

Article

Pd/Activated Biocarbon Applied to a Glycerol Acid-Alkaline Electroreformer for Simultaneous H₂ and Electricity Production

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Abstract

This manuscript proposes to valorize the macauba endocarp (E) wastes from the macauba processing by a pyrolytic + hydrothermal process to produce activated carbon (ACE), followed by chemical treatment with H₂O₂ (ACEA) and HNO₃ (ACEB). Elemental analysis, surface area, pore-size distribution, and surface functional groups are investigated for the different prepared materials. ACEA and ACEB offer a higher surface area and functionality than Vulcan XC-72R (VC), making them suitable as carbon supports for Pd nanoparticles. The prepared Pd/ACEA and Pd/ACEB are physicochemically characterized by X-ray diffraction and Transmission Electron Microscopy. Their electrochemical performance is initially evaluated in a 3-electrode glass cell and is found to surpass that of Pd/VC in glycerol electro-oxidation. This trend is confirmed in the glycerol acid-alkaline electroreformer, where hydrogen and electricity were simultaneously produced, achieving a maximum power density of 0.28 kW m⁻² and H₂ flux of 0.6 STP m³ m⁻² h⁻¹ at 80 °C.

Keywords: macauba endocarp; activated carbon; glycerol electroreforming; green hydrogen; electricity

1. Introduction

Hydrogen is crucial for many industries, including fertilizers, petroleum refining, petrochemicals, methanol production, steel, and food processing [1]. However, current hydrogen is produced from fossil fuels, mainly via steam reforming of natural gas and carbon gasification, contributing to CO₂ emissions (for the 97 Mt of total hydrogen produced, 620 Mt of CO₂ are emitted) [2]. Thus, replacing current H₂ production pathways with more sustainable alternatives is necessary. Among these, hydrogen produced by electrolysis powered by renewable energy stands out as the most promising option, the so-called green hydrogen.

Current green H₂ accounts for less than 0.1% of overall hydrogen production. The reasons behind this poor contribution are technical and, mainly, economic. On the one hand, among the available technologies, alkaline (AWE), polymer electrolyte membrane (PEMWE), and solid oxide electrolyzers (SOWE), AWE has enough operating and maintenance background. Despite this maturity, the harsh operating conditions associated with the use of a highly alkaline solution increase maintenance costs and reduce electrolyzer efficiency, particularly at low current densities [1]. In the case of the PEMWE, compactness, versatility, maturity, and high performance are outstanding strengths. Nevertheless,



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PEMWE uses expensive materials, especially in the anode, where Pt and Ir are used as electrocatalysts, and incurs high costs for the polymeric exchange membrane [2]. Finally, SOWE presents the highest efficiency and does not require noble metals. This technology is limited by its still-early stage of development, as it has not demonstrated long-term operation or material stability, nor has it addressed safety and sealing issues, resulting in high investment costs [3,4].

The limitations of electrolyzed hydrogen open the door to alternative approaches to producing green hydrogen, such as biological methods (including microbial electrolysis cells, dark fermentation, and biophotolysis), thermochemical methods (pyrolysis, steam reforming, and gasification) for biowastes, and photoelectrochemical water splitting [5]. Another alternative gaining attention over the last 15 years is the electrochemical reforming/electrolysis of organic molecules. Molecules such as formic acid, methanol, and ethanol have been explored as potential fuels [6]. In recent years, electroreforming has been applied to biomass waste, either oxidizing it completely to CO₂ or converting it into higher-value products as part of the novel concept of the electrorefinery. Given that the potentials required to oxidize organic molecules are lower than those for the oxygen evolution reaction, the estimated energy requirement can be reduced to one-half or one-third of that of a water electrolyzer [7].

In the electroreforming of alcohol, the electrocatalyst is a key element that must ensure high catalytic activity, stability, and low poisoning [8]. Most electrocatalysts are based on metallic nanoparticles, typically platinum-group metals, due to their high intrinsic electroactivity and homogeneous dispersion/deposition on a conductive support. Most of these supports are carbon-based due to their high electrical conductivity, large surface area, and strong electronic interactions between the metallic nanoparticles and the carbon support [9,10]. The most widely used carbon support is carbon black Vulcan XC-72R (VC) from Cabot Corporation (Cabot Corporation, Boston, MA, USA), due to its high electrical conductivity, uniform pore distribution, massive mesoporosity, surface functionality, and suitable corrosion resistance [11–13]. Carbon materials derived from biomass, especially biowastes, have recently been investigated as alternatives to traditional carbon black materials. These materials fulfill the previously described features of carbon blacks and, in addition, are inexpensive and enable alternative valorization of waste, distinct from their most common thermal uses (e.g., fuel for vaporizers and steam generation) [14,15]. Typical procedures for converting those biowastes into functional carbon materials include pyrolysis, hydrothermal carbonization, ionothermal carbonization, and molten salt carbonization [16]. Such materials have high potential as carbon supports for electrocatalysis [14,17–20].

Based on these antecedents, this study presents a novel approach that uses macauba endocarp waste as a raw material to prepare an activated carbon support for Pd nanoparticles, as an alternative to the traditional fossil-fuel-derived Vulcan XC-72 carbon black. Furthermore, we explore its application to a glycerol acid-alkaline electroreformer, which produces electricity and green hydrogen, a very recent approach developed by our research group [21,22]. The first step describes and discusses the preparation and characterization of activated carbon derived from macauba endocarps (E), in two stages: the first, after pyrolysis, producing a biochar labeled CE; and the second, after hydrothermal treatment, activating the CE to yield the labeled ACE. This process is followed by chemical activation of ACE with strong oxidants, yielding materials called ACEA (with H₂O₂) and ACEB (with HNO₃). In sequence, the obtained carbon materials are used as supports for anchoring Pd nanoparticles. The prepared electrocatalysts are physicochemically characterized and tested in a three-electrode glass cell to preliminarily test their electroactivity towards glycerol electro-oxidation (GEO). In the final step, the best electrocatalysts are tested in a single-cell acid-alkaline glycerol electroreformer (AAGE), with their performance ana-

lyzed under different operating conditions, and product samples are collected to verify their distribution.

2. Results and Discussion

2.1. Physico-Chemical Characterization of the E/CE/ACE

Before presenting and discussing the results focused on the preparation of the Pd/C materials, the Supplementary Materials present the characterization of E/CE/ACE, and their comparison to the standard VC support.

Figure S1 shows an image of the macauba tree and fruit, and Figure S2 displays the initially obtained biochars, which are subsequently milled. Figure S3 shows the corresponding fractions of volatile compounds, fixed carbon, ashes, and moisture for the E, CE, and ACE treatments, demonstrating the transformations that occur during the sequential endocarp treatments and comparing them with VC, resulting in materials with larger fixed carbon and a significant fraction of ashes from the inorganic fraction present in the biomass, after the volatilization of the more labile compounds and the moisture (as observed in the samples weight evolution over the sequence of treatments). Figure S4 shows the C, H, N, and O percentages in the samples, quantifying the notorious compositional variations observed during the (hydro)thermal treatment of the E sample, as well as the notable difference between VC, massively formed by C and H, compared to CE and ACE, which contained a significant fraction of oxygen coming from the oxygenated groups present in the biomass. During pyrolysis, a significant fraction of these oxygenated groups is converted into volatile compounds, resulting in a carbonized CE material with a higher C content. Subsequently, the hydrothermal treatment allows oxidation of the carbon surface, leading to a higher oxygen fraction. This difference can impact the polarity, acidity, wettability, and the anchorage of the Pd nanoparticle on the support [23].

Regarding the carbon surface, Table S1 shows the corresponding point of zero charge for this sequence of materials, revealing higher surface acidity after the consecutive treatments applied to the macauba endocarp, most likely due to its high oxygen content [24]. The basicity and acidity functionality are shown in Figure S5, where we observe the expected increase in functionality upon activation of the base CE biochar. Figure S6 displays the main microstructural parameters extracted from the microstructural analysis, from which we observe that the sequential pyrolysis and hydrothermal treatment lead to a highly porous structure that combines a micro and mesoporous hierarchical structure, with a higher BET, mesoporous, and external surface area, which could make ACE a potential candidate for carbon support for preparing electrocatalysts: microporosity with large area that could favor the metal dispersion, mesoporosity to assist in the reactant access and external area for exposition of the active sites. Based on these results, the next steps in this work focus on utilizing ACE as the candidate support.

2.2. Chemical Activation of ACE and Physico-Chemical Characterization of ACEA and ACEB

To improve the anchorage of the later-deposited Pd nanoparticles, ACE is chemically activated by treatment with strong oxidants, H_2O_2 and HNO_3 , yielding the labeled ACEA and ACEB carbons, respectively. Figure 1 shows the changes in the C, H, N, and O elements with the oxidation treatments. Such treatments increase the oxygen content of the ACEA and, especially, the ACEB compared to the base material, due to the oxidation activity of H_2O_2 and HNO_3 . Also, these treatments modify the acidity of the ACE, as shown in Figure 2. In the oxidation with hydrogen peroxide, lactonic and, especially, phenolic groups are the most noticeably increased due to its moderate oxidizing power. When nitric acid is used instead, its more aggressive nature makes carboxylic acid the most abundant acid group. Finally, the oxidant attack significantly reduces the basic groups. The oxygenated

groups are highly electronegative, attracting electron density and withdrawing it from the π -rings of the carbon structure [25], further weakening the basicity of the ACEA and ACEB carbons. Compared with the reference VC, ACEA and ACEB are clearly more acidic and have greater functionality. Table 1 presents the point-of-zero-charge values for the ACEA and ACEB carbons compared with the reference ACE. As expected, surface oxidation with the inclusion of acid groups leads to a decrease in the point of zero charge, as a consequence of the greater number of carboxylic acids on the surface of the ACE.

