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Macaúba palm as a promising resource for biodiversity-based bioeconomy and climate solutions in the tropics

Abstract – The global transition to a low-carbon economy requires scalable and inclusive solutions rooted in tropical biodiversity. In this context, *macaúba* palm (*Acrocomia aculeata*), a native palm species widely distributed across America, stands out as a promising biomass crop for renewable bioenergy production, bioproduct development, and climate change mitigation. The objective of this review was to examine the current state of research and innovation on the *macaúba* palm and to explore its potential as a model species for a biodiversity-based bioeconomy and climate solutions in the tropics. For this, the current state of knowledge on its ecological distribution, genetic diversity, domestication status, agronomic traits, and breeding strategies were synthesized. Advances in biomass valorization were also discussed, including pulp and kernel oil, protein-rich cakes, and co-products for bioenergy, biochar, and novel materials. Special attention was given to sustainability assessments (carbon balance and life-cycle analysis) and to the role of *macaúba* palm in integrated production systems and socioeconomic inclusion, particularly of smallholders. The review identifies major challenges for scaling-up the crop, including gaps in reproductive biology, lack of genotype-environment interaction data, and the need for public policies and decentralized value chains. *Macaúba* palm emerges as a strategic resource to promote regenerative land use, carbon sequestration, and circular bioeconomy models in tropical regions. Advancing its development requires integrated efforts in research, innovation, and governance.

Index terms: *Acrocomia aculeata*, decarbonization, native palm tree, renewable energy, tropical sustainability, vegetable oil.

Macaúba como recurso promissor para a bioeconomia baseada em biodiversidade e soluções climáticas nos trópicos

Resumo – A transição global para uma economia de baixo carbono exige soluções escaláveis e inclusivas, ancoradas na biodiversidade tropical. Nesse contexto, a macaúba (*Acrocomia aculeata*), palmeira nativa amplamente distribuída na América, destaca-se como cultura promissora para produção de bioenergia renovável, desenvolvimento de bioprodutos e mitigação de mudanças climáticas. O objetivo desta revisão foi examinar o estado atual da pesquisa e da inovação sobre a palmeira macaúba e explorar seu potencial como espécie-modelo para uma bioeconomia baseada em biodiversidade e soluções

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climáticas nos trópicos. Para tanto, foram sintetizados o conhecimento atual sobre sua distribuição ecológica, diversidade genética, estado de domesticação, características agrônomicas e estratégias de melhoramento. Discutiram-se avanços quanto à valorização da biomassa, que incluem óleos de polpa e amêndoa, tortas proteicas e coprodutos para bioenergia, biochar e novos materiais. Houve destaque para avaliações de sustentabilidade (balanço de carbono e análise do ciclo de vida) e o papel da macaúba em sistemas integrados de produção e inclusão socioprodutiva, com ênfase em agricultores familiares. A revisão identifica os principais desafios para o escalonamento da cultura, como lacunas na biologia reprodutiva, escassez de dados sobre interação genótipo-ambiente e a necessidade de políticas públicas e cadeias de valor descentralizadas. A macaúba desponta como recurso estratégico para promover o uso regenerativo do solo, o sequestro de CO₂ e modelos de bioeconomia circular nos trópicos. Seu avanço depende de esforços integrados em pesquisa, inovação e governança.

Termos para indexação: *Acrocomia aculeata*, descarbonização, palmeira nativa, energia renovável, sustentabilidade tropical, óleo vegetal.

Introduction

Climate change poses an unprecedented threat to the stability of natural and human systems (IPCC, 2022). The intensification of extreme weather events, ocean acidification, and biodiversity loss are direct consequences of the rising of atmospheric greenhouse gases concentrations, particularly CO₂ emissions derived from fossil fuel (Rockström et al., 2009). In this context, decarbonizing the economy emerges as a central strategy to limit global warming to 1.5°C, in accordance with the Paris Agreement (Sachs et al., 2019).

The energy transition – characterized by the replacement of fossil energy sources with renewable energies and improvements in energy efficiency – is recognized as a key vector for mitigation. The pace of this transition may be accelerated by various interrelated factors, including technological advancements, socioeconomic drivers, institutional support, and different financing mechanisms (Asmelash et al., 2020).

Simultaneously, nature-based solutions such as ecosystem restoration and regenerative agricultural practices contribute significantly to atmospheric carbon removal (Griscom et al., 2017). The economic transformation required for effective decarbonization demands substantial investments in innovation, strong

public policies, and robust international cooperation (Sachs et al., 2019). Thus, decarbonization not only addresses the climate emergency, but also offers an opportunity to promote more inclusive and resilient development models (Raworth, 2018), which are essential for safeguarding the well-being of future generations.

Biofuels currently represent one of the most impactful strategies to address carbon emissions resulting from fossil fuel usage. In fact, aviation companies have committed to consume approximately 450 billions of liters of vegetable oil to achieve net-zero CO₂ emissions in the sector (IATA, 2021). However, according to a report commissioned by the Rainforest Foundation Norway, achieving these targets may significantly increase the demand for palm and soybean oils, potentially leading to the deforestation of about 3.2 million hectares of tropical forests (Bioenergia Internacional, 2019). Thus, achieving the desired oil volume in 2050 will require the search for more sustainable alternatives. Diversification and innovative solutions are imperative, as no currently available raw material can fully meet this anticipated demand.

Among the available alternatives to support the biofuel-driven decarbonization agenda, *macaúba* palm has shown considerable promise. This palm species, that is typical of Brazilian Cerrado, can be cultivated across most of the Center-West, North, and Northeast Brazilian regions, with the primary constraint being low-temperature tolerance, as outlined in its climatic zoning study (Brasil, 2024).

Macaúba palm exhibits a productive potential six times higher than soybean and comparable to that of oil palm (Brasil, 2015; Jazayeri, 2015; Evaristo et al., 2016a; Colombo et al., 2018; Abubakar & Ishak, 2022; Our World in Data, 2022). It provides two types of oil along with several co-products that are suitable for food and energy applications. When cultivated in integrated production systems, *macaúba* palm also contributes to ecosystem restoration and regenerative agriculture practices, enhancing atmospheric carbon removal and making a significant contribution to climate change mitigation, energy security, and socio-economic inclusion.

This review aims to synthesize current scientific and technological knowledge on *macaúba* palm, addressing its botanical characteristics, geographical

distribution, ecological adaptability, genetic resources, production systems, biomass valorization, and sustainability metrics. It examines the species' agronomic potential and the current state-of-the-art regarding its domestication, while also highlighting its role in promoting socioeconomic inclusion. Based on this synthesis, we identify existing knowledge gaps and propose strategic approaches to overcome the scientific and technological barriers that currently constrain *macaúba* palm development. These strategies aim to accelerate the domestication and sustainable utilization of the species, positioning it as a key component of biodiversity-based bioeconomies focused on decarbonizing tropical regions.

Natural distribution and ecological resilience

Arecaceae family is highly diverse in the Americas with 65 genera and 730 species (Dransfield et al., 2008). *Acrocomia aculeata* stands out as the most widespread palm species across tropical and subtropical regions, from Mexico (24° N) to Brazil (23° S) (Henderson et al., 1995; Lorenzi et al., 2010; GBIF, 2023) (Figure 1). As a heliophilous and hemerophilous species, its occurrence is strongly associated with open and disturbed areas, pastures, tilled land and along roads. In Brazil, it is distributed primarily in the Cerrado biome and open forests of the Atlantic forest under tropical climates, across the states of Pará, Maranhão, Ceará, Minas Gerais, Goiás, Mato Grosso and São Paulo, with possible occurrences in the states of Mato Grosso do Sul, Paraná, Tocantins, Rondônia, Roraima, Espírito Santo, and Pernambuco (Henderson et al., 1995; Lorenzi et al., 2010; Borges et al., 2021; GBIF, 2023). However, occurrence in Tropical and Subtropical Forests, as well as in the Caatinga, in both highland areas and at sea level.

