0400	59.5216	80.1514		
$\widehat{\mathbf{r}}_{\mathbf{\hat{g}}g}$	-	0.3128	0.8818	0.7484	0.6733	0.8185		

 $^{ns}$  not significant at 5% probability; \* significant at 5% probability by the F test; \*\* significant at 1% probability by the F test.  $CV_e$  = coefficient of environmental variation;  $\hat{\Phi}_g$  = genetic variance component (plot effect—genotype);  $\hat{\sigma}_a^2$  = genetic variance component (subplot effect—year);  $\hat{\sigma}_{ga}^2$  = variance component of the genotype  $\times$  year interaction;  $CV_g$  = genetic coefficient of variance;  $CV_r$  = relative coefficient of variation ( $CV_g/CV_e$ );  $H^2$  = coefficient of determination or heritability;  $\hat{\tau}_{gg}$  = selective accuracy.

There was a significant interaction between genotypes and years for the contents of chlorogenic acid (5-ACQ), caffeine and sucrose (p < 0.05), indicating the performance of the genotypes for these traits, while there was no interaction for citric acid and trigonelline content. To assess the experimental quality, the F value and selective accuracy were used as indicators of experimental precision. F values above 2.0 and selective accuracies above 0.7 were observed for sucrose, caffeine and trigonelline, attesting to the high experimental precision.

Among the genotypes evaluated, the lowest caffeine levels in 2020 were observed in L1L4P139 (1), L2L28P100 (11), L2L21P20 (12), L2L2P24 (16) and L4L21P20 (34). For 2021, the genotypes with the lowest caffeine levels were L1L4P139 (1), L2L28P100 (11), L2L21P20 (12), L3L13P39 (19) and L4L21P20 (34) (Table 3).

**Table 3.** Average levels of chlorogenic acid (5-ACQ), caffeine, sucrose, citric acid and trigonelline evaluated in the raw beans of 18 Conilon coffee genotypes grown in an irrigated system in the Cerrado in two consecutive years. Planaltina, Federal District, 2023.

Genotype Names	5-ACQ (%)		CAFFEINE (%)		SUCROSE (%)		CITRIC ACID (%)		TRIGONELLINE (%)	
	2020	2021	2020	2021	2020	2021	2020	2021	2020	2021
L1 L4 P139	4.140 Bb	5.280 Aa	1.787 Bc	2.015 Ac	4.642 Ab	3.947 Bc	0.730 Ab	0.725 Aa	1.159 Ab	1.122 Ab
L1 L7 P80	4.363 Ab	4.163 Ac	2.053 Bb	2.540 Aa	5.514 Aa	4.464 Bb	0.508 Ab	0.415 Aa	1.330 Ab	1.195 Aa
L2 L2 P42	4.477 Ab	4.157 Ac	1.927 Bb	2.260 Ab	4.754 Ab	4.833 Ab	0.754 Ab	0.436 Aa	1.214 Ab	1.025 Ab
L2 L28 P100	4.210 Ab	$4.050\mathrm{Ac}$	1.777 Bc	2.180 Ac	4.273 Ab	3.704 Ac	0.697 Ab	0.431 Aa	1.315 Ab	1.084 Ab
L2 L21 P20	4.553 Ab	3.655 Bc	1.717 Bc	2.150 Ac	4.967 Ab	3.629 Bc	0.660 Ab	0.127 Ba	1.144 Ab	0.856 Bb
L2 L6 P35	4.510 Ab	3.933 Bc	1.980 Bb	2.413 Aa	4.961 Ab	3.560 Bc	0.941 Aa	0.585 Ba	1.433 Ab	1.082 Bb
L2 L25 P123	5.167 Aa	4.595 Bb	1.920 Bb	2.385 Aa	4.921 Ab	3.995 Bc	1.029 Aa	$0.452\mathrm{Ba}$	1.522 Aa	1.210 Ba
L2 L8 P42	4.140 Ab	4.250 Ac	2.050 Bb	2.253 Ab	5.838 Aa	4.383 Bb	0.961 Aa	$0.412\mathrm{Ba}$	1.368 Ab	1.025 Bb
L2 L2 P24	4.437 Ab	4.475 Ab	1.697 Bc	2.220 Ab	6.451 Aa	4.462 Bb	0.716 Ab	0.935 Aa	1.415 Ab	1.260 Aa
L2 L16 P51	4.283 Ab	$4.050\mathrm{Ac}$	2.140 Ba	2.447 Aa	5.552 Aa	3.684 Bc	0.532 Ab	0.513 Aa	1.327 Ab	1.062 Ab
L3 L13 P39	4.887 Aa	4.217 Bc	1.940 Bb	2.160 Ac	5.396 Aa	4.461 Bb	0.811 Ab	0.648 Aa	1.331 Ab	1.048 Bb
L3 L19 P28	4.657 Aa	4.137 Ac	1.980 Bb	2.307 Ab	5.413 Aa	3.775 Bc	0.535 Ab	0.318 Aa	1.332 Ab	0.921 Bb
L3 L16 P6	4.843 Aa	3.945 Bc	2.260 Ba	2.575 Aa	5.835 Aa	4.636 Bb	1.226 Aa	0.700 Ba	1.789 Aa	1.421 Ba
L3 L16 P112	4.495 Ab	4.043 Ac	2.040 Bb	2.280 Ab	5.957 Aa	4.688 Bb	1.060 Aa	0.459 Ba	1.609 Aa	1.044 Bb
L3 L16 P51	4.437 Ab	4.107 Ac	1.957 Bb	2.463 Aa	5.573 Aa	3.964 Bc	0.957 Aa	0.692 Aa	1.388 Ab	1.112 Bb
L4 L11 P55	3.985 Ab	3.973 Ac	2.315 Aa	2.423 Aa	5.418 Aa	4.818 Ab	0.538 Ab	0.361 Aa	1.252 Ab	1.032 Ab
L4 L25 P123	4.870 Aa	4.243 Bc	2.013 Bb	2.490 Aa	5.698 Aa	5.606 Aa	0.793 Ab	0.683 Aa	1.495 Aa	1.488 Aa
L4 L21 P20	4.367 Ab	3.637 Bc	1.807 Bc	2.060 Ac	4.987 Ab	3.864 Bc	0.992 Aa	0.526 Ba	1.250 Ab	0.784 Bb

Averages followed by the same capital letter in the column do not differ by the Scott-Knott test at a 5% probability. Averages followed by the same lowercase letter in the row do not differ by the Scott-Knott test at a 5% probability.