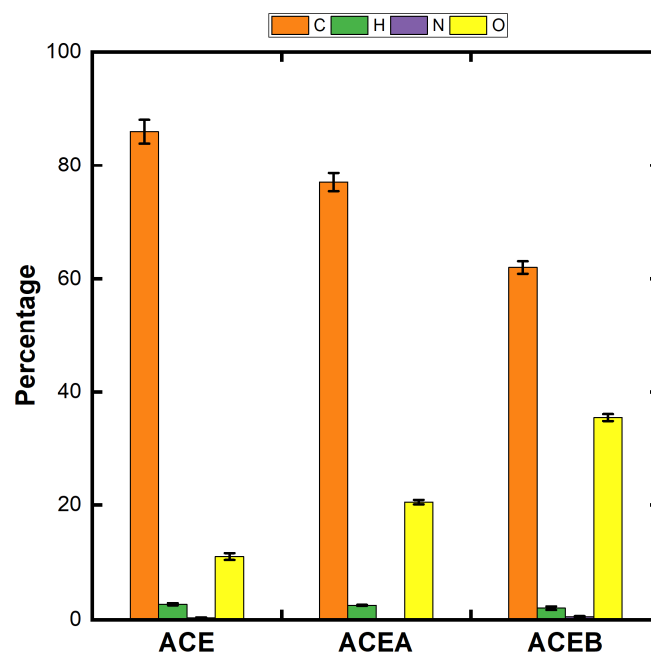


Figure 1. Evolution of the C, H, N, and O percentages present in the ACE carbon after the respective chemical oxidation treatment with H_2O_2 (ACEA) and HNO_3 (ACEB).

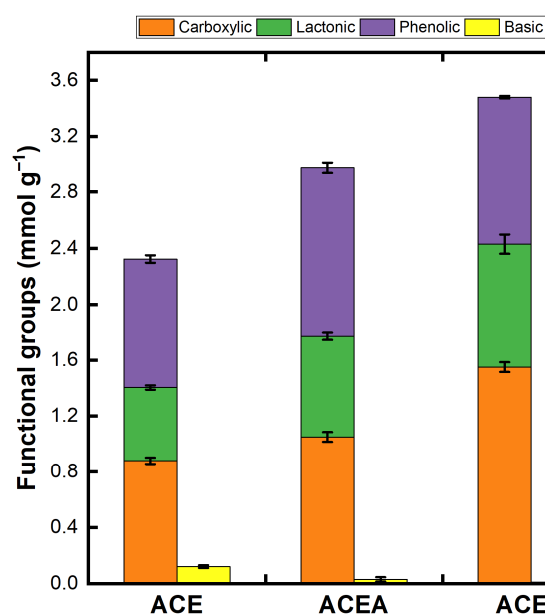


Figure 2. Functional groups distribution for the ACE base sample, and after the chemical treatments with H_2O_2 and HNO_3 .

Table 1. Point of zero charge resulting from the chemical treatment of the ACE base carbon.

Material	pH
ACE	5.1
ACEA	4.6
ACEB	3.2

Finally, to better view the surface of the chemically treated ACE materials, Figure 3 shows the C 1s XPS spectra of ACE, ACEA, and ACEB carbons, as well as VC, the reference carbon support material. Table 2 summarizes the relative distribution of the different carbon species.

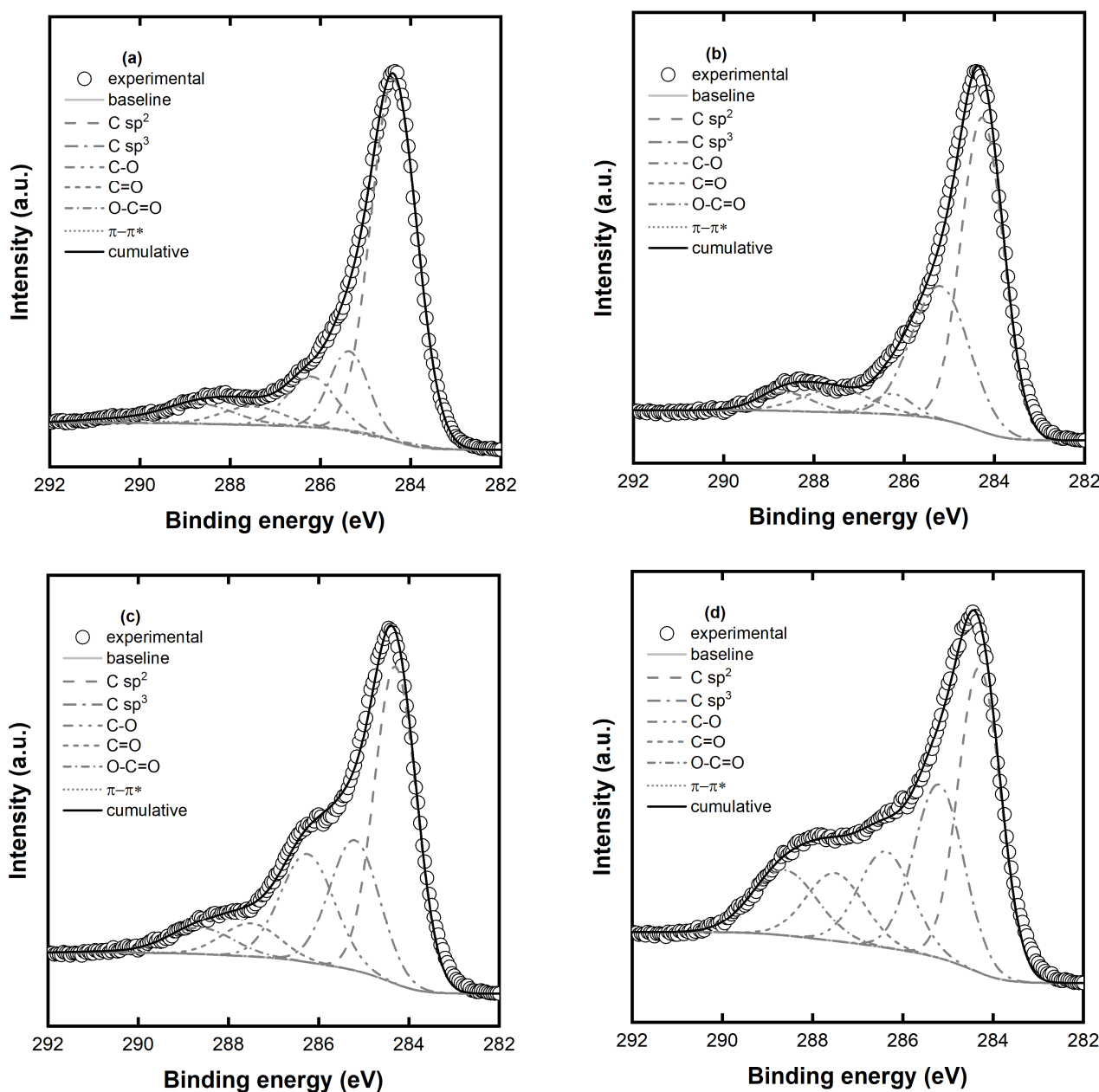
**Figure 3.** C 1s XPS spectra of the different carbon supports: (a) VC, (b) ACE, (c) ACEA, and (d) ACEB.

Table 2. Distribution of the surface C species for each carbon.

Carbon Species	Binding Energy (eV)	VC	ACE	ACEA	ACEB
Graphitic (sp^2)	~284.4	66.7	54.5	45.6	35.6
Aliphatic (sp^3)	~285.2	12.3	31.6	22.1	22.2
C-O (hydroxyl, ether, epoxy)	~286.2	9.8	3.2	19.8	14.3
C=O (carbonyl, quinone)	~287.5	4.5	6.6	6.4	12.5
O-C=O (carboxyl, ester, lactone)	~288.9	5.6	4	5.8	14.9
π - π^* shake-up	~290.5	1.1	0	0.3	0.4

Significant differences can be observed among the four types of support. VC is primarily composed of graphitic carbon, originating from the furnace black process, with approximately 20% oxygenated groups resulting from exposure to air, oxidation of structural defects, and humidity, among other factors [26]. In the case of ACE, graphitic carbon remains predominant; however, the fraction of aliphatic carbon is higher, likely due to the formation of more amorphous carbon during pyrolysis and hydrothermal treatment, which is associated with structural defects, surface heterogeneity, and reduced π -conjugation. Furthermore, the fraction of oxidized groups is lower than that of VC (14% for ACE vs. 20% for VC), contrary to the elemental analysis results. To help clarify the difference between VC and ACE in terms of bulk and surface, Table S2 reports the atomic percentages of oxygen from the XPS survey spectra and elemental analysis, along with the O/C ratio to quantify the oxygen fraction present in these materials in the surface and in the bulk. As can be observed, the XPS at. % of O follows the sequence ACE < VC < ACEA < ACEB, whereas the bulk one is VC < ACE < ACEA < ACEB. Moreover, while the O/C bulk vs. XPS decreases for the ACE (0.123 vs. 0.064), it is higher for VC (0.021 vs. 0.084), to the point that VC has a higher surface O/C ratio than ACE. This result, combined with those obtained from the pore distribution next discussed, where VC presents almost exclusively interparticle mesoporosity, and ACE possesses a high BET, microporous and mesoporous area, indicates that oxygenated groups are concentrated on the surface for VC, due to the lack of internal structure of the VC nanoparticles. In the case of ACE, the oxygen species are distributed throughout the structure, including its internal micropores, which may be less accessible to the XPS probe. The smaller fraction of oxygen surface groups in ACE may explain why complete Pd deposition onto this carbon support was not achieved during the preparation of the Pd/ACE electrocatalysts.