According to Motoike et al. (2013), its natural occurrence in certain Brazilian regions is associated with eutrophic soils (high fertility), with 5.5 average pH, and medium to clayey textures. Bhering et al. (2010) identified the presence of *A. aculeata* in the states of Goiás and Minas Gerais, typically in Latosols under semi-humid climatic conditions, often near drainage networks. Motta et al. (2002) reported that its natural distribution is restricted to elevations between 150 and 1000 meters, with temperatures from 15 to 35 °C, and annual precipitation between 1000 and 1900 mm. Soil

chemical fertility, particle size distribution, drainage capacity, and atmospheric climate are the main abiotic factors influencing the environmental stratification of *A. aculeata* (Coelho et al., 2019).

Acrocomia species originated approximately 18 million years ago (Eiserhardt et al., 2011) and have since undergone several climatic changes, which may have driven the evolution of its water-deficit response mechanisms, such as efficient stomatal regulation, increased water-use efficiency, and rapid recovery after rehydration (Mota & Cano, 2016). In addition, *macaúba* palm exhibit resilience to fire and photosynthetic adaptations to varying light conditions (Dias et al., 2018). These traits confer adaptability to dry environments and promote phenotypic plasticity, making *macaúba* palm suitable for cultivation under a wide range of environmental conditions. According to a study of climatic zoning for the species, the main limitation for the crop would be its intolerance to low temperatures (Brasil, 2024).

With global warming, the natural occurrence of *macaúba* palm within tropical climates with a dry season, which predominates in savannas, will expand the potential cultivation area in the Americas. However, suitable regions for *macaúba* palm cultivation are also found in Africa, Asia, and Australia (Borges et al., 2021; Duque et al., 2025). Between 2051 and 2075, predictions include Europe within the potential suitable zones for *macaúba* palm cultivation (Borges et al., 2021). Nevertheless, the introduction of *macaúba* palm beyond its native neotropical range demands careful attention to legal frameworks and national biodiversity regulations, as well as consideration of social and ecological challenges, such as land tenure conflicts, cold temperature tolerance, and ecological constraints that may limit plantation feasibility. The potential areas for cultivation will increase mainly in savanna climates, by 2020 and 2050 decades, however, they will decrease by 2080, when 59% of the potential cultivation area in present conditions will be lost (Plath et al., 2016). Thus, *macaúba* palm adaptability and resilience will be paramount for successful cultivation within these new environments.

Genetic diversity and reproductive biology

Understanding the genetic diversity within species is essential for their efficient economic utilization,

particularly in emerging crops such as *macaúba* palm. As a key component of biodiversity, genetic diversity underpins species adaptation and survival. In the current context of climate change, the knowledge about genetic

variability is crucial not only to guide the selection and development of genotypes with specific agronomic traits, to meet the demands of different markets, but also

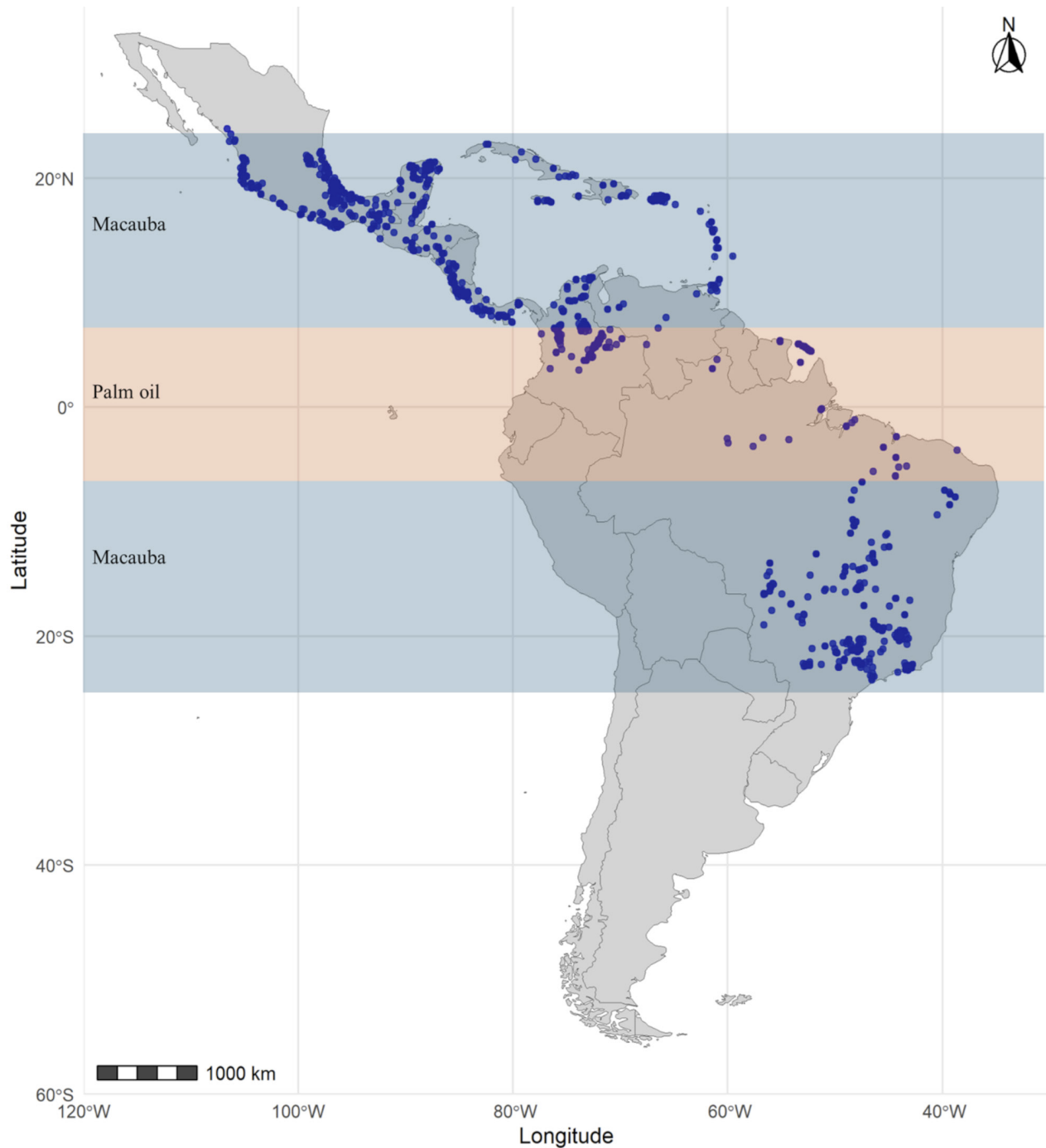


Figure 1. Distribution of *macaúba* palm (*Acrocomia aculeata*). Blue points represent occurrence records obtained from the Global Biodiversity Information Facility (GBIF, 2023) database. Colored areas correspond to the distribution limits of *Acrocomia aculeata* and oil palm (*Elaeis guineensis*) for cultivation.

to ensure the adaptation of the species and persistence under changing environmental conditions.

In *macaúba* palm, various molecular markers have been employed to investigate its genetic diversity and population genetic structure in natural populations and germplasm banks (Nucci et al., 2008; Abreu et al., 2012; Lanes et al., 2015; Mengistu et al., 2016; Díaz et al., 2021; Laviola et al., 2022; Morales-Marroquín et al., 2025). These studies have predominantly focused on Brazilian genotypes (Nucci et al., 2008; Abreu et al., 2012; Mengistu et al., 2016; Coelho et al., 2018; Lima et al., 2020), with relatively few efforts directed toward assessing genetic diversity in populations from other countries (Díaz et al., 2021; Navarro-Cascante et al., 2023).