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The selection gains for the biochemical compound contents evaluated were -0.466% for chlorogenic acid, -6.879% for caffeine, 5.582% for sucrose, 10.014% for citric acid and 8.275% for trigonelline (Table 4).

**Table 4.** Estimates of heritability  $(H^2)$ , specific selection gain (SG), average of the original population (Xo) and average of the improved population (Xs) for the chlorogenic acid (5-ACQ), caffeine, sucrose, citric acid and trigonelline contents evaluated in the raw beans of 18 Conilon coffee genotypes in an irrigated system in the Cerrado in 2020 and 2021. Embrapa Cerrados, Planaltina, DF, 2023.

	5-ACQ	Caffeine	Sucrose	Citric Acid	Trigonelline
Xo	4.326	2.138	4.795	0.662	1.235
Xs	4.175	1.966	5.227	0.774	1.362
H2	0.133	0.855	0.620	0.595	0.802
DS	-0.151	-0.172	0.432	0.112	0.128
GS	-0.020	-0.147	0.268	0.066	0.102
GS%	-0.466	-6.879	5.582	10.014	8.275

5-ACQ = 5-caffeoylquinic acid.

#### 4. Discussion

The analysis of these spectra (Figure 2) enables the prediction, through calibrated models, of the concentration of key biochemical compounds in the samples, circumventing the need for conventional chemical methods that are more time-consuming and costly [17]. The spectral variation observed among the lines reflects the chemical diversity present across different coffee genotypes or batches, underscoring the value of near-infrared spectroscopy (NIRS) as a rapid and efficient tool for product quality assessment [18].

The joint analysis of variance data (Table 2) provides robust evidence of the significant genetic variability among the evaluated genotypes for the sucrose, caffeine and trigonelline contents—compounds closely linked to sensory quality and commercial value. This genetic diversity is critical for the success of breeding programs, as it permits the identification and selection of superior genotypes exhibiting desirable chemical profiles [4,6]. Notably, high heritability estimates for these compounds (all above 60%, with caffeine reaching 85.5%) confirm that a substantial fraction of phenotypic variation is genetically determined, facilitating meaningful selection gains (Table 4) [7,19]. For instance, the genetic coefficient of variation for caffeine (6.72%) surpasses the environmental coefficient (4.74%), indicating a favorable scenario for genetic improvement targeted at modifying bitterness or enhancing flavor intensity [20,21].

Conversely, chlorogenic acid (5-ACQ) and citric acid did not exhibit statistically significant differences among genotypes, suggesting lower genetic influence and higher biochemical stability within the population. This aligns with prior findings that chlorogenic acid levels tend to be more affected by environmental and physiological factors—such as solar radiation, temperature and maturation stage—than by genetic factors alone [22]. Such stability may derive from the conserved metabolic pathways and tight regulatory mechanisms characteristic of compounds with antioxidant roles in plant defense.

The mean biochemical compound levels per genotype and year (Table 3) reveal considerable phenotypic variability, particularly for caffeine, trigonelline and sucrose, highlighting the strong impact of environmental factors on trait expression. This interannual fluctuation emphasizes the necessity to select genotypes demonstrating consistent performance across diverse growing conditions, ensuring the stability of key quality attributes [23,24]. In this context, breeding strategies must prioritize not only high average performance but also environmental resilience and adaptability to safeguard quality amid climatic variability.

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From a practical breeding standpoint, this variability constitutes an advantage by enabling the identification of promising genotypes that combine superior chemical profiles with adaptability to varying environments [25,26]. The integration of molecular tools such as marker-assisted selection or genomic selection could further accelerate the development of cultivars with the stable expression of desirable biochemical traits throughout production cycles. Given the challenges imposed by climate change, deploying genetically superior and environmentally robust genotypes is imperative for sustaining coffee quality and competitiveness in global markets [27,28].

The significant genetic potential evidenced, especially for caffeine content, highlights its strategic importance in coffee breeding programs. The observed heritability and genetic variability parameters underscore the feasibility of achieving targeted improvements, whether aimed at reducing bitterness for milder coffee variants or intensifying flavor for specialty markets [28,29]. Harnessing this potential will facilitate the alignment of sensory excellence with agronomic performance, ultimately driving sustainable advancements in coffee production.

#### 5. Conclusions

The evaluated genotypes showed medium to high genetic variability for caffeine, with a heritability of 85.5% and a genetic coefficient of variation higher than the environmental coefficient ( $CV_r > 1$ ). For sucrose and trigonelline, the genetic variability was medium, with heritabilities and variation coefficients lower than those of caffeine.

The significant genotype  $\times$  year interaction for chlorogenic acid, caffeine and sucrose indicates the environmental influence on the expression of these traits.

Among the compounds evaluated, caffeine demonstrated the greatest potential for selection, enabling real gains in raw grain, while the potential for sucrose and trigonelline is moderate.

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