The H_2O_2 and HNO_3 -treated materials show a significant increase in the percentage of surface oxygen species. In the first case, ACEA shows a high fraction of C-O oxygenated groups, i.e., hydroxyl, ether, and epoxy groups, because hydrogen peroxide is less aggressive toward the carbon structure than HNO_3 . In this latter case, nitric acid, by its oxidizing power and the strong acidic environment, can more deeply attack C sp^2 and sp^3 structures, forming carbonyl compounds, quinones, and even carboxylic acids, esters, and lactones as the most oxidized species. Both results provide evidence of the oxidants' significant effects on the ACE surface. These significant increases in oxygenated groups are reflected in Table S2, with higher O/C ratios for ACEA and ACEB across the entire external, microporous, and mesoporous structures of both carbons.

Figure 4 shows the evolution of the microporosity, mesoporosity, and external structures by assessing the BET, microporous, mesoporous, and external-area values. As observed, the chemical treatments of the ACE redistribute the pore structure. ACE is a highly microporous material with high mesoporosity and external surface area. Oxidation with H_2O_2 moderately reduces the BET surface area and microporous area, while slightly in-

creasing the mesoporous and external areas. This restructuring suggests a slight collapse of some micropores, combined with pore opening induced by the mild oxidative action of hydrogen peroxide [27,28]. Nitric acid oxidation is more aggressive, reducing the overall BET surface area and microporous area while substantially increasing the mesoporous and external surface areas. These results indicate strong oxidative etching activity, leading to the collapse of the microporous structure, surface erosion, and the formation of larger pores. Thus, the material evolves from a mostly microporous to a balanced micro- and mesoporous structure, with its surface extensively oxidized [29–31].

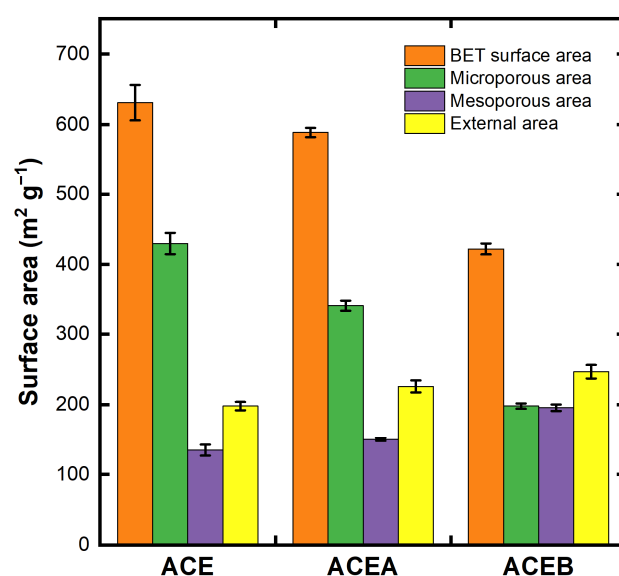


Figure 4. Effect of the chemical activation of the ACE carbon on the micro- and mesostructures of the ACE.

2.3. Pd on Carbon Electrocatalysts. Physicochemical Characterization

Once the characterization of the candidate supports was completed, Pd electrocatalysts were prepared by chemical reduction with sodium formate. Table 3 displays the metal loading of the different electrocatalysts. As shown, the three prepared materials exhibit metal percentages close to their nominal values, indicating successful metal anchorage.

Table 3. Palladium wt.% of the prepared electrocatalysts.

Material	Metal Percentage
Pd/VC	19.4 ± 0.4
Pd/ACEA	19.6 ± 0.6
Pd/ACEB	20.3 ± 0.3

Figure S7 shows the XRD patterns of the different Pd electrocatalysts, which display the typical Pd⁰ fcc peaks. Table 4 displays the average Pd crystallite size. As expected, the oxygen-rich carbon surface of the ACEA and ACEB carbons, along with the increased exposed area, led to the formation of smaller Pd crystallites. This greater presence of oxygenated groups can extend their interaction with ionic Pd species in solution across the carbon surface, forming more anchoring sites and thereby favoring the growth of smaller, more dispersed Pd crystallites. Microstrain values are also reported in the Supplementary Information from the Williamson-Hall plot (Figure S8), and are collected in Table S3. No significant changes are observed regardless of the carbon support used, indicative of the absence of lattice strain associated with the carbon support. Figure S9 shows the TEM

images and the particle size distribution, with the average values reported in Table 4. The chemical oxidation of the ACE surface facilitates the dispersion of Pd nanoparticles on the support, leading to smaller particle sizes due to the greater availability of oxygenated anchoring sites.

Table 4. Average Pd crystallite size for the different electrocatalysts.

Material	Average Pd Crystallite Size (nm)	Average TEM Particle Size (nm) (Standard Deviation)
Pd/VC	7.6 ± 0.1	6.7 (1.6)
Pd/ACEA	5.9 ± 0.2	5.2 (1.2)
Pd/ACEB	5.8 ± 0.4	4.3 (1.2)

2.4. Electrochemical Results in the Three-Electrode Glass Cell

Figure 5 shows the blank voltammetries of the Pd electrocatalysts with the different supports. As can be seen, all the materials exhibit the typical shape of Pd nanoparticles on KOH, with peaks at low potentials associated with hydrogen desorption from the Pd surface, at intermediate potentials with the formation of a Pd-OH layer, and, finally, at high potentials, the formation of PdO. The subsequent reduction in these species is observed in the cathodic scan. From the peak attributed to the PdO reduction, at circa 0.66 V vs. RHE, the electrochemically active surface area (EASA, see inset of Figure 5) [32]. The EASA sequence is Pd/ACEA > Pd/ACEB > Pd/VC, indicating that chemical activation enhances the dispersion of the resulting Pd nanoparticles. The generated oxygenated groups are likely anchoring sites that coordinate with the Pd precursor and early-formed Pd⁰ embryos. On the other hand, the voltammetries show that the inclusion of oxygenated groups on the carbon surface increases the double-layer current due to increased carbon support capacity. The presence of oxygenated groups on the surface helps accumulate charge, especially in an alkaline medium, where these functional groups can be deprotonated (e.g., carboxylates, hydroxyls), resulting in greater surface hydrophilicity and stronger interactions with ions in solution [33,34].

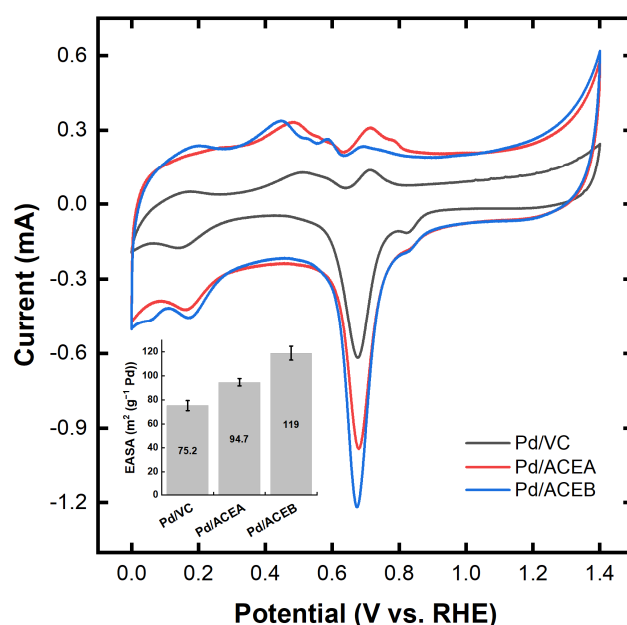


Figure 5. Blank voltammetries of the Pd nanoparticles supported on the different carbon supports in 1 mol L^{−1} KOH (inset: electrochemically active surface area, EASA, of the different electrocatalysts).

To evaluate a possible influence of the carbon support on the oxidation of adsorbed CO, a relevant poisoning species that can be generated during the glycerol electro-oxidation reaction (GEOR) [35–37], Figure 6 shows the corresponding CO oxidation curves for the different materials. As can be observed, both the onset potentials, aside from the potential at which the maximum current is achieved, shift to lower potentials when the oxidized ACEA and ACEB supports are used. A reduction of approximately 0.1 V is observed when comparing Pd/ACEB to Pd/VC. A more oxidized surface can affect the local availability of oxygenated species at the metal/support interface, promoting the oxidative removal of adsorbed CO at lower potentials [38,39]. This behavior highlights the important role of the carbon support, which is far from passive, especially in Pd/ACEA and Pd/ACEB, where more oxidized surfaces provide a more favorable environment for CO oxidation, likely through a bifunctional effect at the nanoparticle-support interface.