Additionally, several studies have characterized the genetic variability of *macaúba* palm based on morphological data, particularly for traits of agronomic interest, in Brazil (Domiciano et al., 2015; Reis et al., 2019; Lustri et al., 2021) and other American countries (Díaz-Fuentes et al., 2019; Alfaro-Solís et al., 2020). Overall, these studies report high-levels of genetic diversity, whether molecular, characterized by highly expected heterozygosity, or morphological characteristics, as observed for most of the analyzed ones. At the intraspecific level, Brazil stands out as the center of greatest genetic diversity for the species, particularly in the states of Minas Gerais and São Paulo, which exhibit the highest diversity values (Lanes et al., 2015; Díaz et al., 2021; Díaz-Hernández et al., 2024). This genetic richness is higher than observed ones in other countries, such as Mexico, even considering the broad geographic distribution of *macaúba* palm across this country. The lower genetic diversity recorded in Mexico and Central America is likely attributable to founder effects, or to a genetic drift associated with the establishment of populations from a limited number of individuals, and the selective pressures exerted over time in these regions (Díaz et al., 2021; Navarro-Cascante et al., 2023).

The high levels of genetic diversity observed in *macaúba* palm are consistent with its wide geographic distribution. Several studies have documented a positive correlation between genetic diversity and environmental heterogeneity. Species with broad geographic ranges tend to exhibit strong genetic structuring across their distribution areas (Sexton et al., 2014). In *Acrocomia aculeata*, genetic structure

analyses conducted by Díaz et al. (2021) identified, for the first time, two distinct continental-scale genetic pools— northern and southern ones—, separated by the Amazon Rainforest. This genetic differentiation is likely the result of a combination of distinct natural and anthropogenic selective pressures operating across the species' range.

In general, breeding programs prioritize the selection of desirable agronomic traits, while often reducing overall phenotypic variability. However, sustained directional selection can inadvertently erode the genetic diversity, including both adaptive and neutral alleles, thereby increasing the species vulnerability to biotic and abiotic stresses. A comprehensive understanding of the impacts of artificial selection on genetic diversity is, therefore, critical to safeguarding the long-term resilience of *A. aculeata*, particularly in the face of climate change and escalating environmental extremes. Conserving genetic diversity is, thus, a fundamental strategy not only to support the development of novel traits linked to enhanced economic productivity, but also to ensure sustained resilience to diverse environmental challenges.

To date, the only study assessing the impacts of artificial selection on the *macaúba* palm genetic diversity was conducted by Díaz-Hernández et al. (2024); they report no immediate risk of genetic vulnerability, despite the high early-phase selection intensities. However, a deeper understanding of diversity dynamics during the breeding process remains essential. For instance, inbreeding depression has not been fully elucidated. The few available studies are inconclusive, as they did not directly link inbreeding rates to deleterious traits. Lanes et al. (2016) observed a higher heterozygosity in adult plants compared with juveniles, suggesting that inbreeding may increase homozygosity and reduce competitiveness. Likewise, Simiqueli et al. (2018) associated inbreeding with reduced fruit set and increased fruit abortion. Consistent with Winn et al. (2011), our field observations suggest that deleterious alleles may have been purged by natural selection or domestication, given the low frequency of individuals expressing deleterious traits in natural populations. Nonetheless, further studies are essential to fully understand genetic diversity dynamics throughout the breeding process.

The mating system constitutes a fundamental biological mechanism that shapes patterns of genetic diversity within species. In *macaúba* palm, the high-genetic diversity is expected due to protogyny (female anthesis occurring before male anthesis) (Scariot et al., 1995) and, consequently, high-outcrossing rates. In addition, factors such as self-incompatibility (Simiqueli et al., 2018) and multiple pollen donor participation in reproductive events contribute to maintaining high-genetic variability (Abreu et al., 2012; Lanes et al., 2016; Díaz-Hernández et al., 2024).

In the context of climate change, the high-genetic variability observed in *macaúba* palm, combined with its diverse adaptive responses, can serve as a buffer against ongoing environmental changes. This genetic and adaptive breadth is likely to contribute significantly to the ecological and agronomic resilience of the species.

Pollination also plays a significant role in shaping the spatial patterns of genetic diversity by influencing gene flow within and between populations (Dellinger et al., 2022). In *macaúba* palm, pollination is predominantly cantharophilous, with 90–95% of effective fertilization mediated by two small coleopteran species, *Andranthobius* spp. and *Mystrops* spp. (Carreño-Barrera et al., 2021). These beetles are attracted by floral semiochemicals volatilized from specialized osmophores (Maia et al., 2020), which play a key role in driving their pollination activity.

Despite the significant knowledge about *A. aculeata* pollinators, further research is needed to understand the geographic and temporal dynamics of pollination, across different habitats and environmental gradients. This understanding is crucial for developing optimized agricultural management strategies, to enhance and stabilize fruit productivity at an industrial scale. These research efforts have been particularly relevant for the cultivation of *Elaeis guineensis* (oil palm), where improved understanding of pollination ecology has significantly contributed to productivity optimization (Li et al., 2019).

Botanical and agronomic traits and challenges of domestication

The perennial palm *A. aculeata* shows a solitary, cylindrical stipe, ranging from 4 to 24 m in height, covered with dark spines and leaf sheath remnants. This

stipe reported height, based on botanical descriptions from the literature (Henderson et al., 1995; Lorenzi et al., 2010), considers the natural variation observed across different environments and developmental stages. Its crown comprises 20 to 30 leaves, each one measuring 3 to 5 m length, characterized by spiny rachises and dark green leaflets that are pubescent on the abaxial surface. Canopy diameter varies from 6 to 10 m, allowing of planting densities of up to 460 plants per hectare, in a quincunx arrangement, which allows of better use of the planting area. The inflorescence measuring 45 to 100 cm or longer is a pendulous, yellow-cream panicle emerging from the leaf axil, facilitating harvesting. It bears from 50 to 150 rachillae with a few sessile female flowers at the anterior portion, flanked by two male flowers (forming triads), and numerous sessile male flowers with six stamens clustered in the posterior portion. The fruit is a globose to ovoid drupe, of 2.5 to 5.0 cm diameter, with a smooth husk that changes color as it ripens. Inside, the white-yellowish fibrous pulp surrounds a hard, bony endocarp that encloses a single, oval-conical, hard, milky white, oily seed (Jacquin Freiherr von et al., 1763; Henderson et al., 1995; Lorenzi et al., 2010).

Macaúba palm fruit pulp can contain up to 75% lipids, while its almond can contain up to 65% lipids (dry basis) (Berton et al., 2013; Ciconini et al., 2013). Oil content from the pulp shows 70% oleic acid, with (Navarro-Díaz et al., 2014), followed by palmitic and linoleic acids (Berton et al., 2013; Lescano et al., 2015). Oil from the endosperm is rich in short-chain saturated fatty acids and lauric acid (Coimbra & Jorge, 2011; Berton et al., 2013).

The initial growth of *macaúba* palm is slow, as its stem development is typically absent during the first three years after planting. The juvenile phase ranges from 4 to 8 years, while the productive lifespan following the onset of reproductive maturity can extend to 40 years in commercial cultivation (Colombo et al., 2018). Fruit abscise naturally about 12 to 14 months after pollination (Mazzottini-dos-Santos et al., 2015; Montoya et al., 2016; Colombo et al., 2018).

The seed exhibit both physical and chemical dormancy, which can result in prolonged germination periods lasting several years under natural conditions. However, effective protocols for dormancy breaking and seed germination have been well established (Ribeiro et al., 2011; Berton et al., 2013), ensuring

that seed dormancy does not represent a constraint for large-scale seedling production. The main bottleneck for scaling plantings is the low degree of domestication of the species or the lack of commercial cultivars.

Macaúba palm is predominantly allogamous, and, as observed in most cross-pollinated tropical tree species, genetic diversity within populations is substantially higher than that observed between populations (Kageyama et al., 2003). Extensive genetic variability has been documented for nearly all agronomic traits of the species (Manfio et al., 2012; Berton et al., 2013; Domiciano et al., 2015); however, heritability estimates for polygenic traits related to fruit production remain low. Additionally, the species exhibits high levels of heterozygosity across its loci (Díaz et al., 2021; Díaz-Hernández et al., 2024). Consequently, a single individual can generate thousands of genetically distinct progenies within a single reproductive cycle. These characteristics highlight the necessity of developing genetically improved materials that combine desirable agronomic traits with enhanced uniformity, thereby facilitating more predictable and efficient cultivation systems.