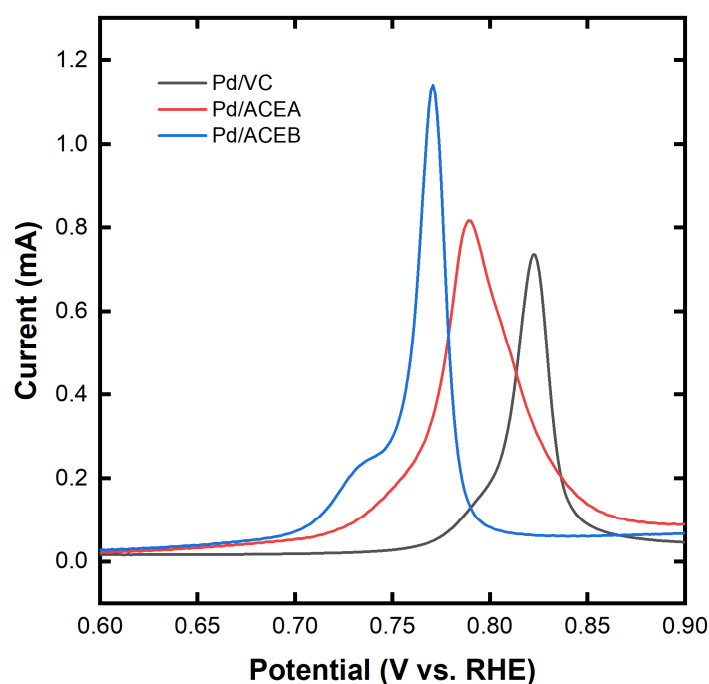


Figure 6. CO-oxidation curves obtained after a CO-stripping experiment applied to the different electrocatalysts.

To preliminarily assess the performance of the candidate materials for glycerol electro-oxidation, Figure 7a displays the corresponding voltammeteries in 1 mol L^{−1} KOH and glycerol. The results confirm the significant impact of the carbon support on the GEOR. On the one hand, the use of the largely oxygenated carbon supports, ACEA and ACEB, reduces the onset potential, as the oxygenated sites can act as oxygen sources required for the GEOR to occur. On the other hand, the particle-size effect can promote GEOR activity, allowing higher current densities to be achieved in the same sequence as particle size decreases ($j_{\text{Pd/ACEB}} > j_{\text{Pd/ACEA}} > j_{\text{Pd/VC}}$), combined with the aforementioned metal-oxidized support bifunctional effect. Indeed, the active role of the carbon support on Au and Pt nanoparticles for GEOR has already been demonstrated by Gomes et al. [40] when Pt and Au nanoparticles were deposited onto carbon compared to other non-active supports. We can extrapolate their observations to our Pd/ACEA and Pd/ACEB system.

Given that the study is devoted to the generation of green hydrogen, a rapid estimation of the potential hydrogen formed is presented in Figure 7b, represented with respect to the EASA, to reflect the effect of the increase in the available surface area (related to the inverse of the particle size), and the GEOR onset potential, related to the metal-oxidized support

bifunctional effect. As can be seen, the variation from the Pd/CB to the Pd/ACEA is very accentuated (205%) due to the contribution of both effects, whereas in the comparison between Pd/ACEB and Pd/ACEA, the increase is more discrete (131%), as it is solely ascribed to the higher EASA that Pd/ACEB possesses. Thus, we can see the intrinsic mechanistic role of the carbon support in promoting GEOR, as well as its role in favoring greater dispersion of the Pd nanoparticles on the support.

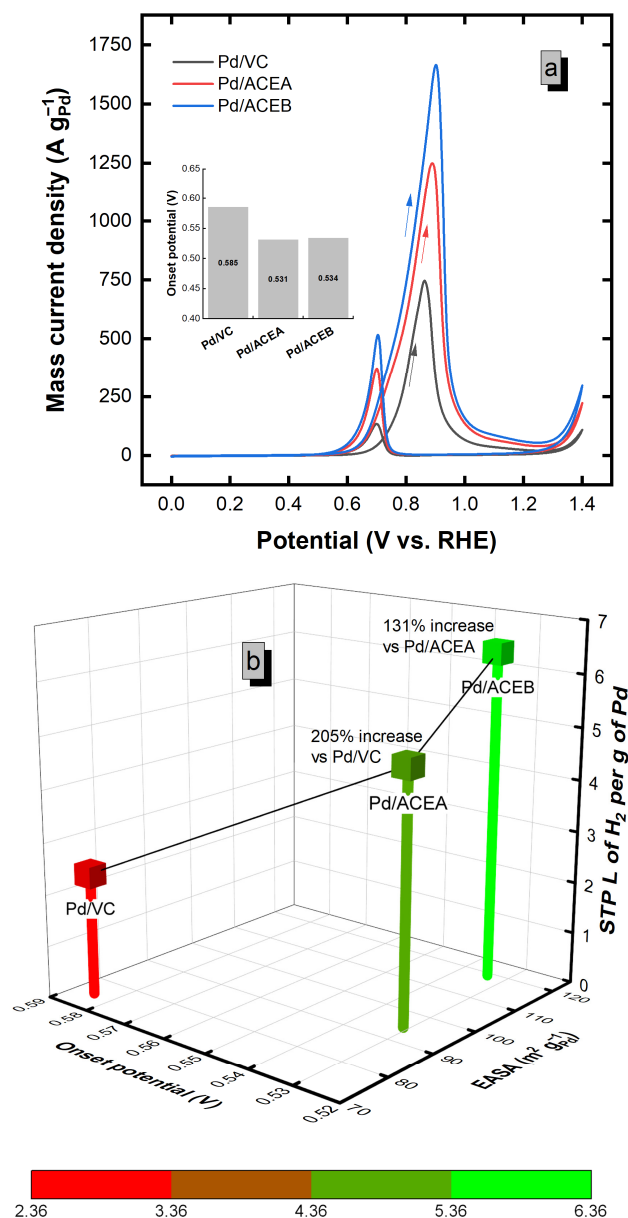


Figure 7. (a) GEO curves for the different electrocatalysts, including the onset potentials in the inset of the figure, and (b) Potential H₂ produced from the GEOR as a function of the onset potential (more related to the metal-support bifunctional effect) and the EASA (related to the effect of the particle size and available surface area for GEOR). The arrows indicate the scan direction.

2.5. Acid-Alkaline Glycerol Electroreformer Performance

As a first analysis, Appendix A shows the benefits of operating in the acid-alkaline format and of electro-oxidizing alcohols rather than water. Next, we examine the ability of the acid-alkaline glycerol electroreformer (AAGE) to generate hydrogen and electricity simultaneously. Figure 8a presents the polarization and power curves in the region where both outputs are obtained from the AAGE, while Figure 8b illustrates the hydrogen produc-

tion. As shown, the use of chemically treated activated carbon improves the performance of the AAGE, allowing a wider electrochemical window for operation in the spontaneous region due to a higher open-circuit voltage (a parameter related to the onset potential). Also, the larger EASA of Pd/ACEA and Pd/ACEB, especially in the latter case, leads to achieving larger current densities in the entire range of current densities, which reflects on the higher maximum power densities, whose values are 0.0148 W cm^{-2} for Pd/VC, 0.0241 W cm^{-2} for Pd/ACEA, and 0.0284 W cm^{-2} . In addition to electricity production, green hydrogen is produced, with values close to those predicted by Faraday's law [41]. Moreover, Pd/ACEA and Pd/ACEB produce greater volumes of H_2 , achieving an overall maximum in the case of Pd/ACEB (15.5 mL vs. 15.85 predicted by Faraday's law). Thus, the two activated carbons prepared from biomass and subsequently surface-oxidized by chemical treatment possess significant potential as active carbon supports for metal nanoparticles, such as palladium, as used in this study.

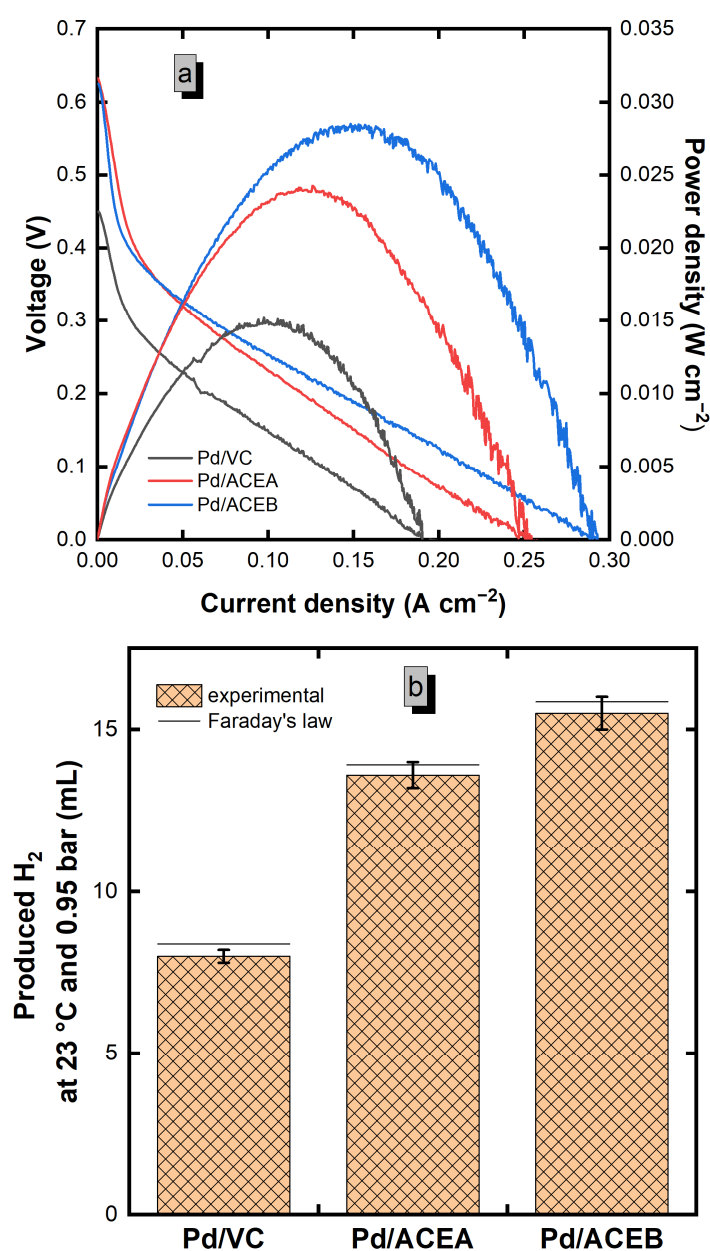


Figure 8. (a) Polarization and power output curves for Pd catalysts supported onto the different carbon materials, and (b) experimental and theoretical H_2 produced in the AAGE.

To complete the AAGE study, Figure 9 displays the chronoamperometric curves of the AAGE over 3 h at cell voltages of 0.155, 0.188, and 0.192 V for the Pd/VC, Pd/ACEA, and Pd/ACEB, respectively (those corresponding to the maximum power densities). Figure 9a shows the curves for the recycled and re-fed anodic solutions until the end of the experiment. In contrast, Figure 9b shows the corresponding curves for a single-pass anode solution configuration. These different configurations imply that in the former case, oxidation products accumulate in the anode compartment and are a part of the fuel fed to the AAGE. In the latter case, the anode fuel is always fresh. Focusing on the performance of the different electrocatalysts, the results corroborate the previous observations, with the following performance order: Pd/ACEB > Pd/ACEA > Pd/VC in both configurations (recycle and single-pass). Over time, the recycle configuration diminishes performance more quickly than the single-pass configuration. This observation has been previously documented in a study of an acid-alkaline ethanol electroreformer and was attributed to the accumulation of oxidation products over time in the recycle mode [22], compared with the continuous refreshment of the fuel in the single-pass mode. This accumulation leads to blockage and deactivation of the Pd active sites. Given the greater complexity of the GEOR, in which a broader range of products can be obtained [42], we may tentatively extrapolate that explanation to our AAGE (the product distribution analyzed in sequence supports this).

The hydrogen produced by the AAGE during the recycle and single-pass operations is also shown in Figure 9c,d. As observed and consistent with the results in Figure 8, the hydrogen produced is close to that predicted by Faraday's law, indicating that the sole reaction at the cathode is hydrogen evolution. Because electricity is also drawn from the AAGE, Table 5 summarizes the power and H₂ flux produced by the electroreformer in the potentiostatic experiments with the different Pd electrocatalysts for each configuration. These estimates are obtained by integrating the chronoamperometric curves; the resulting area, multiplied by the cell voltage and divided by the time, yields the power output. In line with the sequence of results throughout this study, depositing Pd nanoparticles on oxidized activated carbons is beneficial for extracting more power from the AAGE, particularly when the ACE is treated with HNO₃ to render the most oxidized carbon surface.

Table 5. Power and hydrogen flux extracted from the AAGE over the potentiostatic experiments.

Material	Recycle		Single-Pass	
	Power (kW m ^{−2})	H ₂ Flux (STP m ³ m ^{−2} h ^{−1})	Power (kW m ^{−2})	H ₂ Flux (STP m ³ m ^{−2} h ^{−1})
Pd/VC	0.100 ± 0.032	0.260 ± 0.012	0.151 ± 0.018	0.400 ± 0.016
Pd/ACEA	0.202 ± 0.025	0.438 ± 0.017	0.238 ± 0.021	0.520 ± 0.021
Pd/ACEB	0.247 ± 0.048	0.531 ± 0.021	0.280 ± 0.029	0.600 ± 0.042

2.6. Product Distribution Results

Given the high added value of the GEOR products, Figure 10 shows the concentrations of the various products formed after 3 h of AAEG electroreforming in both the recycle and single-pass configurations. The six detected products are classified by the number of carbons and, for each group, in order of increasing number of electrons involved in the oxidation of glycerol to these products (lactate, 2e[−]; glycerate, 4e[−]; tartronate, 8e[−]; glycolate, 5e[−]; oxalate, 11e[−]; formate, 8e[−]).

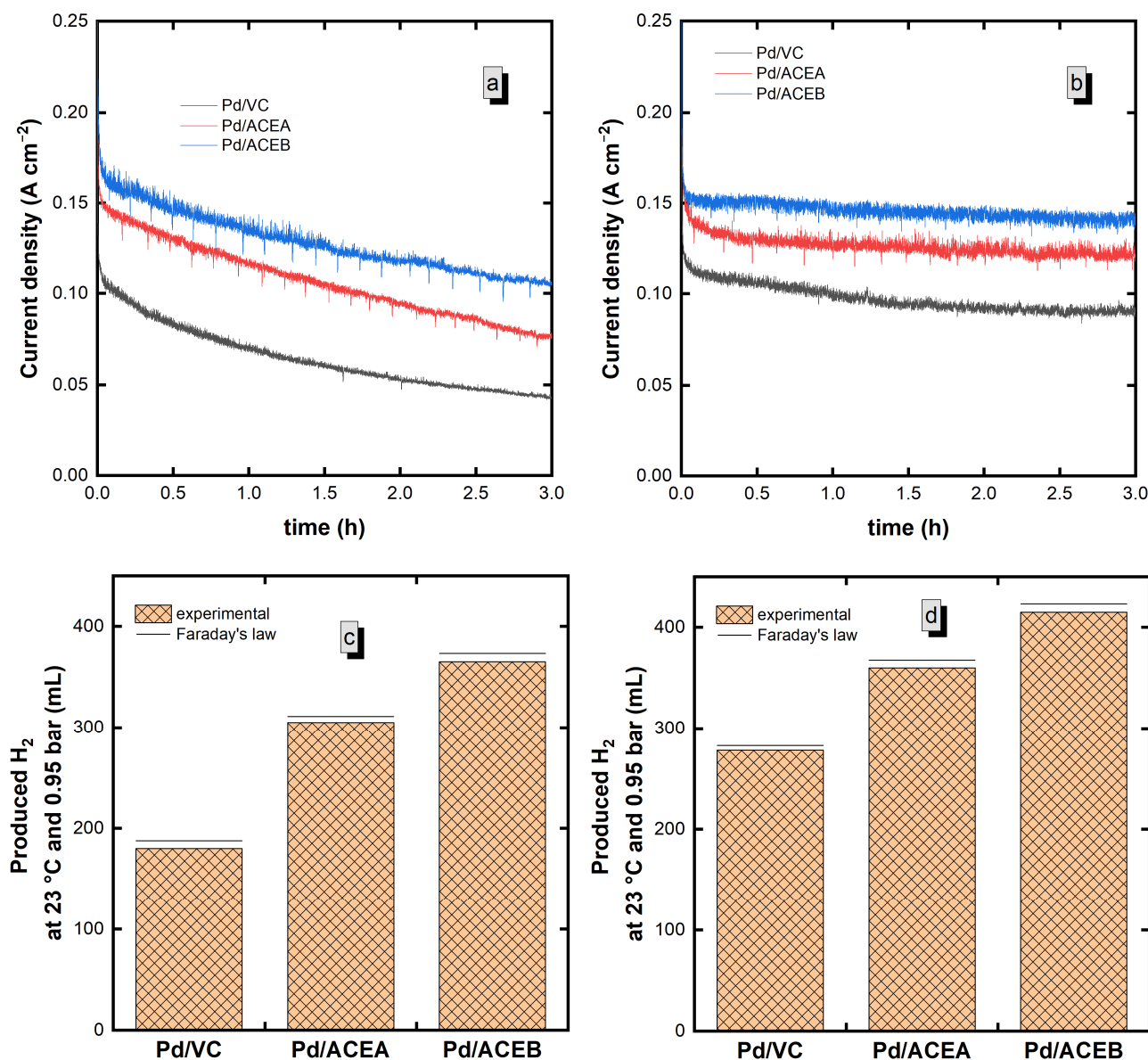


Figure 9. Chronoamperometric curves for the different electrocatalysts in: (a) recycle mode, and (b) single-pass mode; and experimental and theoretical H₂ produced in: (c) recycle mode, and (d) single-pass mode.