Macaúba palm is primarily considered an industrial crop, and the staggered planting systems should align with the processing demands typical of such crops. Specifically, the sector requires consistent production volumes, year-round raw material supply, and the maintenance of quality standards. These factors are essential for the sustainability and efficiency of *macaúba* palm cultivation. Although challenges remain due to the current stage of development of the crop, these obstacles are gradually being addressed. Soon, more uniform staggered plantings, whether from seed or clonal materials, are expected to become a reality, facilitating more efficient production and meeting the sector's operational needs.

Advances in genetic improvement and propagation technologies

The early selection of juvenile traits that exhibit strong associations with productive traits is particularly valuable for long-cycle species, such as rubber tree (*Hevea brasiliensis*), in which latex yield potential can be predicted within the first two years after planting (Gonçalves et al., 1984). In *A. aculeata*, this strategy has been explored through field evaluations of open-

pollinated progenies. Coser et al. (2016) identified a positive and significant correlation between precocity and the number of floral spathes. Similarly, Lustri et al. (2021) reported positive and significant correlations between stem diameter and both leaf length and leaf number, indicating overall plant vigor. Genetic parameters for vegetative and reproductive traits in *macaúba* palm have been estimated by various authors. Positive genetic correlations and high-heritability values were observed for all traits related to seed germination, (Berton et al., 2013), as well as for other structural traits and rachis characteristics (Coser et al., 2016; Rosado et al., 2019; Lustri et al., 2021), indicating substantial additive genetic variation, which supports the selection of promising genotypes in breeding programs. Nevertheless, heritability estimates for key agronomic traits remain scarce, with only one study based on adult plants and fruit yield (Rosado et al., 2019), highlighting the need for further research in this area.

Molecular markers, including microsatellites and single nucleotide polymorphisms (SNPs), have been used to elucidating the genetic diversity, population structure, and mating systems of natural populations and germplasm collections of *A. aculeata* (Abreu et al., 2012; Lanes et al., 2015; Mengistu et al., 2016; Silva et al., 2017; Coelho et al., 2018; Lima et al., 2020; Díaz et al., 2021; Laviola et al., 2022; Navarro-Cascante et al., 2023; Díaz-Hernández et al., 2024). These insights are fundamental for informing the design of effective breeding strategies aimed at optimizing genetic gains and ensuring the sustainable use of the species' genetic resources.

The most direct pathway for developing a commercial cultivar is through the genetic improvement of natural populations exhibiting superior agronomic performance. Despite the limited number of published studies on the agronomic potential of these populations, such as those by Alves (2022) and Rodrigues (2021), in recent years, significant progress has been made in the characterization of natural populations by public and private Brazilian institutes. The integration of these agronomic performance data with corresponding estimates of genetic parameters is expected to facilitate the identification of the most promising populations for targeted breeding and genetic improvement.

Directed crosses aimed at developing hybrid varieties, through the recombination of favorable

alleles to exploit heterosis, represent a well-established and effective strategy for both annual and perennial crops (Fu et al., 2014). Nevertheless, hybrid breeding programs typically demand greater time, more resources, and technical investment than population improvement approaches (Longin et al., 2014). In the case of *macaúba* palm, the genetic recombination through biparental crosses involving genetically divergent individuals, as a strategy to achieve greater selection gains, results in the generation of increased genetic variability, which will require several recombination cycles to be minimized for cultivar release purposes. The outcome of this strategy is certainly more sustainable, although associated with higher costs.

The efficiency of hybrid breeding can be enhanced through genomic selection, in which marker information partially replaces phenotypic data to predict genetic values (Resende, 2024). The genomic selection can shorten the breeding cycle, reduce phenotyping costs, and improve selection accuracy (Lorenz et al., 2011; Zhao et al., 2015). Moreover, genomic selection represents a major innovation successfully adopted in recurrent selection programs for outcrossing species, characterized by high genomic heterozygosity and, in some cases, extended selection cycles (Grattapaglia, 2022). The genomic selection approach for *A. aculeata*, has been applied to a natural population from the state of São Paulo (Couto et al., 2024a, 2024b).

Currently, commercial *macaúba* palm plantations cover about 4,000 hectares, mainly in Minas Gerais, with smaller areas in Pará and São Paulo. Due to the absence of commercial cultivars, all plantations originate from seed of natural populations. Consequently, a substantial phenotypic variability has been observed in traits such as plant height, juvenile period, fruit yield, and pulp oil content.

In this context, alongside ongoing efforts to develop cultivars through population improvement and controlled hybridization, at institutions such as Instituto Agronômico (IAC) and Universidade Federal de Viçosa (UFV), tissue culture has emerged as a strategic tool for the clonal propagation of superior genotypes. Somatic embryogenesis-based cloning technology has been known for nearly 70 years and was first applied to *A. aculeata* by Tabai (1992). Years later, this approach was revisited, to enhance regeneration

protocols using zygotic embryos (Moura et al., 2008; Ribeiro et al., 2012; Luis & Scherwinski-Pereira, 2014; Padilha et al., 2015).

However, the regeneration from zygotic embryos in an outcrossing species does not allow of the cloning of elite mother plants, which highlights the need to use sporophytic rather than gametophytic tissues. Nevertheless, as reported by (Granja et al., 2018), this approach is more complex, as factors such as genotype and explant tissue age can greatly affect the success of regeneration of *A. aculeata*. Despite these challenges, the regeneration from maternal tissues such as leaves and inflorescences, at early developmental stages, has been the focus of several research groups (Meira et al., 2019; Andrade et al., 2024), achieving relative success. Meira et al. (2019) addressed the differential expression of key genes involved in the callus formation from leaf tissues of macaw palm, and emphasized the expression of the *SERK* gene, originally identified as a marker of embryogenic competence in carrot cell cultures (Schmidt et al., 1997).

Production potential and value-added applications of *macaúba* palm fruit

The average oil yield in native populations of *A. aculeata* is substantially higher than that of most conventional oilseed crops, and it is comparable to that of oil palm (*Elaeis guineensis*), despite the considerable variation of yield levels observed among different populations. The potential productivity could double with selection, and even surpass *E. guineensis* yields (Figure 2).

Based on the planting density of 400 plants ha⁻¹, and on productivity from 100 randomly sampled individuals, in a native population from Minas Gerais state, the average yields were estimated at 23 Mg ha⁻¹ of fruit, 2.9 Mg ha⁻¹ of pulp oil (with 42% average pulp oil content), 0.5 Mg ha⁻¹ of kernel oil, 4.0 Mg ha⁻¹ of pulp cake, 0.3 Mg ha⁻¹ of kernel cake, 4.0 Mg ha⁻¹ of husk, and 3.0 Mg ha⁻¹ of endocarp (Evaristo et al., 2016a). Yield estimates from the top 10% most productive individuals, within the same population, reached 46 Mg ha⁻¹ of fruit, 5.7 Mg ha⁻¹ of pulp oil, 1.0 Mg ha⁻¹ of kernel oil, 7.9 Mg ha⁻¹ of pulp cake, 0.6 Mg ha⁻¹ of kernel cake, 7.9 Mg ha⁻¹ of husk, and 6.0 Mg ha⁻¹ of endocarp. In a different population from Minas Gerais, yield estimates based on 80 selected high-yielding

individuals (56% average content of pulp oil) were 35 Mg ha⁻¹ of fruit, 4.2 Mg ha⁻¹ of pulp oil, 4.8 Mg ha⁻¹ of husk, and 8.3 Mg ha⁻¹ of endocarp. Similarly, in a population from São Paulo, yields from 110 individuals (36% average content of pulp oil) were estimated at 20 Mg ha⁻¹ of fruit, 2.0 Mg ha⁻¹ of pulp oil, 2.7 Mg ha⁻¹ of husk, and 3.3 Mg ha⁻¹ of endocarp (Alves, 2022). No official data are available on oil yields or other fruit fractions from extractivism or cultivated systems.

Approximately 80% of *macaúba* palm fruit biomass consists of non-oil fractions that can be valorized as co-products for value chains, energy cogeneration (Teixeira et al., 2018), or biofuel production. Its husk contributes 36% of the residual energy content,

followed by the endocarp. In improved cultivation scenarios, the energy potential of *macaúba* palm residual biomass (44.39 TJ km⁻²) surpasses that of sugarcane (42.59 TJ km⁻²) (Evaristo et al., 2016a).