The product distributions presented are overall rather heterogeneous. However, there are some general trends: in the recycle mode, C₃ products are predominant in Pd/VC, whereas C₂ products are most abundant in Pd/ACEA, with C₃ and C₂ concentrations nearly equivalent in Pd/ACEB. These results indicate that the use of VC favors the preservation of the C-C-C structure, with the lowest contribution from C₂ and C₁ species. On the other hand, ACEA displays the highest concentration of C₂ species, especially oxalate, the most oxidized C₂ product, whilst ACEB shows the highest C₃ concentration, especially tartronate, along with a high concentration of C₂ oxalate. In the single-pass configuration, the product distribution shows a major contribution from the C₃ species. The C₂ and C₁ carboxylates are more prominent in the ACEA and ACEB, with higher concentrations of the most oxidized C₃ tartronate and C₂ oxalate in the latter.

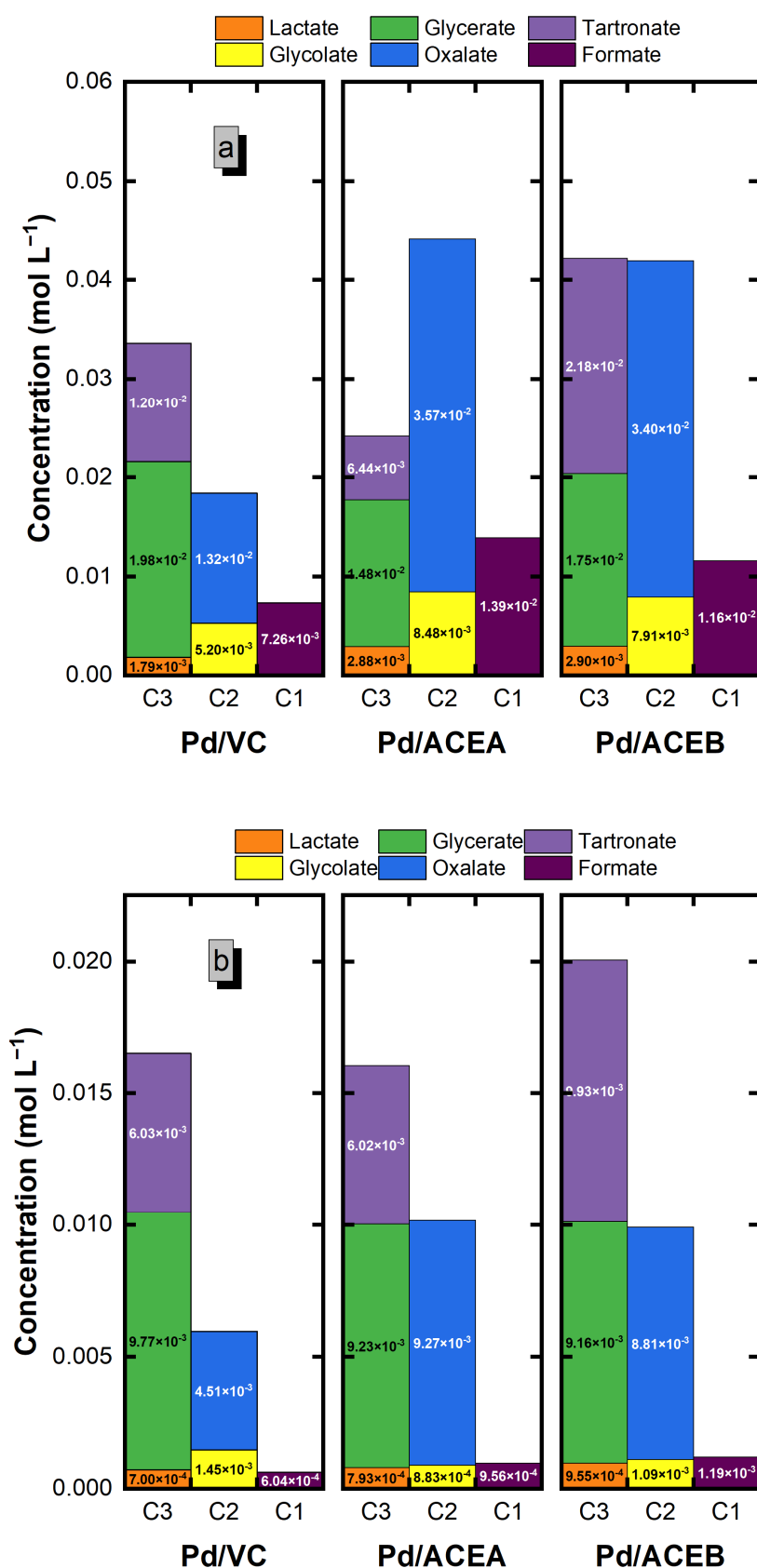


Figure 10. Quantified GEOR products of the potentiostatic experiments in (a) recycle, and (b) single-pass configuration, grouped by the number of carbons in the sequence of more oxidized states.

Although the explanation of these tendencies is not straightforward, given the wide variety of parameters that influence the GEOR (Pd particle size, shape, and distribution; the structure of the carbon support and its surface chemistry, among others), we have focused on comparing the effects of different carbon supports. In particular, two parameters are considered: one structural, the microporosity of the supports, and another compositional, the percentage of oxygenated groups on the carbon surface from XPS. These parameters are compared with the variation in the average carbon oxidation state (ΔACOS , Table S4 and Equations (S2)–(S4)) of the products collected after the potentiostatic experiments, as described in the Supplementary Information (ACOS of glycerol = $-2/3$). Table 6 presents all these parameters, as well as the contribution of C_3 , C_2 , and C_1 species to the ΔACOS , including the contribution of the most oxidized species per group.

Table 6. Variation in the average carbon oxidation state of the product mixture, by number of carbons (in parentheses the most oxidized species), compared to the microporous area and the percentage of oxygenated species on the carbon surface.

Recycle Configuration						
Material	Microporous Area of the Support ($\text{m}^2 \text{g}^{-1}$)	% of Oxygenated Species on the Surface Support	ΔACOS	ΔACOS from C_3 (% from Tartronate)	ΔACOS from C_2 (% from Oxalate)	ΔACOS from C_1
Pd/VC	3.2	19.9	2.132	1.235 (53.7)	0.764 (87.5)	0.133
Pd/ACEA	340	32	2.507	0.668 (44.2)	1.626 (92.0)	0.213
Pd/ACEB	197.9	41.7	2.484	1.126 (69.7)	1.218 (92.2)	0.139
Single-pass configuration						
Pd/VC	3.2	19.9	2.052	1.430 (54.4)	0.596 (89.5)	0.026
Pd/ACEA	340	32	2.299	1.249 (55.6)	1.014 (96.7)	0.037
Pd/ACEB	197.9	41.7	2.326	1.454 (67.3)	0.832 (95.7)	0.039

As indicated by the concentrations in Figure 10, Table 6 shows that in both operating modes, the use of oxidized carbon supports (ACEA and ACEB) yields higher ΔACOS than Pd/VC. Specifically, the ACEA support promotes the formation of C_2 and C_1 compounds via C–C cleavage, which may be associated with its higher microporosity. The increased fraction of micropores can favor the confinement of intermediate and partially oxidized species, effectively increasing their residence time near active sites and promoting consecutive oxidation steps, including C–C scission. In parallel, the higher density of oxygenated surface groups may facilitate the formation of strongly oxidized products, particularly oxalate, contributing to the highest ΔACOS observed. The ACEB also increases ACOS, although with a distinct product distribution: while the formation of C_2 products, especially oxalate, is still favored, the contribution of the C_3 tartronate becomes the most significant. This behavior can be rationalized by the comparatively lower microporosity of ACEB, which likely reduces the extent of intermediate confinement and, consequently, the progression toward extensive C–C cleavage. At the same time, the relatively high density of oxygenated groups continues to promote the formation of highly oxidized products, such as tartronate and, to a lesser extent, oxalate. These tendencies are consistently observed in both single-pass and recycle configurations, although the single-pass configuration yields the largest fraction of C_3 products because the solution is continuously refreshed, eliminating the effects of accumulation and reprocessing of intermediate species, regardless of their carbon number. Further exploration of these results can be found in the Supplementary Information, where Figure S10 correlates the percentages of each oxygenated functional group with the selectivity for the main C_3 products, glycerate and tartronate, in addition to oxalate, the main C_2 , and the $\text{C}_1 + \text{C}_2$ products related to C–C scission.

3. Materials and Methods

3.1. Biochar Synthesis

Biochars from macauba were synthesized by pyrolysis at 750 °C. In a typical procedure, performed in a pilot-plant-scale pyrolysis reactor, 3.5 kg of the macauba endocarp (kindly donated by Cooperativa de Agricultores Familiares e Agroextrativistas Ambiental do Vale do Riachão (COOPERRIACHÃO) (Brasília, Brazil)) were pyrolyzed under a N₂ atmosphere (flow rate of 10 L min^{−1}) for 20 min at 750 °C, followed by a hydrothermal activation using steam preheated to 450 °C for 320 min. The pyrolyzer temperature during the activation stage was maintained at 750 °C (±25 °C). Two samples were obtained, one without the vapor activation stage, CE, and the other with vapor activation, ACE. These biochars were thoroughly washed with distilled water (DW) until the conductivity and pH were close to those of DW. The obtained solids were crushed in a knife mill.