The high-energy content of *macaúba* palm fruit biomass enables the production of various biofuels, including biodiesel and sustainable aviation fuel (SAF). Residual biomass can be converted into bio-oil and bio-crude through pyrolysis and hydrothermal liquefaction, respectively (Mishra et al., 2022). Additionally, fruit co-products (husk, endocarp, pulp, and kernel press cakes) offer opportunities for producing biochemicals and novel materials for multiple industries (Magosso et al., 2016; Costa et al., 2019, 2020; Calvani et al.,

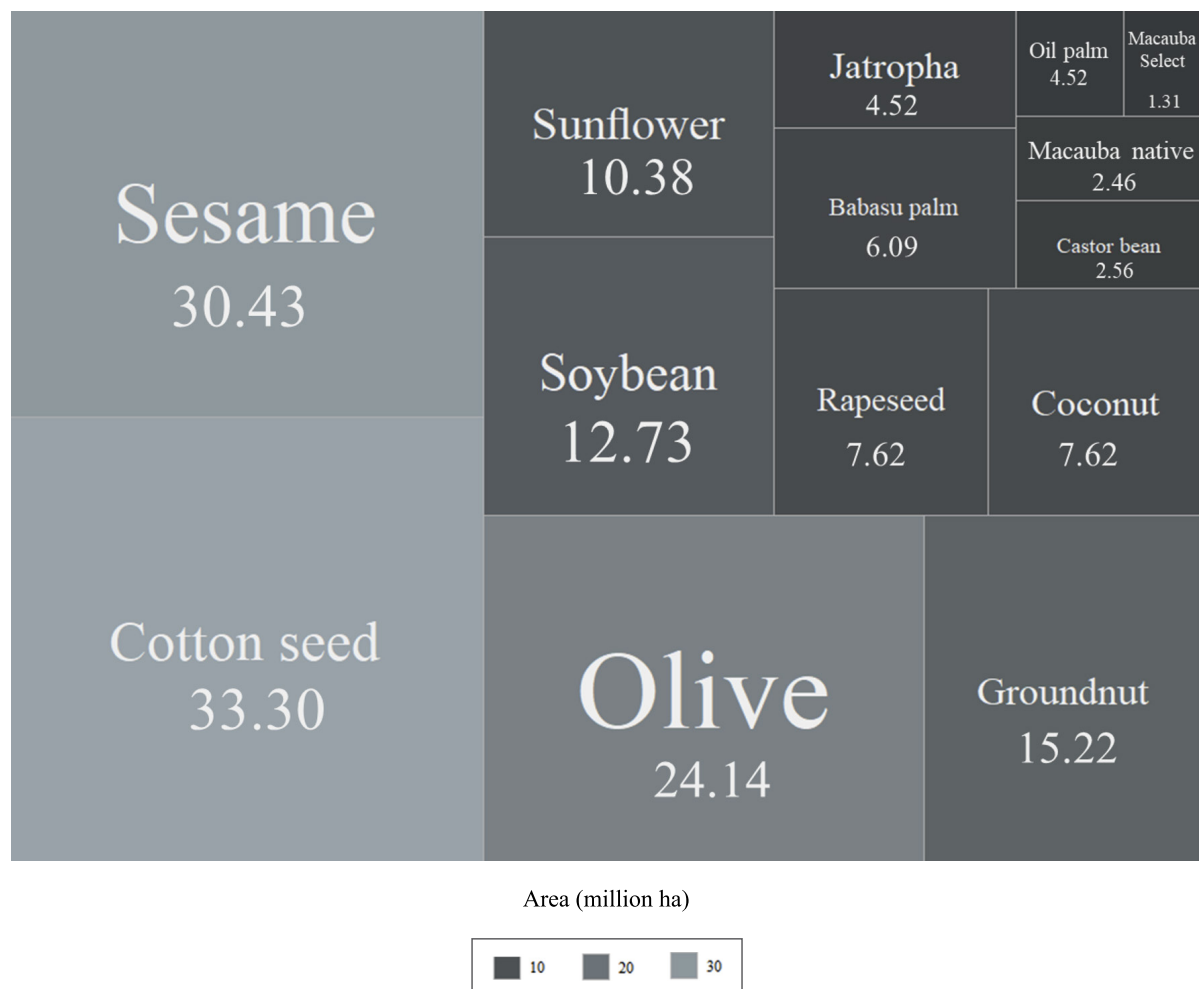


Figure 2. Comparison of the area (billion hectares) required between *macaúba* palm (*Acrocomia aculeata*) and other oilseed crops, to produce 7 billion tonnes (t ha⁻¹) of oil per year. The values are based on the average oil production (t ha⁻¹) of the species, obtained from the following sources: Laviola et al. (2010), Brasil (2015), Evaristo et al. (2016b), Jazayeri (2015), Colombo et al. (2018), Meijaard et al. (2020), Abubakar & Ishak (2022), Alves (2022), and Our World in Data (2022).

2020; Monteiro-Alfredo et al., 2020, 2021; Manoel et al., 2022; Brito et al., 2023; Denagbe et al., 2024). Advancements in research and technology continue to broaden the range of potential applications of these co-products.

The endocarp of *macaúba* palm can account for 20% to 40% of the fruit total biomass (Sant'Ana et al., 2025). It is a unique structure, exhibiting hardness and toughness comparable to those of hard ceramics (Flores-Johnson et al., 2018), with promising applications in the industries of building and composite materials. Trials have shown its potential for bio-timber production, such as in particleboard panels (Menali et al., 2024), and as crushed aggregate in bio-concrete bricks, improving thermal insulation properties (Andrade et al., 2024). High-quality activated charcoal can be produced from the *macaúba* palm endocarp, with a surface area surpassing that of eucalyptus charcoal (Barbosa et al., 2022). The resulting biochar has shown significant effectiveness in enhancing soil fertility, and in the treatment of residue (Barbosa et al., 2024). Likewise, the inflorescence stalk is a source of nanocellulose for biopolymer manufacturing, offering

a more valuable destination than industrial furnaces (Manoel et al., 2022).

Macaúba palm is a source of both medicinal and nutritional biochemicals. Its pulp oil is naturally highly oleic (up to 50% of oleic acid) with a fatty acid profile compared to that of olive oil (Aoqui, 2012). Protein and fiber concentrates can be obtained from pulp and kernel cakes, respectively, generating high-value co-products that are increasingly sought after by plant-based industries (Silva et al., 2021, 2022). As a functional food, it is rich in soluble fibers, carotenoids, tocopherols, phenolics, and other bioactive compounds, which are not only present in the fruit, but also in the leaves and spines, exhibiting antidiabetic, antioxidant, antitumor, antiparasitic, and anti-inflammatory properties (Souza et al., 2017, 2021; Costa et al., 2020; Monteiro-Alfredo et al., 2021).

Value-adding strategies are essential for a circular bioeconomy model. The *macaúba* palm value chain offers numerous opportunities to enhance the value of its products and co-products (Figure 3). Improving its oil quality should be a primary objective. Harvesting and postharvest processes are critical for oil quality, as

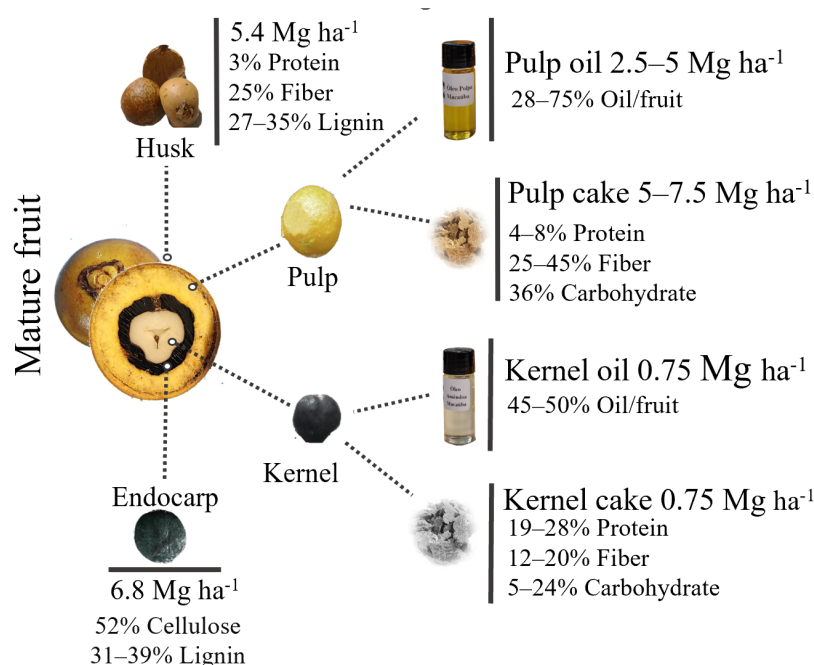


Figure 3. Derived products from *macaúba* palm (*Acrocomia aculeata*) fruit fractions and their corresponding chemical properties. The values were obtained from the following sources: Coimbra & Jorge, 2011; Evaristo et al., 2016a; Queiroz & Andrade, 2016; Colombo et al., 2018; Teixeira et al., 2018; Alfaro-Solis et al., 2020; Dias et al., 2021; Alves, 2022; Menali et al., 2024; Sant'Ana et al., 2025. The yield values of the fruit fractions are based on 400 plants per hectare.

are extraction methods (Evaristo et al., 2016b). Its pulp oil content increases substantially in the last month of maturation. Once mature, acidity rises rapidly, although oil content continues to increase (Montoya et al., 2016; Sá et al., 2022). Harvest and postharvest techniques for *macaúba* palm to optimize oil yield and quality are still to be determined. Wet enzymatic extraction yields higher-quality oil, but it has limitations in comparison with dry pressing (Favaro et al., 2022; Tilahun et al., 2022; Sorita et al., 2024). Methods to preserve the oil quality in stored fruit have been proposed, relying on inhibiting the microbial activity, since *macaúba* palm fruit lacks endogenous lipases like those in oil palm fruit (Cavalcanti-Oliveira et al., 2015). Autoclaving followed by drying is effective for up to 180 days. Nevertheless, the biofuel production technologies that process acidic oils, such as hydrotreated vegetable oil (HVO), fatty acid methyl esters (FAME), and supercritical, enzyme, and microwave catalyses may help overcome this issue (Pereira et al., 2016; Ershov et al., 2023).

There are no health restrictions regarding fruit products and co-products. Pulp and kernel press cakes are nutritious and suitable for both human and livestock consumption. Pulp cake contains approximately 3% protein (dry basis) and 28% oil, while kernel cake contains 28% protein and 28% oil (Andrade et al., 2020). The globulin proteins in the kernel, combined with the absence of protease inhibitors commonly found in legume grains, confer high digestibility. The use of these cakes for animal feed has been successfully validated, and it represents a straightforward strategy for adding value to these co-products (Ferreira et al., 2019; Dias et al., 2021).

The diversity of applications and valorization opportunities for products and co-products can be more efficiently harnessed through small-scale value chains adapted to local conditions of raw material supply and consumer markets. In this model, biorefineries would operate in close association with local industrial and market sectors, aligning with feedstock availability and processing scale. This approach would enhance economic feasibility and promote the decentralization of *macaúba* palm value chains (Vargas-Carpintero et al., 2022). Although expenditures for small-scale biorefineries may be up to four times higher than those for large-scale operations, the co-products, tax incentives for family farmers, and carbon credits could

sustain the small-scale production. Decentralized biorefineries would promote local cultivation and reduce land-use impact (Salvador et al., 2022). Thus, a co-product value-adding chain is essential to support small-scale production systems and promote the socioeconomic inclusion of family farmers.

Decarbonization alternative for climate change mitigation

The 2030 Agenda for Sustainable Development (United Nations, 2015) and the Paris Agreement (IPCC, 2022) represent key international frameworks for climate change mitigation, particularly through the SDG 13. In this context, the IPCC's (2022) Sixth Assessment Report (AR6) highlights carbon dioxide removal (CDR) as a critical strategy to meet the global climate targets.

Global emissions of carbon dioxide (CO₂) and other greenhouse gases have increased significantly in recent decades, reaching approximately 50 Gt CO₂ equivalent per year during the 2010s (Smith et al., 2016). In response to this trend, negative emissions technologies (NETs) have gained global relevance. Afforestation and reforestation (AR) and bioenergy with carbon capture and storage (BECCS) have emerged as key strategies for climate mitigation and decarbonization, in contrast to fossil fuels (Tanzer et al., 2020; Cho et al., 2025). In Brazil, the Plan for Adaptation and Low Carbon Emissions in Agriculture (ABC+ Plan) (Brazil, 2022) aims to reduce CO₂-equivalent emissions in the agricultural sector, through strategies focused on degraded pasture recovery, environmental sustainability, and economic development.

Oilseed and bioenergy crops are essential for global decarbonization efforts and the achievement of climate targets. However, oil palm and soybean, the primary sources of vegetable oil globally, have faced considerable scrutiny, due to their environmental impacts, particularly the deforestation linked to agricultural expansion in Southeast Asia and South America (Goldman et al., 2020). In this context, *A. aculeata* emerges as a promising biomass resource, with potential for integration into international carbon markets and decarbonization initiatives across tropical and subtropical regions. As a perennial species, *macaúba* palm sequesters a significant portion of photosynthetically fixed carbon in its structural

biomass over a cultivation period of about 40 years. In addition, the species is well adapted to drier environments, thereby reducing pressure on tropical rainforests, in comparison with other oil crops such as oil palm. Furthermore, it can be cultivated on degraded pasturelands, creating a win-win scenario for both production and ecosystem restoration.

Brazilian biodiesel policy established in 2005, by the National Biodiesel Production And Use Program (Programa Nacional de Produção e Uso de Biodiesel – PNPB) aims to partially replace fossil fuels with renewable sources, while advancing environmental sustainability, social inclusion, and regional development. The use of renewable feedstock has been crucial to meeting mandatory blending targets. In 2023, the biodiesel consumption reached about 7 billion liters, according to the Association of Biodiesel Producers of Brazil (Associação de Produção de Biodiesel do Brasil – APROBIO).

Expanding the diversity of feedstocks remains a key challenge to optimize production logistics and improve the efficiency and sustainability of the supply chain, especially given the land requirements for large-scale production (Souza et al., 2018). In this context, oil yield per hectare is a critical factor, for which *A. aculeata* shows a significant advantage over other crops (Figure 2).

Although carbon sequestration in *macaúba* palm remains underquantified, some studies have highlighted the significant potential of the species for carbon accumulation in both its natural habitats and cultivated systems. Toledo (2010) estimated a carbon stock of 33.85 Mg C ha⁻¹ in a natural regeneration area with *macaúba* palm presence, corresponding to 12.41 Mg CO₂ eq ha⁻¹. Similarly, Ferreira et al. (2013) assessed natural populations and reported a carbon accumulation of 19.51 Mg C ha⁻¹, considering 89 plants ha⁻¹ as average density. In cultivated systems, carbon sequestration values tend to be higher. Moreira et al. (2020) evaluated a monoculture system with the density of 400 palms ha⁻¹, estimating a total accumulation of 61.6 Mg C ha⁻¹, equivalent to 226.17 Mg CO₂ eq ha⁻¹, in nine-year-old plants, considering both aboveground and belowground biomass. The authors also observed a progressive increase in aboveground biomass carbon accumulation over the plant development cycle.

Projections by Moreira et al. (2025), using allometric equations developed for *macaúba* palm, indicate that

over a 30-year cycle, carbon accumulation could reach approximately 415.84 kg per plant. With a planting density of 400 plants ha⁻¹, this corresponds to an estimated stock of 166.34 Mg C ha⁻¹ at the end of the production cycle.