3.2. Chemical Treatment of the CE/ACE

The ACE was further activated by chemical treatment with two strong oxidizing agents, hydrogen peroxide (resulting carbon, ACEA) and nitric acid (resulting carbon, ACEB). This stage focuses on enhancing the attachment of Pd nanoparticles to the carbon support, as initial Pd/ACE samples showed incomplete Pd deposition, evidenced by a brownish supernatant during filtration after nanoparticle synthesis. In this procedure, one gram of material (CE or ACE) was dispersed in 100 mL of a 2.5 mol L^{−1} nitric acid (from a 65 wt.% solution, Sigma-Aldrich Brasil Ltd., Barueri, SP, Brazil) and hydrogen peroxide (from a 30 vol.% solution, Dinâmica Química Contemporânea Ltd., Indaiatuba, Brazil). The mixture was left under full reflux, aided by a condenser, for 6 h. Afterward, the ACEA and ACEB were thoroughly washed with deionized water until the pH became constant.

3.3. Characterization of the CE/ACE/ACEA/ACEB

To determine the amounts of volatile matter, ash, moisture, and fixed carbon, the ABNT NBR rules 16587, 16586, 16508, and 16702 were used, respectively. The analyses were carried out using a LECO TGA701 thermogravimetric analyzer (Leco Corporation, St. Joseph, MI, USA). A mass of 0.8 to 1 g of biochar was heated from room temperature to 900 °C at a rate of 10 °C min^{−1} under a N₂ flow of 25 mL min^{−1}. Elemental analysis (CHNOS) was performed according to ISO 29541:2025 using a PE2400 Series II Elemental CHNS/O Analyzer (PerkinElmer do Brasil Analítica Ltd., São Paulo, Brazil) [43]. The point of zero charge (pH_{PZC}) was evaluated by titration using a solution of 0.01 mol L^{−1} NaCl to provide ionic strength, and 0.1 mol L^{−1} HCl or NaOH to adjust the initial pH between values in the range of 2 and 12, using volumes of 50 mL of solution containing 50 mg of the different carbons. After 48 h, the final pH was measured, building the curve pH_{final} vs. pH_{initial}, from which the intercept with the diagonal allows us to determine the pH_{PZC} [44].

Acid oxygenated groups were quantified according to the Boehm method [45,46], using 50 mL of 0.02 mol L^{−1} NaHCO₃, Na₂CO₃, and NaOH (reagents from Sigma-Aldrich Brasil Ltd.). To determine the total alkalinity, 50 mL of 0.02 mol L^{−1} HCl (37 wt.% solution, Sigma-Aldrich Brasil Ltd.). Before the titration, 300 mg of ACE were stirred for 48 h in 300 mL of deionized water, and the solution was filtered through a nylon membrane (pore size 45 µm, Whatman[®] nylon filter, Sigma-Aldrich Brasil Ltd.), with 10 mL of the supernatant recovered for titration. The microstructural analysis (surface area and pore-size distribution) of the AC was performed by measuring N₂ isotherms on a Quanta Chrome NOVA 2000 (Anton Paar, Graz, Austria). The samples were pretreated by degasification under vacuum at 200 °C for 12 h. The specific area was calculated by the Brunauer–Emmett–Teller (BET) method. The micropore volume was determined using the t-plot

method. The volume, size distribution, and mesoporous surface area were estimated using the Barrett-Joyner-Halenda (BJH) method.

X-ray Photoelectron Spectroscopy (XPS) was performed on the supports using a Scienta-Omicron ESCA Spectrometer (Scienta Omicron, Uppsala, Sweden), equipped with a monochromator, an Al K_{α} X-ray source ($h\nu = 1486.6$ eV), and a high-performance hemispherical analyzer. The photoemission energy was calibrated for 284.6 eV, corresponding to the C 1s level. A first survey spectrum was obtained over the 0–1200 eV range, with a step size of 1 eV and a residence time of 100 ms. Afterward, spectra in the C 1s and O 1s regions were recorded with a step size of 0.1 V and a residence time of 200 ms. The charge-neutralization effect on the samples was achieved by emitting a low-energy beam. The data were mathematically treated after Shirley-type background correction [47].

3.4. Synthesis of the Pd Electrocatalysts

Pd/ACE and Pd/VC were prepared by reduction with sodium formate [21]. Briefly, 100 mL of a solution containing sodium formate 0.01 mol L^{-1} at pH 13 (prepared by correcting the pH of a 0.01 mol L^{-1} formic acid (85 wt.% solution from Dinâmica Química Contemporânea Ltd.) with 1 mol L^{-1} NaOH (ACS reagent, Dinâmica Química Contemporânea Ltd.) solution). To this solution, 80 mg of VC/ACEA/ACEB was added and dispersed using an ultrasonic tip (Sonics Vibra-Cell VC 505, Biovera, Rio de Janeiro, RJ, Brazil). After dispersion, the reducing solution was stirred and heated to 80°C . In parallel, 55.3 mg of Na_2PdCl_4 was dissolved in 8 mL of water in an ultrasonic bath. Once the temperature was reached, the precursor solution was added dropwise via a burette in three sequential additions, with 5 min between each addition. After the last precursor addition, the system was maintained at 80°C for 1 h, then the heating was turned off and stirring continued for 12 h. Finally, the obtained powder was filtered, thoroughly washed with boiling water, and dried at 70°C for 12 h. The materials produced were then ground to obtain a fine powder and stored under an N_2 atmosphere for further use.

3.5. Physico-Chemical Characterization of the Pd Electrocatalysts

The metal loading was determined by Inductively Coupled Plasma Optical Emission Spectroscopy (ICP-OES) in an Agilent 5100 Dual-View ICP-OES (Agilent Technologies, Santa Clara, CA, USA). A previous metal digestion was performed by immersing 30 mg of the prepared material in boiling aqua regia for 3 h until complete evaporation, then redissolving in fresh aqua regia and analyzing the supernatant. X-ray diffraction patterns of the electrocatalysts were obtained in a Moniflex 300 diffractometer from Rigaku (Rigaku Corporation, Tokyo, Japan). The samples were scanned over 2θ angles from 20° to 90° at a scan rate of $0.5^\circ \text{ min}^{-1}$ and a step size of 0.05° . TEM images were obtained from a JEOL 2100 microscope operated at 200 kV at the LabMic (Laboratório Multiusuário de Microscopia de Alta Resolução, Univ. Federal de Goiás, Goiânia, Brazil). The average particle size (D) was estimated from Equation (1), where n_i is the number of particles whose size is D_i .

$$D = \frac{\sum_i n_i D_i}{\sum_i n_i} \quad (1)$$

3.6. Electrochemical Measurement in the Three-Electrode Glass Cell

The initial electrochemical characterization of the prepared Pd/C was carried out by cyclic voltammetry (CV) in 1 mol L^{-1} KOH. For this purpose, the working electrode was prepared by dispersing 4 mg of Pd/C in 1 mL of 2-propanol and 10 μL of Nafion[®] emulsion in an ultrasonic bath for 30 min. With the aid of an automatic pipette, 10 μL was deposited onto a circular reticulated vitreous carbon support (5 mm) inserted into a

Teflon rod. The counter-electrode was a platinized platinum mesh, whereas the reference electrode was a Hg/HgO (in 1 mol L⁻¹ KOH) electrode. A μ -Autolab (model Type III, Metrohm-Autolab, Utrecht, The Netherlands) potentiostat/galvanostat was coupled to a personal computer. General-Purpose Electrochemical System (GPES 4.9) software was used for electrochemical measurements. The blank voltammetries were executed between -0.926 and 0.474 V vs. Hg/HgO at a scan rate of 0.05 V s⁻¹. Curves were repeated until a stable voltammogram shape was obtained. The integration of the PdO reduction peak allows estimation of the ECSA using Equation (2), where Q is the measured charge corresponding to the PdO reduction, v is the scan rate, and C_{PdO} is the charge per monolayer of PdO (426 μ C cm⁻²) [32].

$$ECSA = \frac{Q}{vC_{PdO}} \quad (2)$$

CO-stripping was also carried out. In this case, the electrode potential was fixed at -0.826 V vs. Hg/HgO, bubbling the electrolyte with CO to saturate the Pd surface with adsorbed CO for 20 min and, in sequence, with N₂ for 40 min to remove any absorbed CO. Once completed this time, a CV were applied, from the -0.826 V to 0.474 V vs. Hg/HgO, corresponding to the CO oxidation process. GEOR were carried out under identical conditions to the blank voltammetries, in the presence of a glycerol concentration of 1 mol L⁻¹, with a reduced scan rate of 0.005 V s⁻¹. All the CVs were repeated three times until a stable voltammogram was obtained.

3.7. Acid-Alkaline Glycerol Electroreformer

Electroreforming tests were conducted in a homemade 4 cm² single-cell electroreformer. Details about the experimental setup are available elsewhere [21]. The anode used the prepared Pd electrocatalyst, with a Pd loading of 2 mg cm⁻², whereas the cathode was prepared with a commercial 20 wt.% Pt on VC carbon black (Premetek Co., Cherry Hill, NJ, USA). As membrane electrolyte, a Nafion[®] 211 membrane (Chemour Co., Wilmington, DE, USA) was used, previously soaked in 1 mol L⁻¹ KOH at 80 °C for 2 h. Next, the membrane was thoroughly washed with water. The electrodes were sandwiched together, and the cell was closed with an applied torque of 3 N·m. The anode was fed with an alkaline solution of 4 mol L⁻¹ KOH with 1 mol L⁻¹ glycerol, whereas the cathode was fed with 0.5 mol L⁻¹ H₂SO₄ to maintain the pH gradient. The polarisation curves were recorded with an AUTOLAB PGSTAT 302 N potentiostat/galvanostat (Metrohm-Autolab) in galvanodynamic mode, increasing from zero current to the point where the voltage reaches 0.0 V, at a scan rate of 0.001 V s⁻¹, and at a temperature of 80 °C. The polarization curves were repeated until three stable curves were obtained.