Compared to other perennial energy crops, *macaúba* palm exhibits a notably higher aboveground carbon storage. *Jatropha curcas* accumulates between 4.18 and 6.89 Mg C ha⁻¹ in early-stage plantations (Toledo, 2010; Torres et al., 2011), while *Pongamia pinnata* stores 15–25 Mg C ha⁻¹ (Degani et al., 2022). African oil palm shows similar values to those of *macaúba* palm, ranging from 37.8 to 42.1 Mg C ha⁻¹ (Khasanah et al., 2015). These comparisons highlight the superior potential carbon sequestration of *macaúba* palm, among tropical oilseed species.

Soil organic carbon (SOC) stocks vary considerably across land-use systems involving *macaúba* palm. In natural areas, SOC up to 30 cm soil depth averages 89.6 Mg ha⁻¹, with higher levels near *macaúba* palm plants (Diniz et al., 2014). Monoculture systems show lower stocks, about 53.9 Mg ha⁻¹ at 60 cm soil depth (Leite et al., 2013). Recent findings by Moreira et al. (2024) indicate significantly elevated soil organic carbon (SOC) stocks, with average values of 192.9 Mg ha⁻¹. In integrated *macaúba* palm-pasture systems, SOC stocks reached 65.3 Mg ha⁻¹, exceeding those in pasture-only areas (48.8 Mg ha⁻¹). In silvopastoral contexts, it enhances pasture quality, regulates microclimate, and increases cattle welfare (Cardoso et al., 2017), with carbon fixation 1.6 times higher than that in conventional pastures (Montoya et al., 2021).

Macaúba palm cultivation offers environmental benefits through carbon sequestration, but further evaluation is necessary to assess its potential as a bioenergy and decarbonization crop, as strategies allow quantifying their environmental impacts, throughout their entire life cycle. Current estimates indicate that the total energy demand throughout the life cycle of monoculture *macaúba* palm production is 1,810.21 MJ Mg⁻¹ of fruit. The agricultural phase accounts for the largest share of energy consumption, particularly during planting (33.61 MJ) and chemical fertilization (508 MJ). In contrast, the maintenance and harvesting phases exhibit significantly lower energy requirements (Fernández-Coppel et al., 2018).

Greenhouse gas (GHG) emissions associated with *macaúba* palm cultivation have been estimated

at 147.38 kg CO₂-eq and 140.04 kg CO₂-eq per megagram of fruit over 20- and 100-year time horizons, respectively. Notably, fertilizer application accounts for about 92% of the total emissions within these estimates (Fernández-Coppel et al., 2018). Furthermore, Barbosa-Evaristo et al. (2018) also reported a positive carbon balance over 30 years of cultivation, with accumulated emissions of 180 Mg CO₂-eq ha⁻¹ and carbon sequestration ranging between 796 and 1137 Mg CO₂-eq ha⁻¹.

Despite the limitations in direct comparisons with other bioenergy crops, primarily due to life-cycle assessment (LCA) system boundaries, *macaúba* palm shows a climatic performance like that of African oil palm. Fernández-Coppel et al. (2018) estimated that, based on the production yield of 200 L biodiesel Mg⁻¹ of *macaúba* palm fruit, the associated greenhouse gas emissions would amount to 23.34 g CO₂-eq MJ⁻¹, which is comparable to the average of 25 g CO₂-eq MJ⁻¹ reported for oil palm by Shonnard et al. (2015).

Research on *macaúba* palm for carbon sequestration and LCA remains limited, but existing studies highlight its potential as a sustainable option for climate change mitigation, particularly in low-carbon bioenergy agro-industrial systems. Most studies focus on monoculture and crop–livestock systems; however, further research is necessary on more diverse land-use arrangements, such as livestock–forest (LF) and crop–livestock–forest integration (CLFI). Expanding studies on various edaphoclimatic conditions are essential to refine current estimates. Additionally, optimizing *macaúba* palm biomass and co-product utilization can reduce environmental impacts and enhance energy efficiency, fostering a low-carbon economy (Figure 4).

Sustainable regional growth through socioeconomic inclusion

Macaúba palm is particularly well suited for small-scale agricultural systems that rely on family labor,

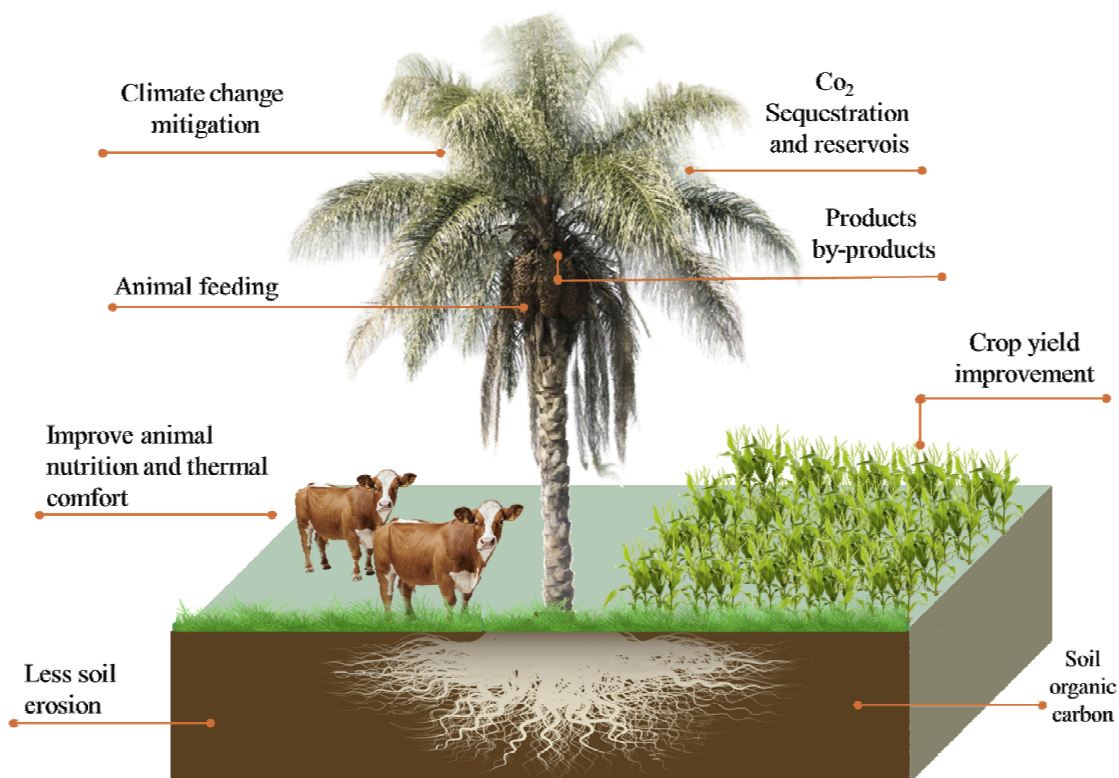


Figure 4. Diagrammatic representation of the main components of the *macaúba* palm (*Acrocomia aculeata*) production system, and the associated ecosystem services that contribute to the decarbonization of tropical regions. Illustration by Brenda Gabriela Díaz-Hernández.

offering high-biomass yields for multiple applications and delivering a range of ecosystem services. In Brazil, smallholders are predominantly family farmers, who own 77% of all rural properties and represent 67% of the rural labor force, although they occupy only 23% of the total agricultural area. The average size of these properties is about 20 hectares. Out of the 480 smallholder farms involved in agroextractivism, 340 are classified as family farms. According to the 2017 Brazilian agricultural census on *macaúba* palm extractivism, total production reached 133 Mg, out of which 104 Mg originated from family farmers (IBGE, 2022). In northern Minas Gerais state, 400 families gather approximately 450 Mg of *macaúba* palm fruit annually (Cooper-Riachão, 2025). In this state, the “Pro-*macaúba* palm” law, enacted in 2011, encourages extractivism and collaboration between family farmers and industry.