Potentiostatic experiments were conducted to analyze the system's behavior under two simulated electrolysis conditions: batch mode, in which the anodic outlet is returned to the feed reservoir, and single-pass mode, in which the fuel is pumped exclusively to the anode. The voltage was set to the value corresponding to the maximum output power density for each electrocatalyst. At the end of the experiment, a single sample was collected to determine the distribution of glycerol oxidation products. In both polarization curves and potentiostatic experiments, hydrogen from the cathode was collected using an inverted burette, as described by Abid et al. [48].

3.8. Product Distribution

The GEO products were detected by High Performance Liquid Chromatography (HPLC) on a modular Prominence HPLC (Shimadzu, Kyoto, Japan) equipped with an autosampler SIL-20A, column oven CTO-20A, photodiode-array detector SPD-M20A, and a refractive index detector. To reduce the samples' alkalinity, they were diluted with ultrapure water to a pH of 13. Three ion-exclusion columns were used to separate the

different products (Supelcogel™ C610H, length 30 cm, diameter 7.8 mm, particle size 9 µm, Bellefonte, PA, USA). The compounds were identified by comparison with the peaks of the pure compounds, using a mobile phase composed of 0.1 mol L⁻¹ H₃PO₄ at 60 °C. These were the most suitable conditions for separating the peaks of mesoxalic, oxalic, and tartronic acids on the one hand, and of glyceric acid and glyceraldehyde on the other. Before the sample injections, calibration curves were obtained for mesoxalate, oxalate, tartronate, glycerate, glyceraldehyde, glycolate, glyoxylate, dihydroxyacetone, lactate, and formate. All the standards were purchased from Sigma-Aldrich. More details about the chromatographic sequence can be found elsewhere [42].

4. Conclusions

This study has demonstrated the potential of macauba endocarp as a raw material for producing carbon supports suitable for nanosized Pd electrocatalysts, which are then used in an AAEG to simultaneously produce H₂ and electricity. A sequence of pyrolysis and hydrothermal treatments applied to the endocarp is required to produce a highly micro- and mesoporous structure, whose surface is then chemically oxidized with strong oxidants such as hydrogen peroxide or nitric acid to enrich it with oxygenated groups. The high surface area and a high percentage of oxygen-containing surface groups enable a better dispersion of the Pd nanoparticles, resulting in Pd/ACEA and Pd/ACEB electrocatalysts with a lower average particle size than Pd/VC.

These features positively impact GEOR performance, reducing the onset potential and increasing the current density, especially for the most oxidized Pd/ACEB, due to the combined effects of greater Pd dispersion and bifunctional Pd-carbon support interfacial interactions. All these results are reflected in the AAGE, where the Pd/ACEB produces the highest power output and, concomitantly, H₂ with an efficiency close to 100%. Also, this enhanced performance is corroborated by a 3 h potentiostatic experiment, which yields the maximum power and hydrogen, regardless of whether the operation is in recycle or single-pass mode. The former configuration shows lower performance decay due to the lack of accumulation of oxidation products.

Finally, the carbon support influences the product distribution, where the microporosity and the presence of surface oxygenated groups favor, in the first case, the formation of C₂ and C₁ products, more abundant for the Pd/ACEA, and, in the second case, the most oxidized products of the detected sequence (tartronate for C₃ and oxalate for C₂), more abundant for Pd/ACEB. These effects are more pronounced during the recycle operation, as the fuel solution is continuously recirculated to the AAGE, promoting deeper oxidation, C-C cleavage, and accumulation. In single-pass mode, with the fuel refreshed, a lower degree of oxidation is observed, resulting in a higher abundance of C₃ carboxylates, especially tartronate, in Pd/ACEA and, more pronouncedly, in Pd/ACEB, due to surface enrichment of oxygenated groups.

Supplementary Materials: The following supporting information can be downloaded at: <https://www.mdpi.com/article/10.3390/catal16070623/s1>, Figure S1: Image of a macauba palm tree and the different parts of the fruit; Figure S2: Carbonized macauba waste after the pyrolysis/wet physical activation (left side), converted into a fine powder (right side); Figure S3: Percentage of volatile compounds, ashes, moisture, and fixed carbon for each stage of the biomass treatment and its comparison to VC, as well as the observed evolution of the sample weight over the applied treatments; Figure S4: Elemental C, H, N, and O analysis for each stage of the biomass treatment and its comparison with VC; Table S1: Point of zero charge of the different carbon materials; Figure S5: Acid (carboxylic, lactonic, and phenolic) and basic functional groups quantified by Boehm's titration for the reference VC and biomass-based carbons; Table S2: Atomic percentages of oxygen from the XPS survey analyses, elemental analysis, and O/C fraction; Table S3: Pd microstrain calculated for

the different catalysts; Table S4: Carbon oxidation state of the different glycerol oxidation products; Figure S6: Micro- and mesostructured characterization; Figure S7: XRD spectra of the different electrocatalysts; Figure S8: Williamson-Hall plots of the different electrocatalysts; Figure S9: TEM images and particle size distribution of the different electrocatalysts; Figure S10: Selectivity towards different products as a function of the different functional groups detected by XPS for the recycle and single-pass configuration. Refs [49–53] are cited in Supplementary Materials.

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Data Availability Statement: Dataset available on request from the authors.

Conflicts of Interest: Authors Rossano Gambetta and Simone Palma Favaro were employed by the company Brazilian Agricultural Research Corporation (Embrapa). The remaining authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

Appendix A

To show the relevance of the acid-alkaline operation and the replacement of water by glycerol as the “hydrogen/electrons source”, Figure A1 compares the performances for the single-cell operation in the mode of alkaline water electrolysis (AWE, 4 mol L^{−1} in both anode and cathode compartments), acid-alkaline water electrolysis (AAWE, 4 mol L^{−1} KOH in the anode, and 0.5 mol L^{−1} H₂SO₄ in the cathode compartment), alkaline glycerol electroreforming (AGE, 4 mol L^{−1} KOH and 1 mol L^{−1} glycerol in the anode, and 4 mol L^{−1} KOH the cathode compartment), and acid-alkaline glycerol electroreforming (AAGE, 4 mol L^{−1} KOH and 1 mol L^{−1} glycerol in the anode, and 0.5 mol L^{−1} H₂SO₄ in the cathode compartment) for the Pd/ACEB electrocatalyst.

As observed, the operation under conventional alkaline water electrolysis yields virtually no current/H₂ up to 1.4 V, indicating that a high overpotential is required (the thermodynamic value is 1.23 V). On the other hand, when a pH gradient of 14 is applied, the available energy from the pH gradient (resulting from eventual neutralization) reduces the thermodynamic potential by 0.059ΔpH (=0.83 V), making it possible for the AAWE to occur at 0.4 V. In practical terms, the AAWE electrolysis initiates at approximately 0.6 V, thereby reducing energy demand. When glycerol is added, the cell voltage is significantly lower than in AWE. This behavior is due to the higher chemical energy of the glycerol molecule, which reduces the potential barrier compared to AWE. Moreover, the establishment of a pH gradient provides a thermodynamic driving force that enables the spontaneous operation of the AAGE in a certain current density range, making the system extremely attractive and promising, due to the simultaneous generation of H₂ and electricity.

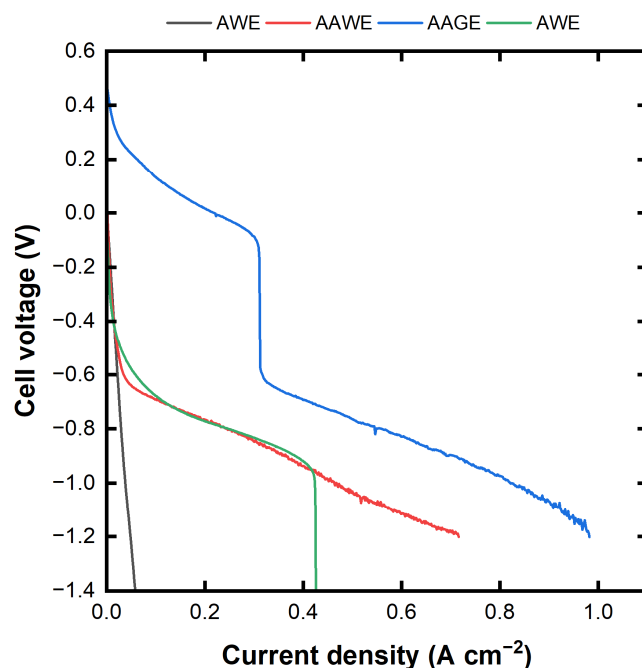


Figure A1. Comparison of the single cell electrolyzer/electroreformer performance under different operating modes, comparing the effects of the pH gradient and the replacement of water by glycerol as the “hydrogen/electrons source”.

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