The first governmental initiative to integrate smallholders into the biodiesel value chain was the Social Fuel Seal (SFS), launched in 2004 under the National Program for Biodiesel Production and Use (PNPB). However, smallholder participation fell short of expectations, and additional challenges limited the program’s effectiveness. Despite these shortcomings, the experience underscored the critical role of technical assistance and farmer cooperatives in facilitating smallholders inclusion (Marcossi & Moreno-Pérez, 2018). The limited success of the program was reflected in the modest participation of smallholders in the 2,000 hectares established under silvopastoral systems between 2018 and 2022 (Vargas-Carpintero et al., 2022).

Smallholder inclusion would be readily feasible if it departs from the already existing agroextractivism toward a supported transition to commercial cultivation. This transition is challenging for smallholders. The main constraints are the land size, extended time to first harvest and skepticism stemming from past negative experiences (Benatti et al., 2025). Many smallholder farmers operate under low-income conditions, and nontimber extractivism offers an important source of supplementary income. In several cases, the revenues derived from extractive activities can surpass the minimum wage levels associated with alternative rural occupations, while requiring minimal or no additional production costs (Medeiros & Silva, 2025). In contrast, cultivation requires upfront investment and changes to both infrastructure and management,

which may be prohibitive without external support. The challenge is greater for owners of small properties who rely exclusively on feedstock. When integrated with pastures, an initial isolation of the crop area is necessary to prevent cattle herbivory during the early years (Benatti et al., 2025). Regardless of the inclusion strategy, strong governmental support is essential and must be closely aligned with both investors and smallholders (Millard, 2017). In Brazil, the National Program for Strengthening Family Farming (Programa Nacional de Fortalecimento da Agricultura Familiar – PRONAF), and the PNPB could foster dialogues and facilitate the inclusion of agroextractivist smallholders. However, this objective is currently absent from the government’s agenda, and exclusion continues to prevail (Benatti et al., 2025).

For successful social inclusion in the *macaúba* palm value chain, it is crucial to avoid the failures that hindered previous initiatives with castor oil and physic nut in Brazil’s North and Northeast. Although *macaúba* palm does not face the low-productivity issues of these species, its development remains vulnerable without institutional support, policy incentives, and regulatory protections. Market pressures, especially from soybean cultivation, further constrained alternative crops. Therefore, coherent agricultural policies and targeted support mechanisms are essential to enable the sustainable development and adoption of high-potential perennial crops in diversified and resilient systems (Conejero et al., 2017).

Agro-industrial systems hold substantial potential to promote social inclusion and support the transition to *macaúba* palm cultivation. They can act as regional hubs for technical assistance, market access, and credit facilitation, especially through partnerships with R&D institutions. Furthermore, leveraging existing public policies for smallholder land use can strengthen the *macaúba* palm value chain. Successful agro-industries serve as demonstrative models, encouraging wider farmer participation (Pires et al., 2023).

Successful examples of agro-industrial development with *macaúba* palm managed by family farmers have emerged in Brazil. Cooper-Riachão (Minas Gerais) coordinates value chains producing *macaúba* palm oil, soap, and pulp meal (Cooper-Riachão, 2025). In the Pantanal, the Antônio Maria Coelho Community and Cooperativa Mista dos Produtores Rurais de Poconé produce pulp flour from *A. totai* (Reis et al., 2012; Vianna et al., 2021). In Ceará, the Boa Esperança

Association extracts oil from *A. intumescens* fruit. In both regions, women lead fruit collection and processing. Embrapa supports these associations with knowledge transfer and technological assistance, strengthening their production capacity (Favaro & Guiducci, 2023).

The long-standing experience with *A. totai* (*bocaiúva*) extractivism in Paraguay, where 90% of suppliers are smallholder farmers, offers valuable lessons. Historically, numerous oil industries thrived in the 1940s (Markley, 1956), but by 2016, despite harvesting 50,000 tonnes of fruit, industries operated below their capacity, due to competition from soybean and palm oil (Vargas-Carpintero, 2018). Early cultivation initiatives (1960) failed, mainly due to insufficient technical knowledge. Kernel oil remains the most valued product, as pulp oil lacks market quality (Markley, 1956; McDonald, 2007). Key challenges include harvest inefficiencies, weak stakeholder linkages, and market competition, which require domestication and governmental support to overcome (Vargas-Carpintero, 2018).

Similar challenges are being faced, or will be, by the R&D of the *Acrocomia* value webs. Strategies to overcome them should be oriented by a sustainable vision shared by all stakeholders involved. The multipurpose character of the plant requires collaborative multidimensional interactions among research organizations, farmers, the public and private sector, and civil society, in system approaches. The principles of “biodiversity, climate protection, social inclusiveness, carbon neutrality, and human wellbeing” are essential to avoid failure on the road to *Acrocomia* cultivation, which is now transiting from applied research to development conducted by science, interest from public sector, and entrepreneurs (Vargas-Carpintero et al., 2022).

Concluding Remarks

Macaúba palm emerges as a promising species for the sustainable intensification and diversification of tropical agriculture, serving as a strategic component of biodiversity-based bioeconomies aimed at decarbonizing tropical regions. However, several knowledge gaps and challenges still limit the large-scale deployment and full potential of *macaúba* palm as a strategic biomass crop for the tropics.

Knowledge related to the reproductive biology and genetic base of cultivated materials such as pollen flow patterns, pollinator behavior under cultivation, and inbreeding risks in commercial plantations. In parallel, most plantations use seeds from wild populations, raising concerns about founder effects and genetic bottlenecks. A better characterization of the genetic base and strategies to prevent genetic erosion are priorities.

Although *macaúba* palm exhibits high ecological plasticity, data on genotype performance across distinct edaphoclimatic zones remain scarce. Multi-site field trials and long-term studies are necessary to assess the species’ adaptive capacity, under changing climate conditions, and to support regional zoning and site-specific cultivar recommendations.

Breeding programs remain in their early stages and are challenged by extended juvenile periods and high levels of genetic heterozygosity. Priorities include advancing genomic selection methods, expanding the use of tissue culture techniques for clonal propagation, and accelerating cultivar development with improved yield, oil quality, and uniformity.

The land-use diversification with minimal environmental impact can be effectively achieved through intercropping, agroforestry, and agrosilvopastoral systems, representing a promising pathway for sustainable agricultural development. In this context, the development and standardization of agronomic practices for *macaúba* palm cultivation – particularly within integrated systems such as agroforestry and silvopastoral models – should be prioritized. Research efforts focused on best practices for planting, fertilization, pest, and disease management, pruning, and intercropping are essential to optimize both productivity and the delivery of ecosystem services.

The valorization of *macaúba* palm co-products – including biochemicals, ingredients, biochar, and materials – offers opportunities for innovation, but it remains underexplored. Research and development efforts should prioritize applications with higher-added value and compatibility with circular economy principles.

Simultaneously, advancing the knowledge on harvesting, post-harvest handling, and oil quality preservation is critical to support the scalable expansion of the crop and, particularly, under decentralized value chain models. Strategies to prevent acidity buildup

and microbial contamination during the post-harvest stages are still under development.

Although initial studies show favorable carbon balance and energy efficiency, a broader assessment of *macaúba* palm's environmental impacts – including soil, water, biodiversity, and social dimensions – is needed. The development of robust, region-specific life-cycle assessments (LCAs) is critical to establish scientifically grounded metrics that validate the sustainability performance of *macaúba* palm, thereby enhancing its competitiveness in emerging green markets and ensuring its eligibility for future climate financing mechanisms.

The successful inclusion of family farmers and smallholders is strategic and depends on institutional support and innovative governance models. Lessons from past failures with other oil crops highlight the need for inclusive public policies, access to credit, technical assistance, cooperative structures, and clearer regulatory frameworks for biomass-based value chains.

In conclusion, *macaúba* palm possesses a unique combination of attributes that position it as a highly relevant feedstock for tropical regions, offering significant potential to address current challenges in decarbonizing the economy by reducing, or eliminating carbon dioxide emissions, particularly those arising from fossil fuel combustion and land use change. However, its successful scale-up will depend on targeted research, coordinated innovation efforts, and supportive public–private partnerships. A transdisciplinary research agenda, aligned with the Sustainable Development Goals and the priorities of COP30, can help position *macaúba* palm as a key species in the transition to inclusive and low-carbon bioeconomies.

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